

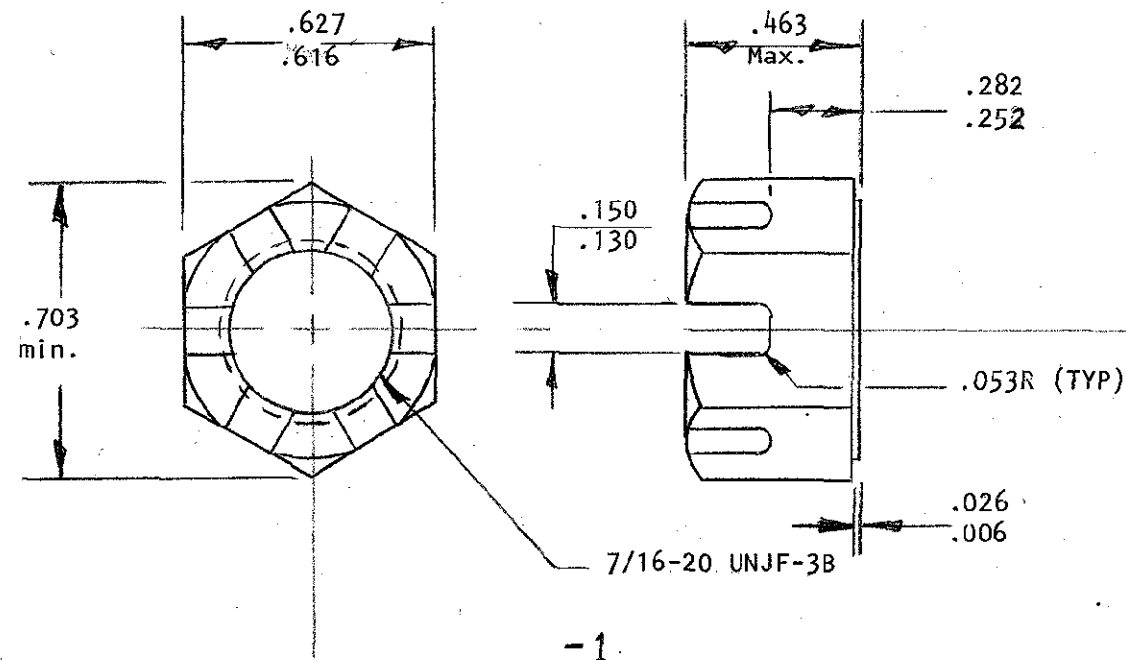
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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO
ENGINEERING

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVED
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MATERIAL: Alloy Steel

HEAT TREAT: 125 ksi per MIL-H-6875
Rockwell Hardness C38 Max.

FINISH: Cadmium Plate per QQ-P-416 Type 2 CL3

NOTE: 1. Nuts are to be 100% magnetic particle
inspected to MIL-I-6868 and marked with green dye.

2. Nuts are to be marked with manufacturer's part
number and symbol raised or depressed .010 max.
Arrangement optional. Part marking optional

3. Nuts comply with the self locking requirements of MIL-N-25027.

4. Threads per MIL-S-8879

The Procurement Dept. shall specify the DSC and the manufacturer's
part number on the Purchase Order.

PART NO.	APPROVED VENDORS				
	LORD	SPS	ESNA	KAYNAR	
DSC271-1	LM-426-31	82406-720			

DRAWN	KROMKAMP
CHECKED	776mm
APPROVED	SCHWARTZ
STRESS	100%
STD., M.&P.	SCHWARTZ
CH. DRAFTN.	

9 FEB 84

THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED
DOWNSVIEW ONTARIO

DRAWING TITLE

NUT, HEXAGON, SELF-LOCKING
CASTELLATED, 450°F, 125 ksi

CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
71867		DSC 271		
SCALE	WGT. CALC	ACTUAL	SHEET	

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S),
ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIR-
CRAFT OF CANADA LTD FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT
BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.