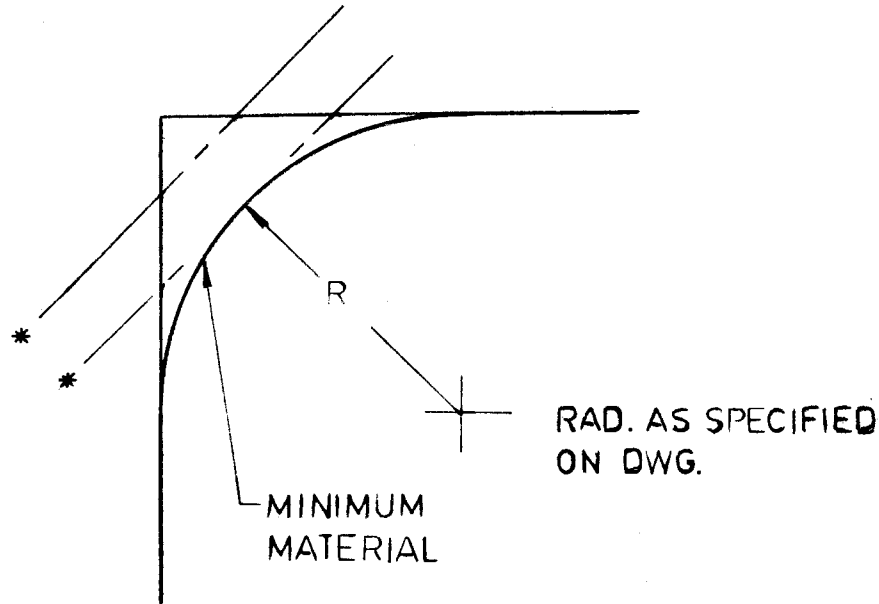




STANDARDS SHEET



The purpose of this standard is to save manufacturing cost on sheet metal details and extruded parts and is applicable to outside profiles only.

Numerous parts can be made by shearing to shape. If rounded corners on such parts are called up, it encourages an otherwise unnecessary routing operation. To avoid the waste, this standard is issued. A further purpose is to save some weight and to avoid sharp corners which can be a hazard to assembly and maintenance personnel. Such corners may be removed by any reasonable tool within the lines (marked *) shown in the illustration when DS64 is specified on the drawing.

Specify on drawing "External Corners to DS 64".

A COMP. REVISED DEC. 71

DRAWN	SCHRATNER	CLASSIFICATION	STANDARD
CHECKED		CORNER BREAKS OPTIONAL	DS 64
STRESSED			
APPROVED			