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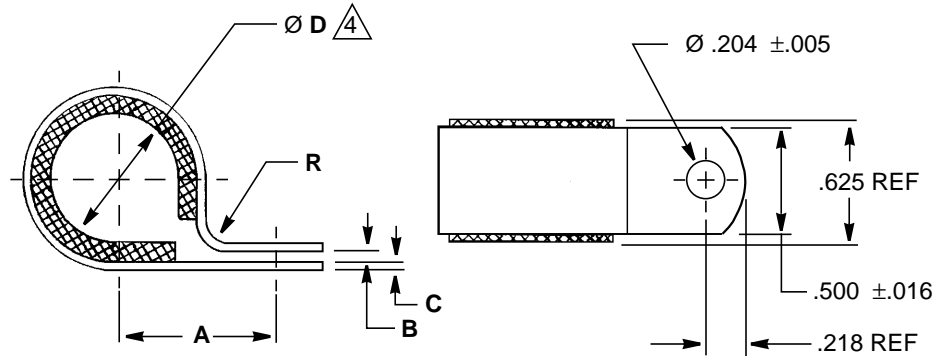
de HAVILLAND

CAGE CODE 71867

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED FOR USE IN DE HAVILLAND AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY DE HAVILLAND ENGINEERING STANDARDS

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NOTES

1. MATERIAL: CLAMP BAND - CRES
CUSHION - CRES WIRE MESH
2. TACK SPOTWELD CUSHION TO BAND AT BOTH ENDS AND AT SUITABLE INTERVALS BETWEEN ENDS FOR -8 AND LARGER
3. MAX OPERATING TEMP 1500°F
4. DIAMETER 'D' APPLICABLE IN CLOSED POSITION ONLY.
5. CLAMPS FURNISHED IN NORMAL OPEN (SPRINGBACK) POSITION
6. PROCUREMENT DEPT SHALL SPECIFY THE DSC No. AND VENDOR'S P/N ON THE PURCHASE ORDER

DSC184 CANCELLED - REPLACED BY B0305091

LIST OF CURRENT SHEETS

SHEET	1	2	3	4						
REV	E	B	B	A						

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	TITLE: CLAMP, CUSHIONED, HIGH TEMPERATURE	DSC 184
CHECKED	P. LAM		
STRESS	S. CHENG		PAGE 1 OF 4
APPROVED	S. HAMID		

CANCELLED DSC184 - REPLACED BY B0305091

E

REV: E - 06 APR 2009
REV: D 13 JUL 99
REV: C - 23 OCT 98
REV: B - 11 MAR 1997
REV: A - 9 AUG 1996
APPROVED: 2 JUN 1976

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TABLE 1 - DIMENSIONAL AND WEIGHT DATA

(A)

PART NUMBER	ØD NOM	A REF	C NOM	B MIN	R REF	WT (LBS)
DSC184-3	.188	.500	.031		.062	.011
DSC184-4	.250	.530				.013
DSC184-5	.312	.560				.015
DSC184-6	.375	.59				.015
DSC184-7	.438	.62				.018
DSC184-8	.500	.65				.019
DSC184-9	.563	.75	.051	.062	1.09	.029
DSC184-10	.625	.78				.030
DSC184-11	.688	.81				.033
DSC184-12	.750	.85				.036
DSC184-13	.812	.88				.037
DSC184-14	.875	.91				.038
DSC184-15	.938	.93	.064	.094	1.25	.040
DSC184-16	1.000	.97				.044
DSC184-17	1.062	1.00				.046
DSC184-18	1.125	1.06				.056
DSC184-19	1.188	1.09				.058
DSC184-20	1.250	1.12				.061
DSC184-21	1.312	1.16				.063
DSC184-22	1.375	1.19				.065
DSC184-23	1.438	1.22				.067
DSC184-24	1.500	1.25				.070
DSC184-26	1.625	1.31				.074
DSC184-28	1.750	1.38				.078
DSC184-30	1.875	1.44				.082
DSC184-32	2.000	1.50				.086

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TABLE 2 - APPROVED VENDORS LISTING

A PART NUMBER	APPROVED VENDORS				
	TITEFLEX	ADEL	STAR	UMPCO	
DSC184-3	X218-3	389-3	5389-3	S360-3	
DSC184-4	X218-4	389-4	5389-4	S360-4	
DSC184-5	X218-5	389-5	5389-5	S360-5	
DSC184-6	X218-6	389-6	5389-6	S360-6	
DSC184-7	X218-7	389-7	5389-7	S360-7	
DSC184-8	X218-8	389-8	5389-8	S360-8	
DSC184-9	X218-9	389-9	5389-9	A S360-9	
DSC184-10	X218-10	389-10	5389-10	S360-10	
DSC184-11	X218-11	389-11	5389-11	S360-11	
DSC184-12	X218-12	389-12	5389-12	S360-12	
DSC184-13	X218-13	389-13	5389-13	S360-13	
DSC184-14	X218-14	389-14	5389-14	S360-14	
DSC184-15	X218-15	389-15	5389-15	S360-15	
DSC184-16	X218-16	389-16	5389-16	S360-16	
DSC184-17	X218-17	389-17	5389-17	A S360-17	
DSC184-18	X218-18	389-18	5389-18	S360-18	
DSC184-19	X218-19	389-19	5389-19	S360-19	
DSC184-20	X218-20	389-20	5389-20	S360-20	
DSC184-21	X218-21	389-21	5389-21	S360-21	
DSC184-22	X218-22	389-22	5389-22	S360-22	
DSC184-23	X218-23	389-23	5389-23	S360-23	
DSC184-24	X218-24	389-24	5389-24	S360-24	
DSC184-26	X218-26	389-26	5389-26	S360-26	
DSC184-28	X218-28	389-28	5389-28	S360-28	
DSC184-30	X218-30	389-30	5389-30	S360-30	
DSC184-32	X218-32	389-32	5389-32	S360-32	

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VENDORS ADDRESSES:

TITEFLEX: SPRINGFIELD, MA
CAGE CODE: 78570

ADEL FASTENERS DIV: HUNTINGTON, WV, 25704
CAGE CODE: 83930

STAR TECHNOLOGIES: HUNTINGTON, WV, 25701

UMPCO INC: GARDEN GROVE CA.
CAGE CODE: 18076

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