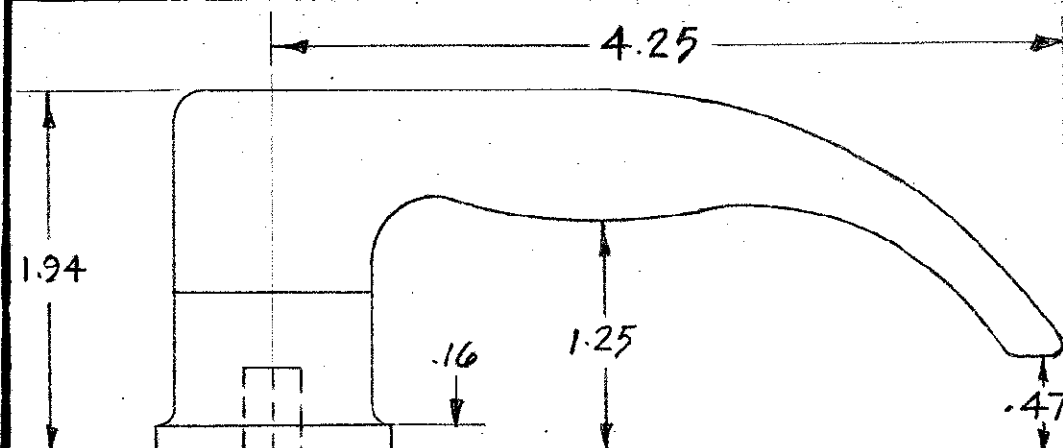


This drawing is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without the permission of
THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO ENGINEERING

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVED
--------	----------	-------------	------	-------	---------	--------	----------



DSC 177 - 4 - 36 F (DEHAV.)
20119 - 4 - 36 F (SKYLOCK)
AR 83 - 4 - 36 F (ADAMS RITE)
PART N° ASSY DIM 'A' FREE **
N° (-.75) TURNING

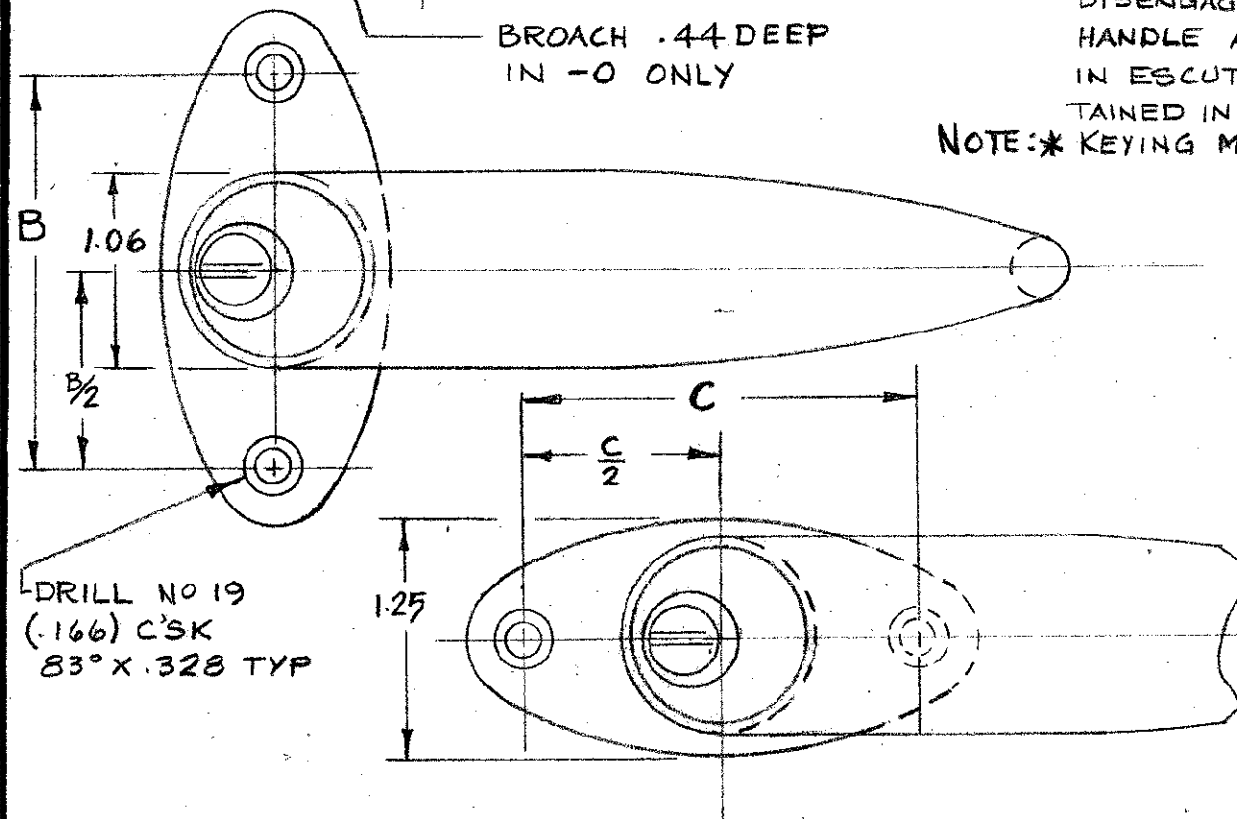
NOTE: DSC 177 HANDLES ARE FOR DHC-6
& PREVIOUS AIRCRAFT ONLY.

** SUFFIX 'F' FOR FREE TURNING

MATERIAL: HANDLE & ESCUTCHEON - AL ALLOY; PIN CYLINDER - BRASS; DISC CYLINDER - ZINC; SPINDLE - STEEL
FINISH: HANDLE & ESCUTCHEON - FULL POLISH; CYLINDER FACE - CHROME PLATED

OPERATION: DEAD-LOCKING HANDLE AND SPINDLE SECURELY
LOCKS TO ESCUTCHEON; FREE-TURNING HANDLE
DISENGAGES FROM SPINDLE WHEN LOCKED, WITH
HANDLE AND SPINDLE TURNING INDEPENDENTLY
IN ESCUTCHEON. FREE-TURNING HANDLE RE-
TAINED IN LOCKED POSITION BY LIGHT SPRING.

NOTE: * KEYING MUST BE SPECIFIED



DASH NO	A	DASH NO	A	DASH NO	A
-0	—	-48	1.12	-84	2.25
-20	.25	-50	1.19	-94	2.56
-22	.31	-52	1.25	-100	2.75
-24	.38	-54	1.31	-116	3.25
-26	.44	-56	1.38		
-28	.50	-58	1.44		
-30	.56	-60	1.50		
-32	.62	-62	1.56		
-34	.69	-64	1.62		
-36	.75	-66	1.69		
-38	.81	-68	1.75		
-40	.88	-70	1.81		
-42	.94	-72	1.88		
-44	1.00	-74	1.94		
-46	1.06	-76	2.00		

DASH NO	B	C	POSITION
DSC 177 - 2	1.500		LOCKED
- 3		1.500	
- 4	2.125		
- 5		2.125	
- 6	3.000		
- 7		3.000	LOCKED
- 8	2.125		NON LOCK
DSC 177 - 9	3.000		NON LOCK

DRAWN	KROMKAMP
CHECKED	DL
STD. M&P	
STRESS	
CH. DRAFT	
DATE	22.10.74

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED
DOWNSVIEW ONTARIO

DRAWING TITLE

HANDLE ASSY

CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
71867		DSC 177		
SCALE	WGT. CALC	ACTUAL	SHEET	

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.