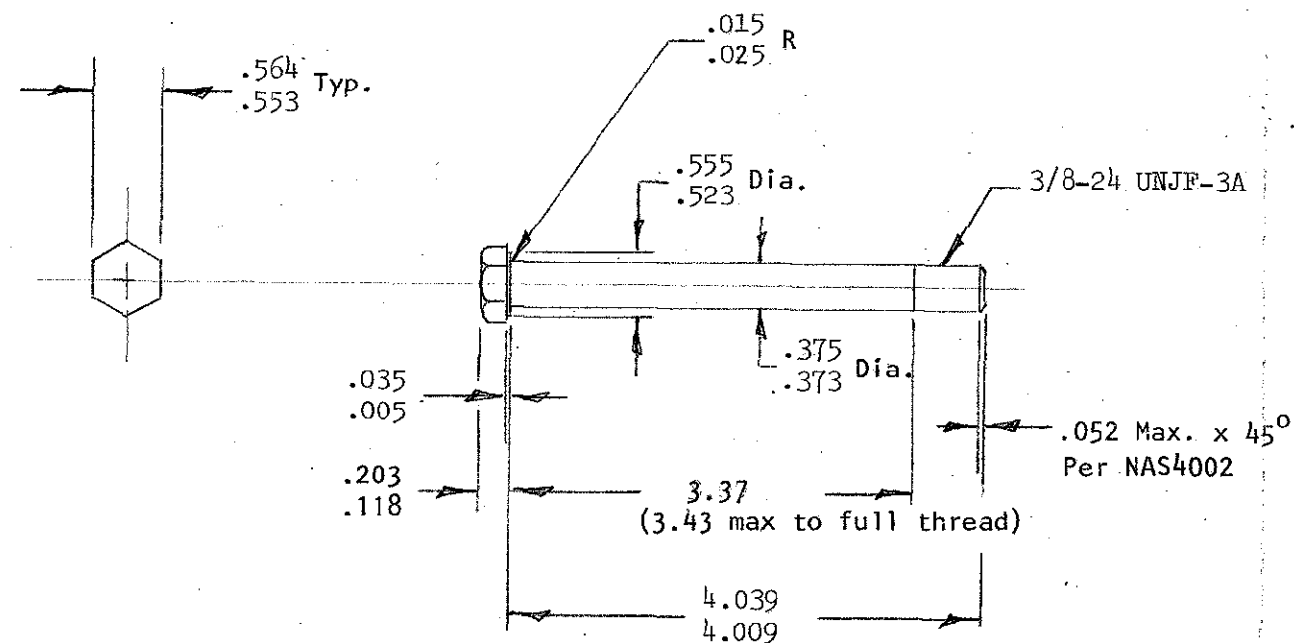


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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

**REPORT ALL DRAWING ERRORS TO
ENGINEERING**

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVED
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MATERIAL: Alloy Steel

HEAT TREAT: 160-180 ksi per MIL-H-6875
Rockwell Hardness C36-C40

FINISH: Cad. Plate per QQ-P-416 Type II, Class 2 or Type I, Class 3, no brightener

NOTES: Bolts are to be 100% magnetic particle inspected
to MIL-I-6868 and heads dye marked green.
Threads to MIL-S-8879.

Parts shall be baked at a minimum of 375°±25°F (191°±14°C) for 23 hours
or more, within 4 hours after plating to provide hydrogen embrittlement
relief.

HEAD MARKING: Diameter and Manufacturer's Symbol

NO NAS OR MS NUMBER TO BE MARKED ON HEAD

THE PROCUREMENT DEPT. SHALL SPECIFY THE DSC AND THE MANUFACTURER'S PART
NUMBER ON THE PURCHASE ORDER.

PART NO.	APPROVED VENDORS				
	LORD	SCREWCORP	SPS	MID AMERICA	
DSC 279-1	J-2223-104	SC2695	123506	MA5279	

DRAWN	KROMKAMP	THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO				
CHECKED	PLAN					
APPROVED	R. H. H. H. H.	DRAWING TITLE BOLT, HEX HEAD, 160 ksi				
STRESS	Steel					
STD., M.&P.	SCHWABER	CODE IDENT NO. 71867 DWG SIZE DRAWING NO. DSC 279 RELEASE REV.				
CH. DRAFTN.						
		SCALE		WGT. CALC	ACTUAL	SHEET

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S),
ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIR-
CRAFT OF CANADA LTD FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT
BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.