

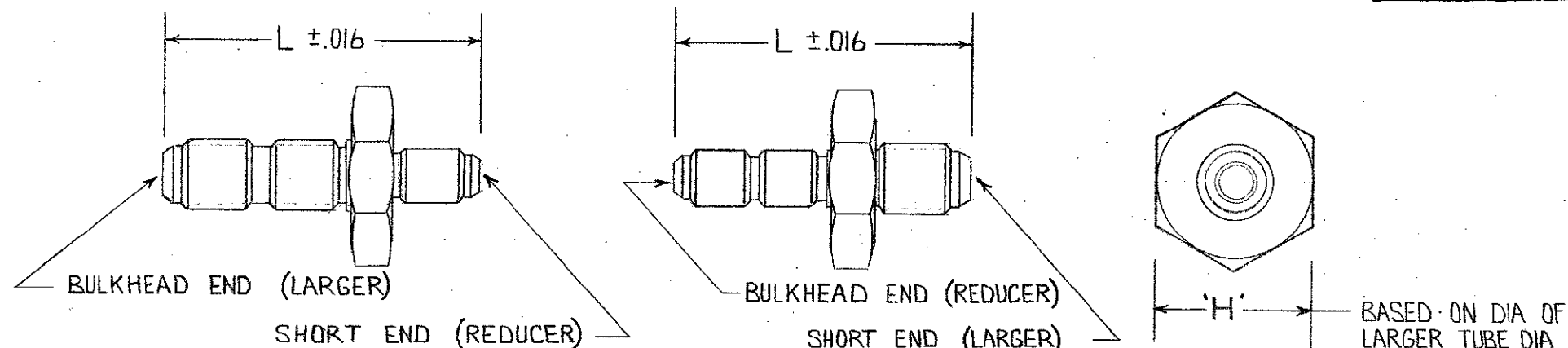
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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO ENGINEERING

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVED
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NOTES

1. BULKHEAD END TO MS 33657
2. SHORT END TO MS 33656

UNITED SUPPLY COMPANY: UFR 832 D 12 10

PART NUMBER EXAMPLE: DSC 237 D 12 10

"NO DASH BETWEEN DIGITS"

		H' DIA		.688	.812	1.000	1.125	1.375	1.625	UNITED SUPPLY COMPANY	
		SHORT END DIA CALLOUT		04	06	08	10	12	16	PART NUMBER EXAMPLE	
		TUBE OD (NOM)		.250	.375	.500	.625	.750	1.000	APPROVED VENDORS	
PART NUMBER	BULKHEAD END DIA CALLOUT	TUBE OD NOM	L' FOR COMBINATION OF BULKHEAD END AND SHORT END							UNITED SUPPLY COMPANY	
DSC 237	04	.250	—	1.954	2.032	2.157	2.298	2.345		UFR 832	
↑	06	.375	2.026	—	2.110	2.235	2.376	2.423		↑	
	08	.500	2.159	2.165	—	2.391	2.532	2.579			
	10	.625	2.324	2.330	2.431	—	2.673	2.720			
↓	12	.750	2.530	2.536	2.637	2.738	—	2.891		↓	
DSC 237	16	1.000	2.530	2.536	2.637	2.738	2.844	—		UFR 832	

.625 DIA TUBE (SHORT END).

.750 DIA TUBE (BULKHEAD END).

'D' CODE LETTER INDICATES ALUMINUM ALLOY

BASIC PART NUMBER

CODE: NO CODE LETTER FOLLOWING BASIC PT. N° INDICATES ALLOY STEEL.
'D' IN PLACE OF DASH NUMBER INDICATES ALUMINUM ALLOY.
'J' IN PLACE OF DASH NUMBER INDICATES CRES.

MATERIAL: ALUMINUM ALLOY, AS PER QQ-A-225/6.
ALLOY STEEL, AS PER QQ-S-637, OR MIL-S-6758.
CRES TYPE 304, AS PER QQ-S-763.

FINISH: ALUMINUM ALLOY, ANODIZE PER MIL-A-8625.
ALLOY STEEL, CADMIUM PLATE AS PER QQ-P-416, TYPE II CLASS 2.
CRES, SURFACE TREAT PER MIL-S-5002.

* PROCUREMENT DEPT. SHALL SPECIFY THE DSC AND THE MANUFACTURER'S PART NUMBER ON PURCHASE ORDER.

DRAWN	M. ROSSO
CHECKED	KROMKAMP
APPROVED	SCHATTNER
STRESS	M. Smith
STD., M.&P.	B
CH. DRAFTN.	

JUNE 28, 84

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED
DOWNSVIEW ONTARIO

DRAWING TITLE

REDUCER UNION BULKHEAD
FLARED TUBE

CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
71867	B	DSC 237		
SCALE	WGT. CALC	ACTUAL	SHEET	

SOURCE CONTROL DRAWING

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