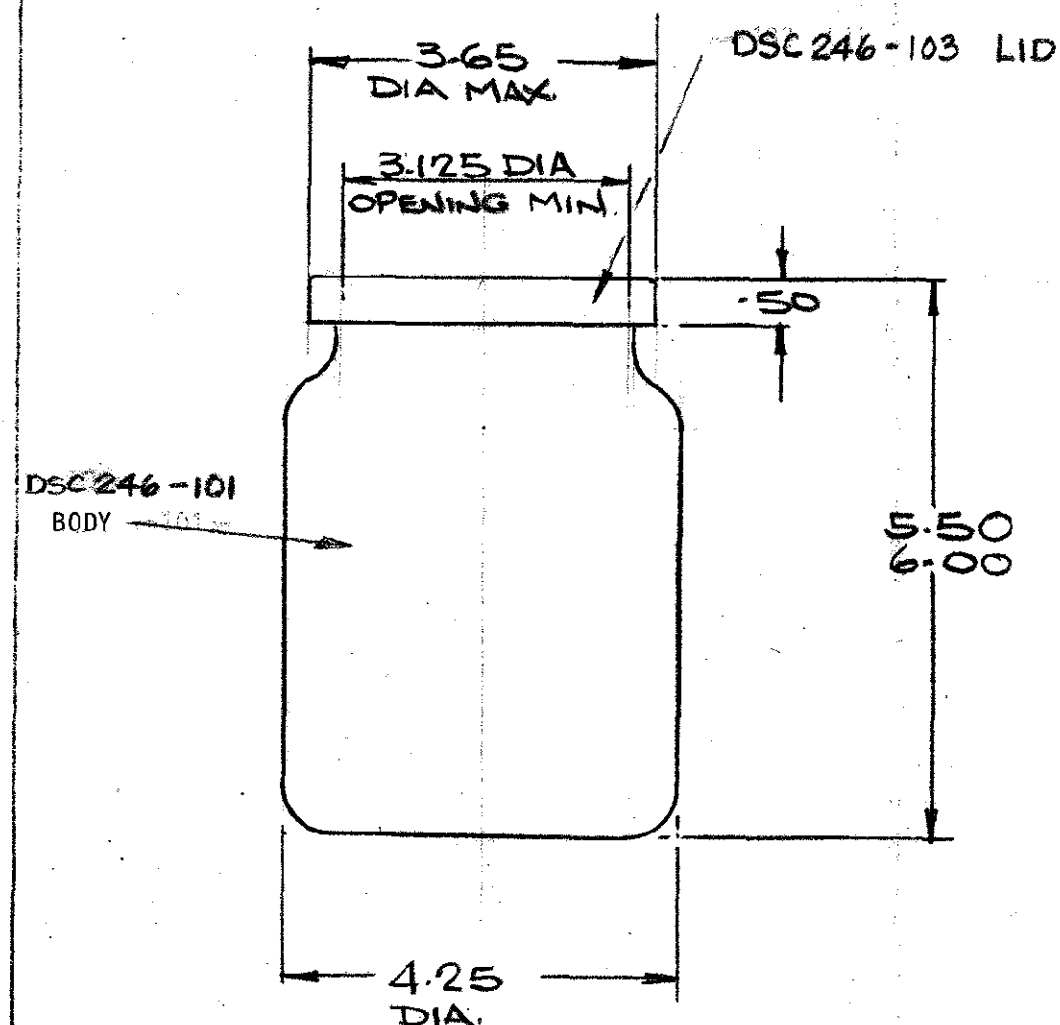


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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO
ENGINEERING

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVD.
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Essential Dimensions Shown.

NOTES:

1. Minimum wall thickness in body to be .032.
2. Thread on lid and container to 89-400 m.m. glass manufacturers industrial standard.
3. Capacity - 72.0 cu.in. (32-40 fl ounces).
4. Fluid Type - Phosphate ester base per DHMS F7.01 Type IV.
5. Thread strength to be sufficient to maintain lid and container engagement with 75 lb. separating load.
6. Mat'l 6061-0 aluminum, QQA-250/11; anodize body to MIL-A-8625 Type 1. No finish on lid.
7. Lid and body to be free from cracks, grooves or excessive tool marks.
8. Sample part must be submitted to Engineering for approval before purchase.
9. DSC 246-103 lid & -101 body to be permanently marked and packaged separately.

PART NO	DESCRIP-TION	APPROVED VENDORS	
		TORONTO METAL SPECIALTIES	
DSC 246-101	BODY	TMS-5001	
DSC 246-103	LID	TMS-5002	

DRAWN	EDSMELLIE
CHECKED	KROMKAMP
APPROVED	RJWHITE
STRESS	M. Elliott
STD., M.&P.	CH. DRAFTN.
VA-OPS	W. C. B. P. N. H.

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED
DOWNSVIEW ONTARIO

DRAWING TITLE
FLUID CONTAINER
HYDRAULIC SYSTEM

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
71867	B	DSC 246		
SCALE	WGT. CALC	ACTUAL	SHEET	