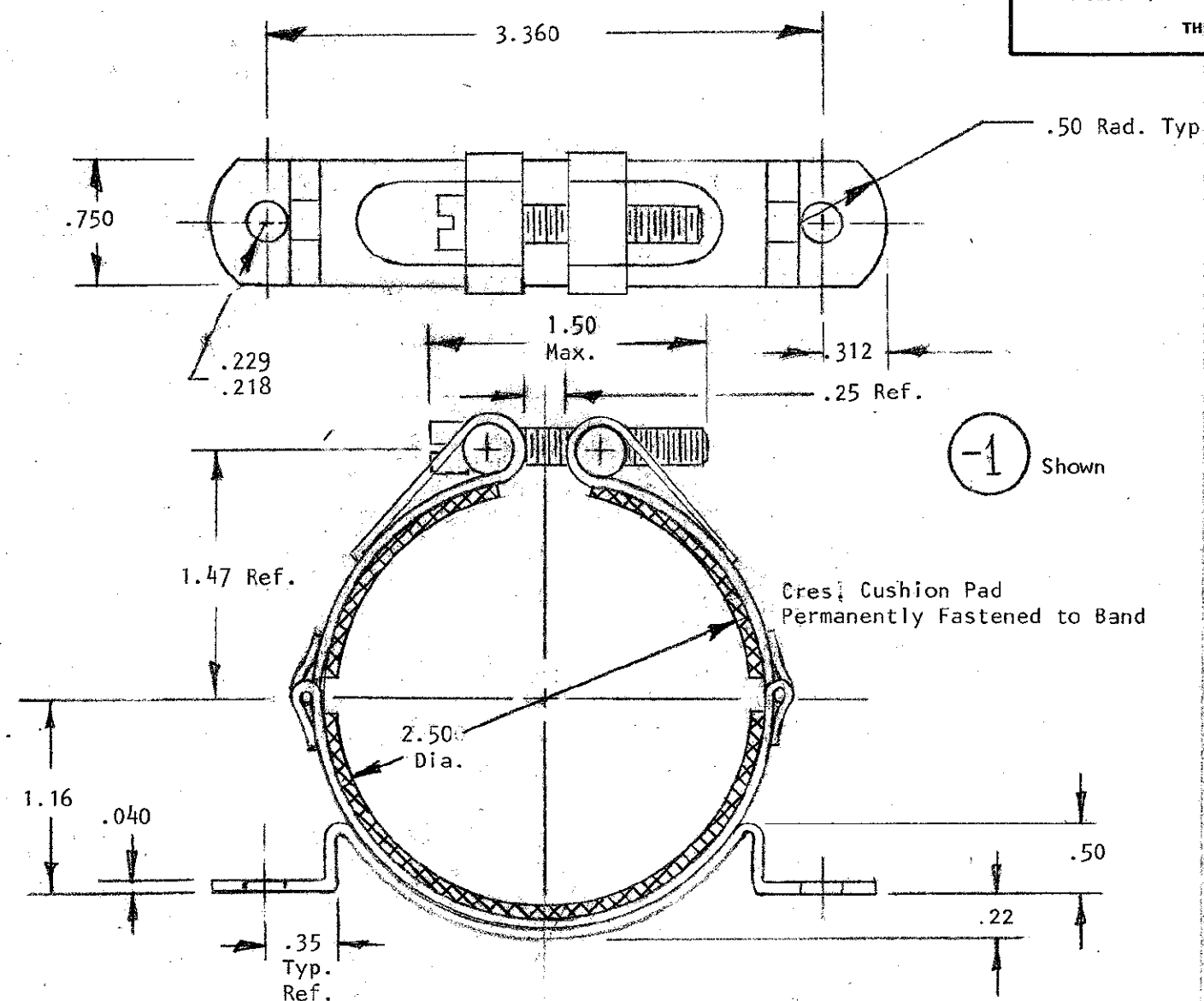


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THE DE HAVILLAND AIRCRAFT OF CANADA, LIMITED.

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVED
A		TA part no. changed to add -1	38/1/87	RS			



Procurement Dept, shall specify the DSC and manufacturers part number on the Purchase Order.

Part Number

	DSC389-1
TA Mfg.	TA20300001-1
National Utilities Corp.	3075EY

BAND: 3.025 x .750, 303 Cres. 1/2" thick, furnished and drilled for 1/8" dia. pins.

CUSHION: Corrugated or mesh Cres., Spotwelded to band, .075 ± .015.

SCREW: 1900-32UNF-2A, 1.50 long, 18-8 Cres. head drilled for wirelocking .146 dia.

TRUNNION: .437 Dia. x .810 long, 303 Cres.

BARREL NUT: 1900-32UNF-2B, .437 dia. x .810 long, 303 Cres.

SADDLE MOUNT: .040 x .750, 321 Cres, spotwelded to band,

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S) ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

THE DE HAVILLAND AIRCRAFT OF CANADA, LIMITED.

DRAWN	R. STOKES	27-10-87
CHECKED	K. R. M. P.	
APPROVED	J. R. M.	28-10-87
MTL & STD.	S. M. M.	13-11-87
STRESS	M. A. V.	13-NOV-87
CH. DRAFTN.		

DRAWING TITLE				
CLAMP SADDLE T-BOLT				
CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
71867		DSC 389		A
SCALE	WGT CALC	ACTUAL	SHEET	

REPORT ALL DRAWING ERRORS TO
ENGINEERING