

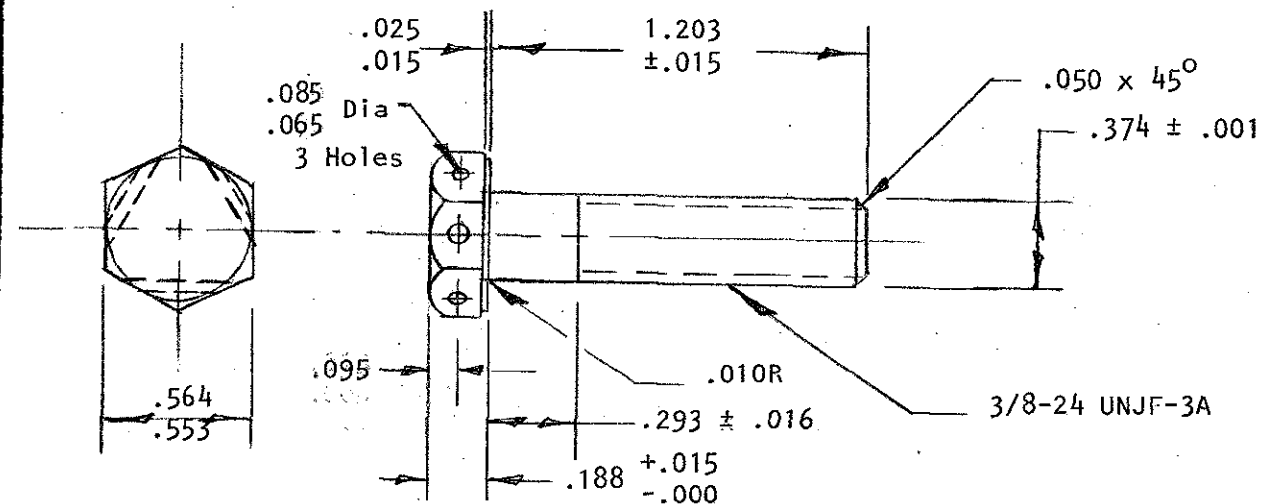
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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO
ENGINEERING

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVED
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- 1

MATERIAL: Alloy Steel

HEAT TREAT: 160-180 kis per MIL-H-6875
Rockwell Hardness C36-C40

FINISH: Cad. Plate per QQ-P-416 Type II, Class 2 with a 23 hour bake at
375°F ± 25°F within 4 hours after cad. plate.

NOTE: 1. Bolts are to be 100% magnetic particle
inspected to MIL-I-6868 and heads dye marked green.

2. Bolt are to be head marked with manufacturer's
part number and symbol raised or depressed
.010 max. Arrangement optional and heads dye
marked green.

3. Threads per MIL-S-8879.

The Procurement Dept. shall specify the DSC and the manufacturer's
part number on the Purchase Order.

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S),
ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIR-
CRAFT OF CANADA LTD FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT
BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

APPROVED VENDORS

PART NO.	LORD	LITTON	SCREWCORP	MID-AMERICA	MERCURY	SPS
DSC268-1	LM-426-6		SC2696	MA5268		123498

DRAWN	Kromkamp	THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO				
CHECKED	J. Flannery	DRAWING TITLE				
APPROVED	S. M. M. M. M.	BOLT, DRILLED HEAD - 160 ksi				
STRESS	M. M. M.					
STD., M.&P.	S. M. M. M. M.					
CH. DRAFTN.						
9 FEB 84		CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
		71867		DSC 268		
		SCALE	WGT. CALC	ACTUAL	SHEET	