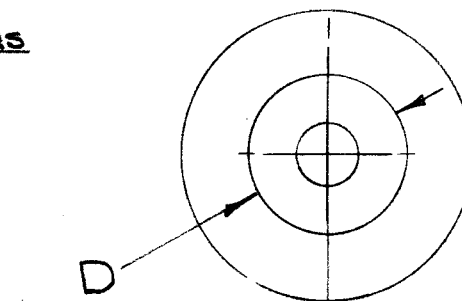




STANDARDS SHEET

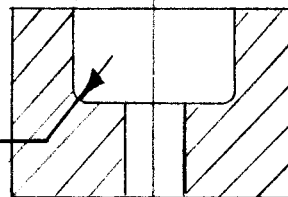
TO BE USED ONLY
IN HIGH STRESS AREAS

DIAMETER D	STANDARD RADIUS R ₁	SPECIAL RADIUS	
		R ₂	R ₃
0.375 (3/8)	.031 (1/32)	.062 (1/16)	.125 (1/8)
0.437 (7/16)			
0.50 (1/2)			
0.562 (9/16)			
0.625 (5/8)			
0.687 (11/16)			
0.75 (3/4)			
0.812 (13/16)			
0.875 (7/8)			
0.937 (15/16)			
1.0	.062 (1/16)	.125 (1/8)	
1.062 (1 1/16)			
1.125 (1 1/8)			
1.25 (1 1/4)			
1.375 (1 3/8)			
1.50 (1 1/2)			
1.625 (1 5/8)			
1.75 (1 3/4)			

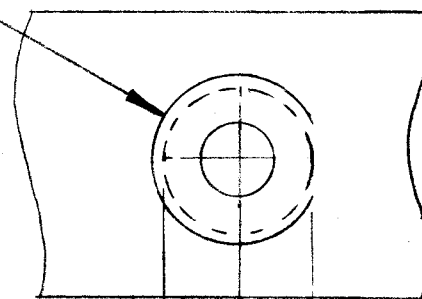


D
(COUNTERBORE
DIAMETER)

R
(FILLET
RAD.)

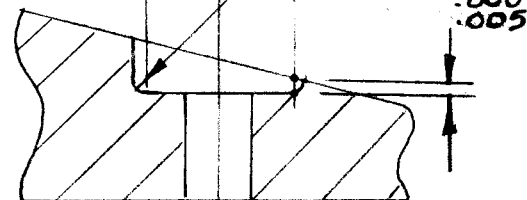


D
(CUTTER
DIAMETER)



USEFUL
SURFACE

R (FILLET
RADIUS)



NOTES: 1. ENSURE SUFFICIENT USEFUL SURFACE
(D-2R) FOR SPECIFIED BOLT & WASHER ASS'Y

2. RADIUS R WILL BE AS SPECIFIED ON DRAWING.

A FEB 61, B NOV 72, C COLUMN 3 (R₃) ADDED MAY 73

DRAWN	RR KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	RRK	CUTTER	DS-49
STRESSED	RAOZINS	COUNTERBORE & SPOTFACE	
APPROVED	SCHATTNER		