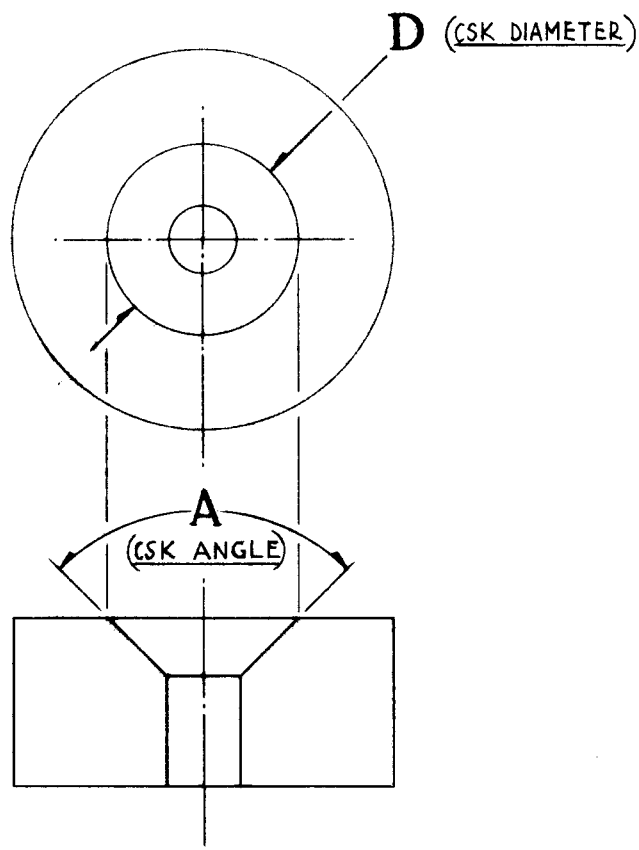


This STANDARD supercedes all countersink notes on drawing.



IN DESIGNATING COUNTERSINK HOLES TO ACCOMMODATE
BOLT HEADS OR RIVET HEADS, THE INCLUDED ANGLE "A"
AND DIAMETER "D" OF COUNTERSINK SHOULD BE STATED.

EXAMPLE — "CSK AT 100° TO 0.50 DIA." — (FOR AN-509-416 BOLT)

(SUPERSEDES CS-80)

DRAWN	STRESSING	CLASSIFICATION	STANDARD
CHECKED	<i>[Signature]</i>	CUTTER	DS-44
STRESSED		COUNTERSINK	
APPROVED	<i>[Signature]</i>		

