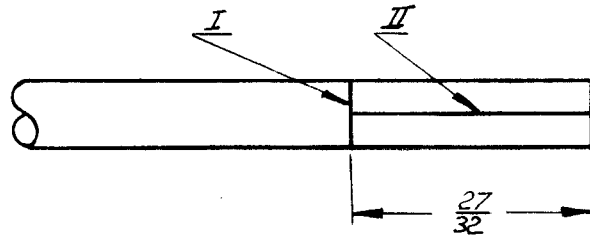




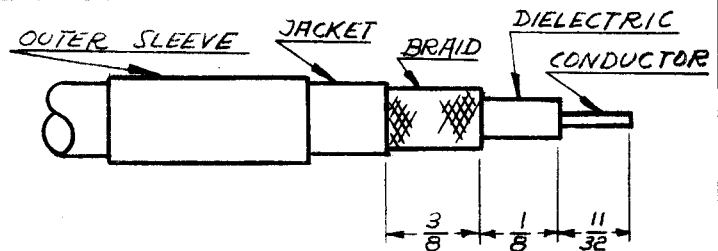
STANDARDS SHEET

STEP ONE

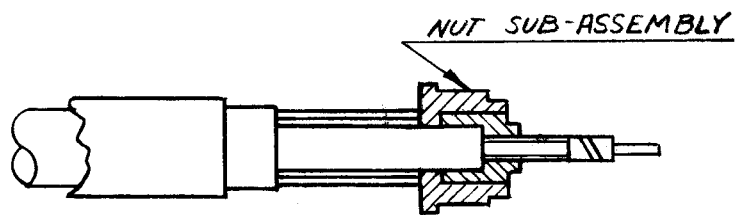
CUT CABLE END SQUARE AND SLIDE OUTER SLEEVE OVER CABLE. REMOVE JACKET TO DIMENSION SHOWN BY MAKING CUTS I AND II TAKE CARE NOT TO NICK BRAID.

STEP TWO

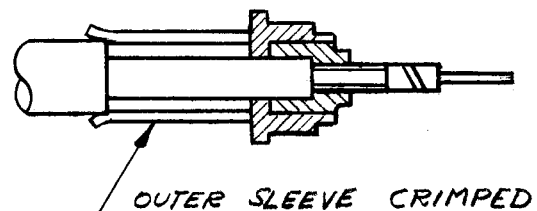
TRIM CABLE TO DIMENSIONS SHOWN. TAKE CARE NOT TO NICK CENTER CONDUCTOR. TIN END OF CENTER CONDUCTOR. FLARE OUT THE SHIELD.

STEP THREE

PUSH END OF CABLE INTO NUT SUB-ASSEMBLY UNTIL THE CENTER CONDUCTOR IS VISIBLE THRU HOLE IN CONTACT. SOFT SOLDER CONDUCTOR THRU HOLE. REMOVE ANY EXCESS SOLDER. SMOOTH OUT BRAID OVER INNER SLEEVE. TRIM ANY EXCESS BRAID OFF.

STEP FOUR

SLIDE OUTER SLEEVE OVER BRAID UNTIL IT IS FLUSH AGAINST BACK OF NUT. CRIMP USING "T & B" TOOL NO. WT-203.

NOTES

1. WHEN NUT SUB-ASSEMBLY IS INSERTED INTO CONNECTOR BODY DO NOT TIGHTEN BY ROTATING NUT. ROTATE THE BODY ONTO THE NUT SUB-ASSEMBLY.
2. THIS PROCEDURE COVERS "DAGE" DM SERIES CRIMP-ON CONNECTORS USED WITH "SURPRENANT" CO-AXIAL CABLE NO. X-12109.

DRAWN		CLASSIFICATION	STANDARD
CHECKED	B. C. BEASLEY	CABLING INSTRUCTIONS	DS-58
STRESSED		"DAGE" DM CRIMP-ON SERIES CONNECTORS	
APPROVED			

10/27/63

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