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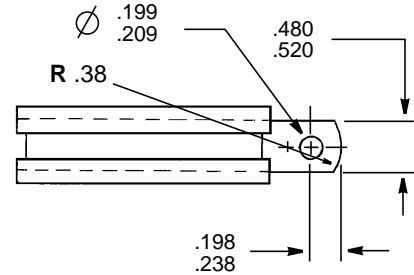
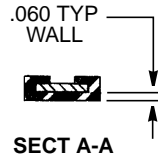
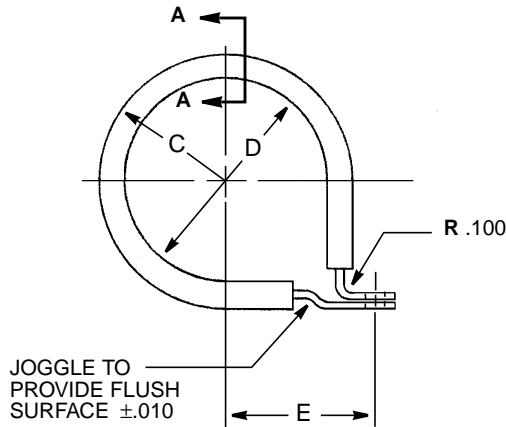
de HAVILLAND

CAGE CODE 71867

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED FOR USE IN DE HAVILLAND AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY DE HAVILLAND ENGINEERING STANDARDS

SOURCE CONTROL DRAWING



PART NUMBER	D	E	C	PART NUMBER	D	E	C
DSC397-16	1.00	.96	.68	DSC397-80	5.00	2.96	2.68
DSC397-20	1.25	1.09	.81	DSC397-84	5.25	3.09	2.81
DSC397-24	1.50	1.21	.93	DSC397-88	5.50	3.21	2.93
DSC397-28	1.75	1.34	1.06	DSC397-92	5.75	3.34	3.06
DSC397-32	2.00	1.46	1.18	DSC397-96	6.00	3.46	3.18
DSC397-36	2.25	1.59	1.31	DSC397-100	6.25	3.59	3.31
DSC397-40	2.50	1.71	1.43	DSC397-104	6.50	3.71	3.43
DSC397-44	2.75	1.84	1.56	DSC397-108	6.75	3.84	3.56
DSC397-48	3.00	1.96	1.68	DSC397-112	7.00	3.96	3.68
DSC397-52	3.25	2.09	1.81	DSC397-116	7.25	4.09	3.81
DSC397-56	3.50	2.21	1.93	DSC397-120	7.50	4.21	3.93
DSC397-60	3.75	2.34	2.06	DSC397-124	7.75	4.34	4.06
DSC397-64	4.00	2.46	2.18	DSC397-128	8.00	4.46	4.18
DSC397-68	4.25	2.59	2.31	-			
DSC397-72	4.50	2.71	2.43	-			
DSC397-76	4.75	2.84	2.56	-			

LIST OF CURRENT SHEETS

SHEET	1	2	3							
REV	D	A	A							

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN		TITLE: CLAMP, LOOP, LIGHT DUTY	DSC 397
CHECKED			
STRESS			PAGE 1 OF 3
APPROVED			

ⓓ SHT 2 WAS REV NC, SHT 3 WAS REV NC

REV: REV: REV: D - 6 OCT 00 REV: C - 3 FEB 97 REV: B - REV: A - APPROVED:

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SOURCE CONTROL DRAWING

NOTES:

- MATERIALS:** BAND - Aluminum Alloy QQ-A-250/5, 2024-T42 .040 thk. - Finish: None
CUSHION - Neoprene Rubber per AMS3209
- OPERATING TEMPERATURE:** -40°F to 200°F
- APPLICATION:** These clamps are for use on flexible air conditioning ducts only. For other applications see MS21919, DSC150 and M85052.
- Procurement Dept. shall specify the DSC and manufacturers part number on Purchase Order.

PART NUMBER EXAMPLE:

DSC397-40

Size (Dia. in 1/16th)

Basic Part Number

PART NUMBER	APPROVED VENDORS			
	UMPCO	ADEL	TA	STAR
DSC397-16	S613DG16	10810-16	TA025039-16	50061-16
DSC397-20	S613DG20	10810-20	TA025039-20	50061-20
DSC397-24	S613DG24	10810-24	TA025039-24	50061-24
DSC397-28	S613DG28	10810-28	TA025039-28	50061-28
DSC397-32	S613DG32	10810-32	TA025039-32	50061-32
DSC397-36	S613DG36	10810-36	TA025039-36	50061-36
DSC397-40	S613DG40	10810-40	TA025039-40	50061-40
DSC397-44	S613DG44	10810-44	TA025039-44	50061-44
DSC397-48	S613DG48	10810-48	TA025039-48	50061-48
DSC397-52	S613DG52	10810-52	TA025039-52	50061-52
DSC397-56	S613DG56	10810-56	TA025039-56	50061-56
DSC397-60	S613DG60	10810-60	TA025039-60	50061-60
DSC397-64	S613DG64	10810-64	TA025039-64	50061-64
DSC397-68	S613DG68	10810-68	TA025039-68	50061-68
DSC397-72	S613DG72	10810-72	TA025039-72	50061-72
DSC397-76	S613DG76	10810-76	TA025039-76	50061-76
DSC397-80	S613DG80	10810-80	TA025039-80	50061-80
DSC397-84	S613DG84	10810-84	TA025039-84	50061-84
DSC397-88	S613DG88	10810-88	TA025039-88	50061-88
DSC397-92	S613DG92	10810-92	TA025039-92	50061-92

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DRAWN
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STRESS
APPROVED

TITLE:

CLAMP, LOOP, LIGHT DUTY

DSC 397

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(A) STAR TECHNOLOGIES ADDED TO APPROVED VENDORS LIST

REV:

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REV: 6 OCT 00

APPROVED: 3 FEB 1997

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PART NUMBER	APPROVED VENDORS			
	UMPCO	ADEL	TA	STAR
DSC397-96	S613DG96	10810-96	TA025039-96	50061-96
DSC397-100	S613DG100	---	---	
DSC397-104	S613DG104	---	---	
DSC397-108	S613DG108	---	---	
DSC397-112	S613DG112	---	---	
DSC397-116	S613DG116	---	---	
DSC397-120	S613DG120	---	---	
DSC397-124	S613DG124	---	---	
DSC397-184	S613DG128	---	---	

APPROVED VENDORS ADDRESSES AND CAGE CODES

ADEL FASTENERS - DIVISION OF TRANSDIGM INC

LOS ANGELES, CA, USA - CAGE CODE 83930

UMPCO INC

GARDEN GROVE, CA, USA - CAGE CODE 18076

STAR TECHNOLOGIES INC

HUNTINGTON, WV, USA - CAGE CODE 02WC8

TA MFG CORP

GLENDALE, CA, USA - CAGE CODE 4L996

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DRAWN		TITLE: CLAMP, LOOP, LIGHT DUTY	DSC 397
CHECKED			
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APPROVED			PAGE 3 OF 3

APPROVED VENDORS ADDRESSES
AND CAGE CODES ADDED

(A)

REV:

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REV: A - 6 OCT 00

APPROVED: 3 FEB 1997