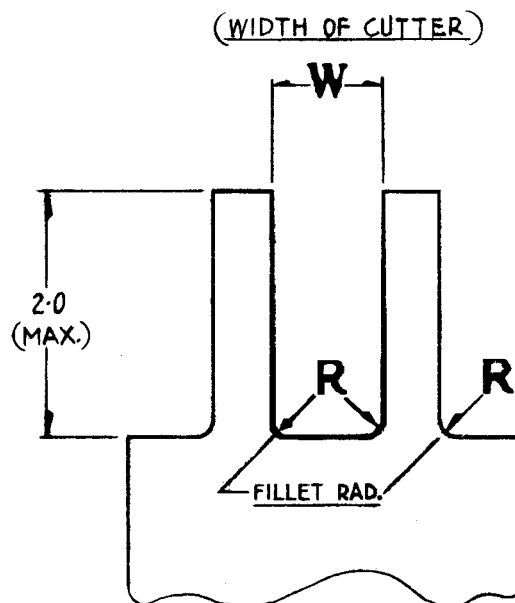




STANDARDS SHEET

This STANDARD supercedes all side and face cutter notes on drawing.

WIDTH W	RADIUS R
0.25 ($\frac{1}{4}$)	0.062 ($\frac{1}{16}$)
0.312 ($\frac{5}{16}$)	0.062
0.375 ($\frac{3}{8}$)	0.062
0.437 ($\frac{7}{16}$)	0.062
0.50 ($\frac{1}{2}$)	0.125 ($\frac{1}{8}$)
0.625 ($\frac{5}{8}$)	0.125
0.75 ($\frac{3}{4}$)	0.125
0.875 ($\frac{7}{8}$)	0.125
1.0	0.125
0.375 ($\frac{3}{8}$)	0.125 ($\frac{1}{8}$)
0.437 ($\frac{7}{16}$)	0.125
0.625 ($\frac{5}{8}$)	0.187 ($\frac{3}{16}$)
0.75 ($\frac{3}{4}$)	0.187
0.875 ($\frac{7}{8}$)	0.25 ($\frac{1}{4}$)
1.0	0.25



(SUPERSEDES CS-84)

DRAWN	SEALING	CLASSIFICATION	STANDARD
CHECKED		CUTTER	DS-48
STRESSED		SIDE & FACE WITH RADII	
APPROVED			

FMC 71867