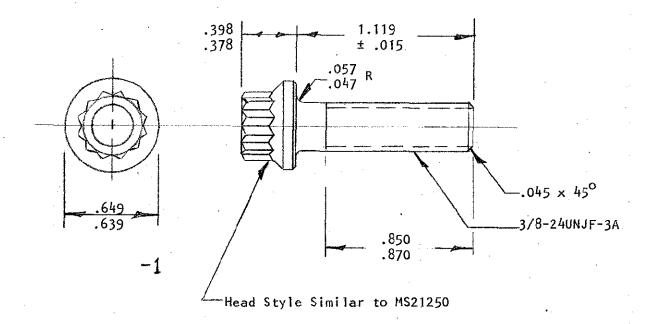
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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO ENGINEERING

	**************************************	REVISIONS					
CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APROVD.



MATERIAL: Alloy Steel

HEAT TREAT: 180-200 ksi per MIL-H-6875 Rockwell Hardness C39-C43

FINISH: Cad. Plate per NAS672 or QQ-P-416 Type II Class 3 with 23 hour bake at 375° F \pm 25 F within 4 hours after cad. plate.

NOTES: 1. Bolts are to be 100% magnetic particle inspected to MIL-1-6868 and heads dye marked green.

- 2. All dimensions are lafter plating.
- 3. Bolts are to be head marked with manufacturer's part number and symbol raised or depressed .010 max. Arrangement optional and heads dye marked green.
- 4. Threads per MIL-S-8879.

The Procurement Dept. shall specify the DSC and the manufacturer's part number on the Purchase Order.

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIR-CRAFT OF CANADA LTD FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

	APPROVED VENDORS							
PART NO.	LORD	LITTON	SCREWCORP	MERCURY	SPS			
D\$C270-1	LM-426-29				123500			

		SCALE	WGT. CA	L	ACTUAL	SHEET		<u> </u>
		71867		DSC	270			
		CODE IDENT NO.	DWG SIZE	DRAWING NO),		RELEASE	. REV.
	9 FLOS 84							
CH. DRAFTN.		WREN	CHING,	180 ksi				
STD., M.&P.	SCHRATTLICK	BOLT	, 12 PO	INT, EXTER	RNAL			
STRESS	1118	DRAWING TITLE						
APPROVED	SCHEATING			OWNSVIE	W ON!	ARIO	-b	
CHECKED	J.F. Connergy	THE DE				F CANADA	LIMITE	D
DRAWN	KROMKOMP	1						