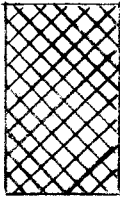
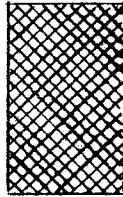




STANDARDS SHEET



Coarse



Medium



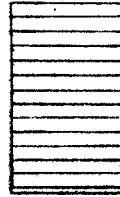
Fine

13
PITCH

20
PITCH

33
PITCH

DIAMOND PATTERN



Coarse



Medium



Fine

13
PITCH

20
PITCH

35
PITCH

STRAIGHT-LINE PATTERN

NOTES

- "Pitch" means number of teeth per linear inch.
- The pattern style and pitch must be specified on drawing.
Example callout and preferred type -
Knurl, Diamond Pattern, Medium Pitch
- If you are not in possession of a Design Standards Manual, please file DS 84 under Section 3-2 (Machining) of the Engineering Manual.

DRAWN	KROMKAMP	CLASSIFICATION	STANDARD
CHECKED	D. LINTS	KNURLS	DS 84
STRESSED	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		