

de Havilland Inc.

Material Specification

TITLE:	LIGHTWEIGHT VOID FILLER
SPECIFICATION NUMBER:	DHMS H 1.01
ISSUE:	ORIGINAL
AMENDMENT:	---
DATE:	November 4, 1997
PAGE:	1 of 2

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Re: Bombardier de Havilland/GKN Westland, contract number DH-1659.MSC, June 10, 1997 in manufacturing DHC-8 bulkhead composite components, de Havilland will accept Hunting specification 4-13 issue 2, as equivalent to Material Specification DHMS H 1.01 Issue Original.

Type 2: Two part, room temperature curing void filler Density 37 lbs/cu.ft.

Mix Ratio: Redux 252 A: 5 part by weight

Redux 252 B: 2 part by weight

Manufacturer: Ciba-Geigy,
Duxford, Cambridge
England, UK