



DOCUMENT NO.: **DSC 302**

REV: **X**

TITLE: **EXTERNAL FINISH, ALL AIRCRAFT**

REVISION / APPROVAL LOG

[illegible]

LIST OF CURRENT SECTIONS														
SECTION	A	01	02	03	04	05	06	07	08	09	12	13	99	
REV	X	X	X	X	X	X	X	X	X	X	X	X	X	
* SECTION CANCELLED														

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SECTION: **A**

THE PURPOSE OF THE STANDARD IS TO PROVIDE A METHOD OF OF IDENTIFICATION FOR EXTERIOR PAINTS USED ON BOMBARDIER AEROSPACE - TORONTO AIRCRAFT.

THIS METHOD WILL BE A DESCRIPTIVE PART NUMBER AND WILL EMCOMPASS THE VARIABLES AS TABULATED BELOW:

(A) COLOURS (2 DIGITS)		FED STD 595	(B) SHADE (2 DIGITS)		(C) PAINT FINISH		(D) APPLICATION TYPE
01	BROWN	10075	10	LIGHT	F	FLAT (NO GLOSS)	- CONVENTIONAL AIR GUN TYPE
02	RED	11302	20	▲	S	SEMI GLOSS	E ELECTROSTATIC, AIRLESS
03	ORANGE	12510	30	↕	G	GLOSS	
04	YELLOW	13655	40	▼			
05	GREEN	14090	50	MEDIUM**			
06	BLUE	15180	60	▲			
07	BLACK	17038	70	↕			
08	GREY	17251	80	▼			
09	WHITE	17875	90	VERY DARK			
10	VIOLET	17142					
11	TURQUOISE	-					
12	PURPLE	17100					
13	CLEAR	-					

**MEDIUM SHADE IS TO BE USED AS THE BASE FOR SELECTING SHADE NUMBERS. THE REFERENCE FOR THE SHADE IS A FED. STD. COLOUR NO. AND IS TABULATED ABOVE AGAINST THE COLOURS.

1 APPLICABLE DOCUMENTS

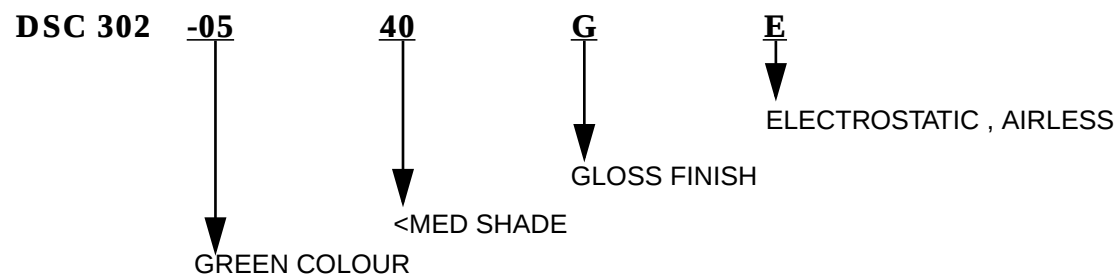
DHMS C4.04 Type IV POLYURETHANE ENAMEL

1. ONLY DeSOTO, TEMPO & TRI-STAR PAINTS LISTED ARE QUALIFIED TO DHMS C4.04 Type IV.
2. CROWN METRO PAINTS QUALIFIED TO DHMS C4.04 Type IV.
3. ALL DeSOTO PAINTS ARE NOW THE 900 SERIES PAINT. PART NO. WILL INCLUDE A “9” IN THE LAST THREE DIGITS EG: 82N901.

2 GENERAL NOTES

1. DSC 302 TABULATES ONE OR MORE PAINTS THAT ARE IDENTICAL IN COLOUR AND PHYSICAL PROPERTIES UNDER ONE DASH NUMBER.
2. A CUSTOMER ALMOST ALWAYS DICTATES THE PAINT MANUFACTURER AS WELL AS THE COLOURS, THEREFORE IT IS THE TORONTO SITE’S PRACTICE TO SPECIFY BOTH THE DSC 302 NUMBER AND NAME AND THE PAINT MANUFACTURERS NUMBER AND NAME FOR EACH COLOUR ON THE EXTERIOR PAINT SCHEME DRAWING. THE ADVANCE PROCUREMENT E.O. LISTS THE DSC NUMBER AND NAME AND THE PAINT MANUFACTURER. OPERATIONS MUST, THEREFORE, USE ONLY THE MANUFACTURERS PAINT THAT WAS SPECIFIED.
3. THE DSC AND THE VENDOR’S PART NUMBER MUST BE SHOWN ON THE PURCHASE ORDER.
4. PURCHASE ORDERS SHALL SPECIFY U.S. PAINT NUMBER AND NOTE “FLEXIBLE FORMULA ALUMIGRIP POLYURETHANE ENAMEL”.

EXAMPLE OF PART NUMBER:



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 SECTION: **01 BROWN**

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-01XXX	BROWN								
-0114G		82M906	6600-AL60						BR,
-0115G							**24-F2-801		**AP,
-0120G		82N01						US PAINT 5083	A,
-0122G			6600-X6						K,
-0122GE		82M907							
-0125G		82Y12							B,
-0127G			6600-AL80						
-0130G		82Y917						BAC80503	AX,
-0130GE		82Y917							AX,
-0140G		82N902							BM
-0170G		82Y10						US PAINT 4401	A,

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SECTION: **02 RED**

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-02XXX	RED								
-0215G			6600-R105					PANTONE WARM RED C	BE,
-0222G		82R938	6600-R119						BK
-0222GE		82R938							
-0225GE		82R925	6600-R89				24-F2-374	BAC1186 AIRCAN RED	W, AZ
-0227G			6600-R4						Y,
-0230G			600-R87						
-0240G		834K223						PANTONE 240C RED	NORWAY CAA
-0243G			6600-R150						NJS QUANTAS (COMMERCIAL)
-0245G		82R11	6600-R110						L, M, AC108, 100,
-0245GE		82R911					24-F2-3017		BR,
-0247G			6600-R153						NJS COAST PATROL
-0248G		82R932							BO,
-0248GE			6600-R128				24-F2-3025		
-0249G			6600-R120						
-0249GE							24-F2-3018		ALM
-0251G			6600R144						GREAT CHINA
-0252G			6600-R8						CAN. FLAG RED, AT, E,
-0252GE		82R934							AG,
-0253G			6600-R81						T,
-0254G			6600-R79						U,
-0255G		82R17							N,
-0255G		82R917							N,
-0256GE							24-F2-389		
-0257GE							24-F2-310		HORIZON
-0258G		82R915							BT,

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-0258GE	RED	82R936							BT,
-0260G			6600-R19						AC#4, AW,
-0260GE							24-F2-3020		AC#2
-0262G		82R17	6600-R148				**24-F2-307		P, **AP, BPX,
-0265GE		82R15	*6600-R85		*576-679				* HENSON: FOR A/C 7&11, USE 576-679. FOR SUBS, USE 6600- R85.
-0267G		82R14	6600-R123			U-3828		BAC 101	Q, R,
-0267GE		82R914							BR
-0268G		82R22	6600-R121						V,
-0269G			6600-R67						BD,
-0270G		82R09	6600-R1	G7219				BAC 138, R1, 509-101,	C, D, E, G, H, A, J, F, AM, BN
-0270GE		82R933							BG,
-0273G			6600-R37						X,
-0275G			6600-R3						AS,
-0276G								BAC 1305	K,
-0277G			6600-92						E,
-0278G			6600-R84	2096					S,
-0279G			6600-R90						W,
-0279G		82L941							BK
-0279GE		82L941							
-0279GE		82R929							AZ,

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-0280G	RED								
-0282GE		82R923						BAC 1376	AX,
-0283G			6600-R151						MESA
-0285G		82R12	6600-R118						L,
-0285GE							24-F2-3019		
-0287G			6600-R20						BL
-0287GE		82R935							K
-0290G		82R21	6600-R122						V,
-0295GE							24-F2-305		

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-04XXX	YELLOW								
-0435G		82Y08						BAC 324	Q,
-0440G		82Y11						TITANINE C4505	Z,
-0442G		82Y13							M,
-0443G			6600-Y100						BPX COLUMBIA
-0445G		82Y09							P,
-0447G			6600-Y3					595/33538	X, AS, AW, AC#4
-0448G			6600-Y83						
-0449GE		82Y926							BS,
-0451G			6600-Y84						BU,
-0452G				5041					AD,
-0453G		82Y918	6600-Y89						BG,
-0455G		82Y07	6600-Y79						L, H, BN,
-0455GE							24-F2-460		AC#2
-0457G			6600-Y88						CONTACTAIR
-0460G			6600-Y40						AV,
-0462					574-770				
-0465GE				G9028					BS
-0470G		82Y06						Y9	AA,
-0475G		82Y924		G9023					BI,
-0478G		82Y922						BAC 3530	BI,
-0478GE		82Y0925							BP,
-480G		82Y03	6600-Y62						AB,
-481G		823K038							GPA
-483G						U-3829			R,
-484GE							24-F2-459		ALM
-485G								Y19	

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DSC 302	COLOUR	APPROVED VENDORS						REFERENCE COLOURS	USAGE AND REMARK CUSTOMER CODE (PAGE 24)
		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-05XXX	GREEN								
-0525G			6600-G111						SEAGULL
-0530G		82G03						BAC 443	Q,
-0532G		82G913						BAC 489	BF,
-0533G		82G912T							AT,
-0534				G119					AIR PELANGI
-0535G				G102					WIDEROE
-0536GE		82G921						RAL 6078	BK, BT
-0537G		82G917							BM,
-0540G		82G02						LAC 1525A	M,
-0542G			6600-G7						
-0542GE		82G923							BG,
-0545G		82G919						BAS 4665	BJ,
-0545GE		82G922							BP,
-0547GE				G4034					BS,
-0550G								G4	AB,
-0565G		82G04							P,
-0568G		82G914						BAC 4086	BF,
-0570G							44414U		AE,
-0580F			4700-G60					595/34095	AF,
-0582G			6600-G83						AG,
-0590GE		82G924							BS,
-0595F			4700-G8					503-301	AS,

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DSC 302	COLOUR	APPROVED VENDORS						REFERENCE COLOURS	USAGE AND REMARK CUSTOMER CODE (PAGE 24)
		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-06XXX	BLUE								
-0629G			6600-BB253						AIR PELANGI
-0630G		82L906						PANTONE 297	AH
-0630G		82L06						PANTONE 297	AH, M,
-0631G			6600BB236						COLUMBIA
-0632G		82L923						BAC 5175	BF,
-0633GE							24-F2-2076		ALM
-0634G		826K089							GPA
-0635G		82L02	6600-BB51						AB,
-0636GE		82L929							BM,
-0637G			6600BB248						SAX
-0637GE							24-F2-2100		SAX
-0638G		82L917						BAC 5084	AX,
-0639G			6600-BB191						BU
-0640G				AA92-L-57					G
-0641G		82L925T							AT,
-0642F			6700-BB108						AM,
-0643G			6600-BB178						E,
-0644G			6600-BB25						BL,
-0645G		82L09	6600-BB189						H, BN
-0646GE			6600-BB199				24-F2-2071		A/C#2
-0647G			6600-BB173						
-0648G		82L932	6600-BB197					BAC 5906	BH,
-0649G		82L924						BAC 5006	BF,
-0650G		836K239						PANTONE 286C BLUE	NORWAY CAA
-0651G		82L936							BO,
-0651GE							24-F2-2077		

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DSC 302	COLOUR	APPROVED VENDORS						REFERENCE COLOURS	USAGE AND REMARK CUSTOMER CODE (PAGE 24)
		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-0652G		82L926	6600-BB183						AC100, 108
-0653G		82L10	*6600-BB172		*572-670				*HENSON: A/C 7 & 11, USE 572-670. FOR SUB A/C, USE 6600-BB172.
-0654G			6600-BB144						U
-0655G		82L07						PANTONE 301	AH, A
-0655G		82L907						PANTONE 301	AH,
-0656G			6600-BB154						T,
-0657G		82L13							B,
-0658G				1098					AD,
-0659G			6600-BB147						BD,
-0660G			6600-BB4					BB4	G,
-0661G			6600-BB175					PANTONE 293U	BE,
-0662G		82L08						PANTONE 300	AE,
-0662G		82L908							AC#1 (300)
-0663G			6600-BB194						
-0663GE		82L904							BR,
-0664G			6600-						MESA
-0664GE							24-F2-2075		ALM
-0665G		82L11						TITANINE	Z,
-0666G			6600-BB78						Y,
-0667G		82L921							BG,
-0668G		82L12							N, M,
-0669G			6600-BB170						E,
-0669GE		82L917							AG,

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DSC 302	COLOUR	APPROVED VENDORS						REFERENCE COLOURS	USAGE AND REMARK CUSTOMER CODE (PAGE 24)
		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-0670G				AA92-L-58					G,
-0671G			6600-BB177						E,
-0672G			6600-BB208					PANTONE 281U	BE,
-0673G		82L918							BB,
-0674G		82L930							BM,
-0675G			6600-BB30						AS,
-0676G			6600-BB238						BPX COLUMBIA
-0676GE		82L395						RAL 5002	BK,
-0677G			6600-BB195						
-0677GE							24-F2-2078		
-0678G		82L931	6600-BB193					BAC 50310	BJ,
-0678GE		82L937							BP,
-0679G			6600-BB196						
-0680G						U-2121			R,
-0681G			6600BB229						SEAGULL
-0682G		82L945G							AT
-0683G			6600-BB231						GREAT CHINA
-0684G							24-F2-202		
-0685G		82L03	6600-BB55						AB,
-0686G			6600-BB237						COLUMBIA
-0687G			6600-						MESA
-0688G			6600-BB250					280C	EKRAN
-0689G			6600-BB227					572-518	
-0690G			6600-BB9						X,
-0696G		82W25							WT

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-07XXX	BLACK								
-0750F		82B02	4700-B1	G2002				512-301, B1	AH, AF, AS, AV, AM,
-0750G		82B01	6600-B1	9100			**24-F2-90	BAC 701, B1	L, J, AD, S, V, X, **AP, BN, BO
-0750GE		82B901					24-F2-90		BQ,

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-08XXX	GREY								
-0805G			6600-B190						MESA
-0810G			6600-B136						AL,
-0811G			6600-B150						E, AG
-0811GE		82W922					24-F2-169		AG,
-0812G			6600-B146						AG,
-0813G			6600-B135					7024 US PAINT	S,
-0815G		82A906	6600-B167					BAC 707	BF, BJ,
-0815G		82A06					**24-F2-107	BAC 707	Q, W, AV, **AP,
-0815GE		82A946							BP,
-0819G		82M905	6600-AL7					BAC 9184 METALLIC	AZ, BC,
-0819GE							24-F2-833		
-0820G		82A902						BAC 7131 AIRCAN GREY	AX,
-0820G		82A02	6600-B130					BAC 7131 AIRCAN GREY	K, AC#4, A, J, W,
-0820GE		82A902					24-F2-173		BN,
-0822GE		82A945					24-F2-174		BO, BR,
-0823G			6600-B6						J, U, AW, BK,
-0824GE							24-F2-111		NORTHWEST
-0825G		82A07						B101	H
-0826G		82A925	6600-B152					PANTONE 442U	BE, BG,
-0827GE		82M908							BT
-0828G		82A921							BB,
-0829G			6600-B188						MESA
-0830G		82A08	6600-B52					595/16473	DOWTY MLG, L,
-0831G			6600-B164						BU,
-0832G			6600-AL13						AR, E, AG,

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-0835G	GREY	82A905							AH,
-0835G		82A05						595/17440	AH,
-0840F			4700-B111	G1138				501-323	AF, AM,
-0842F			4700-B18					101-327	AF, AS,
-0845G									L,
-0846G		82A923	6600-B156					BAC 7852	BH, AG,
-0846GE		82A923							AG,
-0847G			6600-B147						AG,
-0850G		82A926							BG,
-0852G			6600-B169					RAL 7001	
-0855G			6600-B166					BAC 704	BW
-0860F			4700-B109	G1193				501-322	AF, AM,
-0865GE							24-F2-149		AVLINE
-0868G			6600-B197						AIR PELANGI
-0870G			6600-B165					BAC 767	BW
-0875F			4700-B67					501-302	AF, AS,
-0880G			6600-B145						AG,
-0885G		82A947							BT,
-0885GE		82A947							BT,

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-09XXX	WHITE								
-0905G									BT,
-0905GE		82W937							BT,
-0911G		82W932							BF,
-0912G		82W927	6600-W73					BAC 7067	BH,
-0912GE							24-F2-10		AC#2, BAHAMASAIR
-0914F			6700-W64						E,
-0914G			6600-W64						E,
-0915G			6600-W61						
-0920G			6600-W100						
-0920GE							24-F2-23		HORIZON
-0925G		82W12						TITANINE	Z,
-0927G		82W923							BB,
-0930G									*FOR ELECTROSTATIC APPLICATION
-0930G		82W933							AZ
-0930G		*82W01 OR 82W33	6600-W52				*831K144 CA8000/ B7152	BAC 7152 AIRCAN	STANDARD WHITE, AV, BE, * COURTAULDS
-0930GE		*82W915					24-F2-80		SAX
-0935G			*6600-W57		*570-506				*HENSON: A/C 7&11, USE 570-506. FOR SUB, USE 6600-W57.
-0935GE		82W941					24-F2-83		K,
-0955G			6600-W54	6411					G,
-0960G		82W11	6600-W1	G8157			555U		AB, N, AE, T, AW, AC#4, BN, AM,
-0960GE		82W940							BP,
-0965G				6031					AD,
-0968G		82W936							BJ,

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		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-0968GE	WHITE	82W939							BP
-0969G		82W25	6600-W85					FE102/C9037 *TITANINE	AT,
-0969GE							24-F2-82	FE102/C9037 *TITANINE	
-0969GFE93		82W45							AT
-0970G		82W09							Q,
-0973G		82W938	6600-W75				*831K187	7309	BO, FEDEX, NORTHWESTERN * COURTAULDS
-0973GE							24-F2-84		
-0974G			6600-W90		570-527				AC391 (200 SERIES)
-0975F			6600-W10						AM,
-0975G		82W07	6600-W10						AP, AU, AR, AB, AC,
-0976G			6600-W10X						J,
-0977G			6600-W2						BL,
-0978G		82W921	6600-W66						AX,
-0978GE		82W921							AX,
-0980G		82W908							AH,
-0980G		82W08							AH,
-0982G							**24-F2-20		AP, **AP
-0985G						U-1750			R,
-0985GE		82W942							BS,
-0986G		82W934							BM,
-0988G		82W931	6600-W56						S, BG,

EXTERNAL FINISH, ALL AIRCRAFT

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SECTION: **12 PURPLE**

DSC 302	COLOUR	APPROVED VENDORS						REFERENCE COLOURS	USAGE AND REMARK CUSTOMER CODE (PAGE 24)
		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-12XXX	PURPLE								
-1215G		6600-BB176						PANTONE 531U	BE,

DSC 302	COLOUR	APPROVED VENDORS						REFERENCE COLOURS	USAGE AND REMARK CUSTOMER CODE (PAGE 24)
		DESOTO	TEMPO	US PAINT	PRATT & LAMBERT TRI-STAR	STERLING	DUPONT EXCEPT AS NOTED		
-13XXX	CLEAR								
-1300F			4700-CG-F1					CLEAR FLAT	AF,
-1300G		82C901							L,
-1300G		82C01	6600-CG-1				**24-F2-1	CLEAR	B, L, L/E 15&SUBS, **AP,
-1300G					620H0396				
-1300G		82C902	FAST DRYING						L
-1300GE		82C903							GEN. USAGE

THE FOLLOWING LEGENDS REPRESENT THE VARIOUS AIRLINES IN THE USAGE COLUMN:

A - ROSS AVIATION	AA - RANSOME	BA -
B - ALBERTA	AB - NORONTAIR	BB - ANSETT
C - AIR EMIRATES	AC - RESORTS	BC - AUSTIN AIRWAYS
D - ALYEMDA	AD - R.C.M.P. (C6)	BD - AUSTIN AIRWAYS
E - TIME AIR	AE - COLUMBIA (C6)	BE - EURO CITY
F - INEX-ADRIA	AF - D.N.D.	BF - KAKI (C6)
G - EASTERN METRO	AG - AIR ATLANTIC	BG - BRYMON
H - CHINA	AH - NEWMAN'S	BH - GREAT CHINA
I -	AI -	BI - AIR CREEBEC
J - D.O.T.	AJ - EASTERN METRO EXPRESS	BJ - AUSTRALIAN AIRLINES
K - HENSON	AK - DOWTY M.L.G.	BK - AIR HAMBURG
L - TYROLEAN	AL - MOBIL	BL - AIR MANITOBA
M - AIR RWANDA (C6)	AM - NAV. TRAINER	BM - LESOTHO
N - CITY EXPRESS	AN -	BN - ZHEJIANG
O -	AO -	BO - PRESIDENTIAL AIRLINES
P - AIR GUINEE	AP - ROCKY MOUNTAIN	BP - AUSTRALIAN AIRLINES
Q - ETHIOPIA (C6)	AQ -	BQ - KENYA AIRFORCE
R - SHENZHEN	AR - ATLANTIC S.E.	BR - BANGKOK AIRLINES
S - FAIRWAYS	AS - ECUADOR (C6)	BS - NORFOLK AIRLINES
T - ROYAL NEPAL	AT - CONTACT AIR	BT - GUINNESS PEAT - RHEINTALFLUG
U - AIR B.C.	AU - AIR HOLDINGS	BU - BAHAMASAIR
V - HORIZON	AV - TALAIR	BW - MARKAIR
W - AIR NOVA	AW - AC#7 DEMO	BX - NORTHWEST
X - SIERRA	AX - AMERICA WEST AIRLINES	
Y - ISLAND CREEK (C6)	AY -	
Z - L.I.A.T.	AZ - AIR ONTARIO	