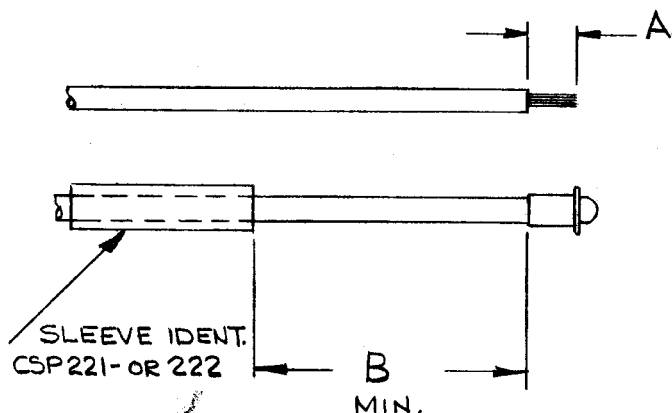


STANDARDS SHEET

METHOD OF CRIMPING CONTACTS AND TOOLS USED.



CONTACT	DIM. A	DIM. B	CRIMPING TOOL	INSERT/EXTRACT TOOL	CSP221/222 SIZE
DSC-58-1	.165	1.75	MS3191-1 RED	M1570-20 OR CIET-20	-6
DSC-58-2	.240	2.00	MS3191-1 BLUE	M1570-16 OR CIET-16	-8
DSC-58-3	.255	2.25	MS3191-1 YELLOW	M1570-12 OR CIET-12	-9

(A)

CRIMPING TOOL MAY BE MACHINE EQUIVALENT.

INSERT/EXTRACT TOOL M1570-XX MANUFACTURED BY DEUTSCH CO LTD

INSERT/EXTRACT TOOL CIET-XX MANUFACTURED BY CANNON LTD.

29 JUNE 67

DRAWN A KEDWARDS

CHECKED *[Signature]*

STRESSED

APPROVED B. BEASLEY

CLASSIFICATION

STANDARD

CRIMPING DETAILS.
DEUTSCH TERMINAL BLOCKS.

DS 70

4 OCT 1967 A.K.