

de HAVILLAND

CAGE CODE 71867

DSC STANDARD

VENDORS	DSC206-1	DSC206-2	DSC206-3	DSC206-4
HUNTSMAN		EPIBOND-156 A/B		
AKZO NOBEL		MAGNA OFF WHITE SURFACER 8-W-5/X500 MAGNA STATIC CON- DITIONER FILLER 28- C-1/X500		
AXSON TECHNOLOGIES	*MICRO ULTRA FILLER P-15-3 PART A P-15-3 FILLER PASTE PART B: WHITE CREAM HARDENER	*MICRO ULTRA FILLER P-15-3 PART A P-15-3 FILLER PASTE PART B: WHITE CREAM HARDENER	*MICRO ULTRA FILLER P-15-3 PART A P-15-3 FILLER PASTE PART B: WHITE CREAM HARDENER	REDUCER RESIN 15-3
		APF 7		
AKZO NOBEL		467-9CA-41B EPOXY POLYAMINE PUTTY FILLER		

NOTES:

- DSC 206-1:** MATERIAL SHALL BE USED FOR FILLING MINOR SURFACE IMPERFECTIONS I.E., PIN HOLES. IT SHALL EXHIBIT ADEQUATE ADHESIVE PROPERTIES WITH EXCELLENT SPREADABILITY AND SANDABILITY FOR SURFACE APPLICATION. WHEN APPLIED TO A 2-PLY KEVLAR (DU PONT ARAMID FIBRE) LAMINATE AND PAINTED. IT SHALL MEET THE REQUIREMENTS OF F.A.R. 25.853(a) Amendment 25-51.
- DSC 206-2:** MATERIAL SHALL BE USED FOR FILLING MINOR SURFACE IMPERFECTIONS I.E. PIN HOLES. IT SHALL EXHIBIT ADEQUATE ADHESIVE PROPERTIES WITH EXCELLENT SPREADABILITY, SANDABILITY AND POT LIFE (UP TO 1 HOUR) FOR SURFACE APPLICATIONS FOR EXTERIOR USE ONLY
- DSC 206-3:** SHALL BE USED FOR CONTOURS AND MAJOR SURFACE IMPERFECTIONS I.E., RESIN-RICH AND RESIN-STARVED AREAS AND LOCAL IMPERFECTIONS. IT SHALL EXHIBIT A SHORT POT LIFE (UP TO 15 MINUTES) AND EXCELLENT COHESIVE AND ADHESIVE PROPERTIES. WHEN APPLIED TO A 2-PLY KEVLAR (DU PONT ARAMID FIBRE) LAMINATE AND PAINTED, IT SHALL MEET THE REQUIREMENTS OF F.A.R. 25.853(a) AMENDMENT 25-51.
- 4.) DHC PURCHASES TO BE LIMITED TO THOSE ITEMS MARKED (*)
- 5.) CREAM HARDENER TINTED RED MAY BE USED FOR DSC 206-1, DSC 206-2 AND DSC 206-3. INTERCHANGEABLE WITH WHITE CREAM HARDENER

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. EDWARDS	FIBREGLASS AND KEVLAR SURFACE FINISHING COMPOUNDS	DSC 206
CHECKED	H.Y. TRAN		
STRESS	E. GIOVANNETTI		SHEET: 1 OF 2
APPROVED	B. EDWARDS		

Ⓢ CORRECTED AKZO NOBEL FILLER FROM 469-9CA-41B TO 467-9CA-41B

REV: U - 2018-01-04
REV: T - 2017-07-17
REV: R - MAR 26 2014
REV: P - 10 MAR 2014
REV: N - 07 JUN 2007
APPROVED: 07 MAR 2002

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VENDORS' ADDRESSES:

- 1.) **AXSON TECHNOLOGIES**
1161 HULTS DRIVE
EATON RAPIDS, MICHIGAN 48827
- 2.) **AKZO NOBEL AEROSPACE COATINGS**
1 EAST WATER ST.
WAUKEGAN, ILLINOIS 60079

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. EDWARDS	FIBREGLASS AND KEVLAR SURFACE FINISHING COMPOUNDS	DSC 206
CHECKED	H.Y. TRAN		
STRESS	E. GIOVANNETTI		SHEET: 2 OF 2
APPROVED	B. EDWARDS		

APPROVED: 07 MAR 2002 | REV:N - 13 JUN 2007 | REV:P - 10 MAR 2014 | REV:R - 26 MAR 2014 | REV:T - 2017-07-17 | REV:U - 2018-01-04