

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVD.
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HEAT TREAT: 180-200 ksi per MIL-H-6875
Rockwell Hardness C39-C43

NOTES: 1. Bolts are to be 100% magnetic particle inspected to MIL-I-6868, and heads dye marked green.

2. All dimensions are ~~after~~ plating.
3. Bolts are to be head marked with manufacturer's part number and symbol raised or depressed .010 max. Arrangement optional and heads dye marked green.
4. Threads per MIL-S-8879.

The Procurement Dept. shall specify the DSC and the manufacturer's part number on the Purchase Order.

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

PART NO.	APPROVED VENDORS				
	LORD	LITTON	SCREWCORP	MERCURY	SPS
DSC270-1	LM-426-29				123500

DRAWN	KROMKAMP	THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO					
CHECKED	J.F. [Signature]	DRAWING TITLE BOLT, 12 POINT, EXTERNAL WRENCHING, 180 ksi					
APPROVED	SCHWARTZ						
STRESS	[Signature]						
STD., M.&P.	SCHWARTZ						
CH. DRAFTN.							
9 FEB 84		CODE IDENT NO.		DWG SIZE	DRAWING NO.	RELEASE	REV.
		71867			DSC 270		
		SCALE		WGT. CALC	ACTUAL	SHEET	