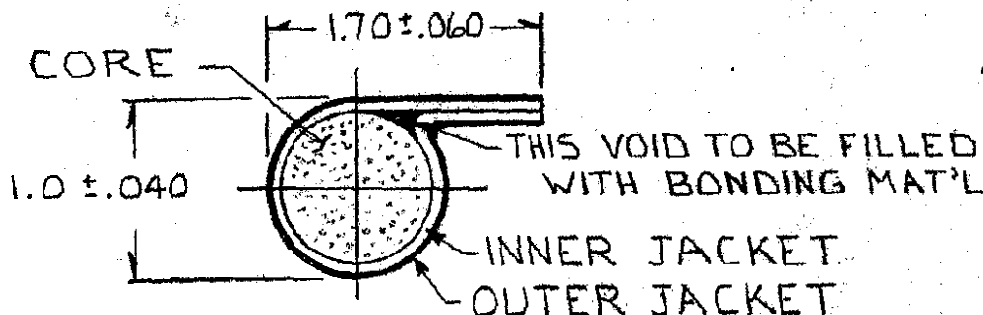


DE HAVILLAND AIRCRAFT of CANADA

STANDARDS SHEET

PAGE



CVR 64

CORE: SILICONE SPONGE AMS 3195
INNER REINFORCING JACKET: 162 GLASS CLOTH
OUTER JACKET: .007" THICK SQUARE WOVEN TERYLENE
 TOTAL THICKNESS OF JACKETS = 1/32 IN.
 JACKETS AND CORE TO BE BONDED
 GLASS CLOTH AND TERYLENE TO BE LAID UP ON A BIAS

CVR 64-1

CORE: SILICONE SPONGE AMS 3195
INNER REINFORCING JACKET: 154 STYLE 031 GLASS CLOTH
OUTER JACKET: .007" THICK SQUARE WOVEN TERYLENE
 TOTAL THICKNESS OF JACKETS = 1/32 IN.
 JACKETS AND CORE TO BE BONDED
 GLASS CLOTH AND TERYLENE TO BE LAID UP ON A BIAS

CVR 64-2

CORE: SILICONE SPONGE ~~OR~~ AMS 3195
INNER REINFORCING JACKET: 154 STYLE 031 GLASS CLOTH
OUTER JACKET: 6.3 OZ/SQ.YD NOMEX NATURAL PLAIN WEAVE 2 PLY 32's
 COTTON COUNT SPUN NOMEX III TYPE 455 ARAMID YARN.
 75 ENDS PER INCH WARP, 40 ENDS PER INCH WEFT, IN
 A GREIGE STATE
 TOTAL THICKNESS OF JACKETS = 1/32"
 JACKETS AND CORE TO BE BONDED
 GLASS CLOTH AND NOMEX FABRIC TO BE LAID UP ON A BIAS

WEIGHT:

DRAWN	D. BOLES
CHECKED	C. BARKER
STRESSED	H. WOJNICKI
APPROVED	D.S.B.

CLASSIFICATION

STANDARD

SEAL

CVR 64

AR 4325 ARMET DELETED FROM -3
 AMS 3195 ADDED TO -1, WEIGHT FIG.
 ADDED. 14 FEB. 80 JAT

REDRAWN E CVR 64-2 ADDED
 17-APR-79 JLB