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de HAVILLAND

CAGE CODE 71867

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED FOR USE IN DE HAVILLAND AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY DE HAVILLAND ENGINEERING STANDARDS

SOURCE CONTROL DRAWING

J REVISION TABLE UPDATED, SHEETS "1" & "2" HAVE BEEN RAISED AT ISSUES "J" & "C" RESPECTIVELY

DSC222 - THREADS					
DSC PART NO.	COLOUR	BREAKING STRENGTH	APPROVED SOURCE OF SUPPLY		
			COATS BELL DIV.	CANSEW INC.	W. F. LAKE CORP.
DSC222-1-1	RED	6.0 LB	CSB46 - NO. 80	CBB46 - NO. 80	---
DSC222-1-2	BLUE	6.0 LB	CSB46 - NO. 37	CBB46 - NO. 37	---
DSC222-1-3	BROWN	6.0 LB	CSB46 - NO. 62	CBB46 - NO. 62	---
DSC222-1-4	OLIVER DRAB	6.0 LB	CSB46 - NO. 77	CBB46 - NO. 77	---
DSC222-1-5	EMERALD	6.0 LB	CSB46 - NO. 78	CBB46 - NO. 78	---
DSC222-1-6	DARK BROWN	6.0 LB	CSB46 - NO. 64	CBB46 - NO. 64	---
DSC222-1-7	LIGHT BROWN	6.0 LB	CSB46 - NO. 74	CBB46 - NO. 74	---
DSC222-1-8	PALE GREEN	6.0 LB	CSB46 - NO. 23	CBB46 - NO. 23	---
DSC222-1-9	GREY	6.0 LB	CSB46 - NO. 67	CBB46 - NO. 67	---
DSC222-1-10	SCARLET	6.0 LB	CSB46 - NO. 48	CBB46 - NO. 48	---
DSC222-1-11	DARK BLUE	6.0 LB	CSB46 - NO. 38	CBB46 - NO. 38	---
DSC222-1-12	LIGHT BLUE	6.0 LB	CSB46 - NO. 69	CBB46 - NO. 69	---
DSC222-1-S	SEE NOTE 2	6.0 LB	CSB46	CBB46	---
DSC222-2-1	BRIGHT GOLD	9.0 LB	CSB69 - NO. 6	CBB69 - NO. 6	---
DSC222-2-2	BLUE	9.0 LB	CSB69 - NO. 37	CBB69 - NO. 37	---
DSC222-2-3	WHITE	9.0 LB	CSB69 - WHITE	CBB69 - WHITE	---
DSC222-2-4	ORANGE	9.0 LB	CSB69 - NO. 13	CBB69 - NO. 13	---
DSC222-2-5	DARK BLUE	9.0 LB	CSB69 - NO. 38	CBB69 - NO. 38	---
DSC222-2-6	GREY	9.0 LB	CSB69 - NO. 68	CBB69 - NO. 68	---
DSC222-2-7	SEAL	9.0 LB	CSB69 - NO. 82	CBB69 - NO. 82	---
DSC222-2-8	MEDIUM GREY	9.0 LB	---	CBB69 - NO. 8965	---
DSC222-2-S	SEE NOTE 2	9.0 LB	CSB69	CBB69	---

LIST OF CURRENT SHEETS			
SHEET	1	2	3
REVISION	J	C	NC

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	K. TUTTLE	THREADS	DSC 222
CHECKED	P. A. TOMBLIN		
STRESS	---		PAGE 1 OF 3
APPROVED	P. A. TOMBLIN		

APPROVED: 25 SEP 1981 REV: G - 19 OCT 2010 REV: H - 17 AUG 2011 REV: J - 2018-07-27 REV: D - 24 SEP 1986 REV: E - 12 FEB 1987 REV: F - 23 SEP 2010

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SOURCE CONTROL DRAWING

DSC222 - THREADS					
DSC PART NO.	COLOUR	BREAKING STRENGTH	APPROVED SOURCE OF SUPPLY		
			COATS BELL DIV.	CANSEW INC.	W. F. LAKE CORP.
DSC222-3-1	RED	17.5 LB	CSB138 NO. 51	CBB138 NO. 51	---
DSC222-3-2	LIGHT BROWN	17.5 LB	CSB138 NO. 56	CBB138 NO. 56	---
DSC222-3-3	BLACK	17.5 LB	CSB138 BLACK	CBB138 BLACK	---
DSC222-3-4	RED BROWN	17.5 LB	CSB138 NO. 63	CBB138 NO. 63	---
DSC222-3-5	OLIVE DRAB	17.5 LB	CSB138 NO. 77	CBB138 NO. 77	---
DSC222-3-6	TURQUOISE	17.5 LB	CSB138 NO. 27	CBB138 NO. 27	---
DSC222-3-7	SEAL	17.5 LB	CSB138 NO. 82	CBB138 NO. 82	---
DSC222-3-8	OLIVE GREEN	17.5 LB	---	CBB138 NO. 107	---
DSC222-3-S	SEE NOTE 2	17.5 LB	CSB138	CBB138	---
DSC222-4-1	NATURAL	12.0 LB (C)	---	---	R753-12
DSC222-5-1	BLUE	---	N2600 NO. 38	---	---
DSC222-5-2	BEIGE	---	N2600 NO. 56	---	---
DSC222-5-3	RED	---	N2600 NO. 63	---	---
DSC222-5-4	GREY	---	N2600 NO. 68	---	---
DSC222-5-5	SEAL	---	N2600 NO. 82	---	---
DSC222-6-1	BLACK	11.8 LB	CSB92 BLACK	---	---

REQUIREMENTS:

DSC222-1: SHALL MEET THE REQUIREMENTS OF FED. SPEC. V-T-295 (A-A-59826), TYPE 2, LETTER SIZE B
DSC222-2: SHALL MEET THE REQUIREMENTS OF FED. SPEC. V-T-295 (A-A-59826), TYPE 2, LETTER SIZE E
DSC222-3: SHALL MEET THE REQUIREMENTS OF FED. SPEC. V-T-295 (A-A-59826), TYPE 2, LETTER SIZE FF
DSC222-6: SHALL MEET THE REQUIREMENTS OF FED. SPEC. V-T-295 (A-A-59826), TYPE 2, LETTER SIZE F

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	THREADS	DSC 222
CHECKED	B. EDWARDS		
STRESS	---		
APPROVED	B. EDWARDS		PAGE 2 OF 3

(C) DSC222-4-1 REVISED: BREAKING STRENGTH WAS 25.0 LB, IS 12.0 LB.

REV:

REV:

REV:

REV: C 2018-07-27

REV: B - 17 AUG 2011

REV: A - 19 OCT 2010

APPROVED: 23 SEP 2010

SOURCE CONTROL DRAWING

NOTES:

1. DSC222-1 TO -3 AND -6 ARE NYLON THREADS.
DSC222-4 ARE GLASS FIBRE THREADS.
DSC222-5 ARE NYLON SERGING THREADS.
2. "-S" COLOUR DASH NUMBER SHALL BE USED FOR SPECIAL ORDERS ONLY.
THE MANUFACTURER'S COLOUR CODE NUMBER SHALL BE CALLED UP ALONG WITH THE DSC PART NUMBER FOR SPECIAL ORDERS.

PROCUREMENT INFORMATION:

PROCUREMENT DEPARTMENT SHALL SPECIFY THE DSC NUMBER, FEDERAL SPECIFICATION NUMBER, TYPE, LETTER SIZE AND THE MANUFACTURER'S PRODUCT DESIGNATION ON THE PURCHASE ORDER.

APPROVED VENDORS ADDRESSES AND CAGE CODE LISTING:

COATS BELL DIV. OF COATS CANADA INC.

451 SMIT ST.
ARTHUR, ON
CANADA N0G 1A0

CAGE CODE: 35133

W. F. LAKE CORPORATION

65 PARK RD.
QUINSBURY, NY
USA 12804-4214

CAGE CODE: 1B1Q4

CANSEW INC

111 CHABANEL ST W.
MONTREAL, QC
CANADA H2N 1C9

CAGE CODE: 37483

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	THREADS	DSC 222
CHECKED	B. EDWARDS		
STRESS	---		
APPROVED	B. EDWARDS		PAGE 3 OF 3