

de Havilland Inc.

Material Specification

TITLE:	NOMEX HONEYCOMB CORE
SPECIFICATION NUMBER:	DHMS H 1.06
ISSUE:	ORIGINAL
AMENDMENT:	---
DATE:	November 4, 1997
PAGE:	1 of 2

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NOMEX HONEYCOMB CORE	AMD.: - DATE: November 4, 1997 PAGE: 2 of 2

Re: Bombardier de Havilland/GKN Westland, contract number DH-1659.MSC, June 10, 1997 in manufacturing DHC-8 bulkhead composite components, de Havilland will accept Hunting specification 6000297, 6000308 Issue 9, as equivalent to Material Specification DHMS H 1.06 Issue Original.

MANUFACTURER'S NAME AND ADDRESS	MANUFACTURER'S PRODUCT IDENTIFICATION NO.	HUNTING PART NO.												
Hexcel Composites Limited Duxford, Cambridge, CB2 4QD Bonded Structures Div., Ciba-Geigy Plastics and Additives Co., Duxford, Cambridge, England.	<table> <tr> <td><u>Cell</u></td><td><u>Density</u></td><td><u>Product</u></td></tr> <tr> <td><u>Size</u></td><td><u>(pcf)</u></td><td><u>Designation</u></td></tr> <tr> <td>1/8"</td><td>3.0</td><td>HRH-10-1/8-3.0(2)-1/4"thick</td></tr> <tr> <td>1/8"</td><td>4.0</td><td>HRH-10-1/8-4-1.0" thick</td></tr> </table>	<u>Cell</u>	<u>Density</u>	<u>Product</u>	<u>Size</u>	<u>(pcf)</u>	<u>Designation</u>	1/8"	3.0	HRH-10-1/8-3.0(2)-1/4"thick	1/8"	4.0	HRH-10-1/8-4-1.0" thick	6000297 6000308
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