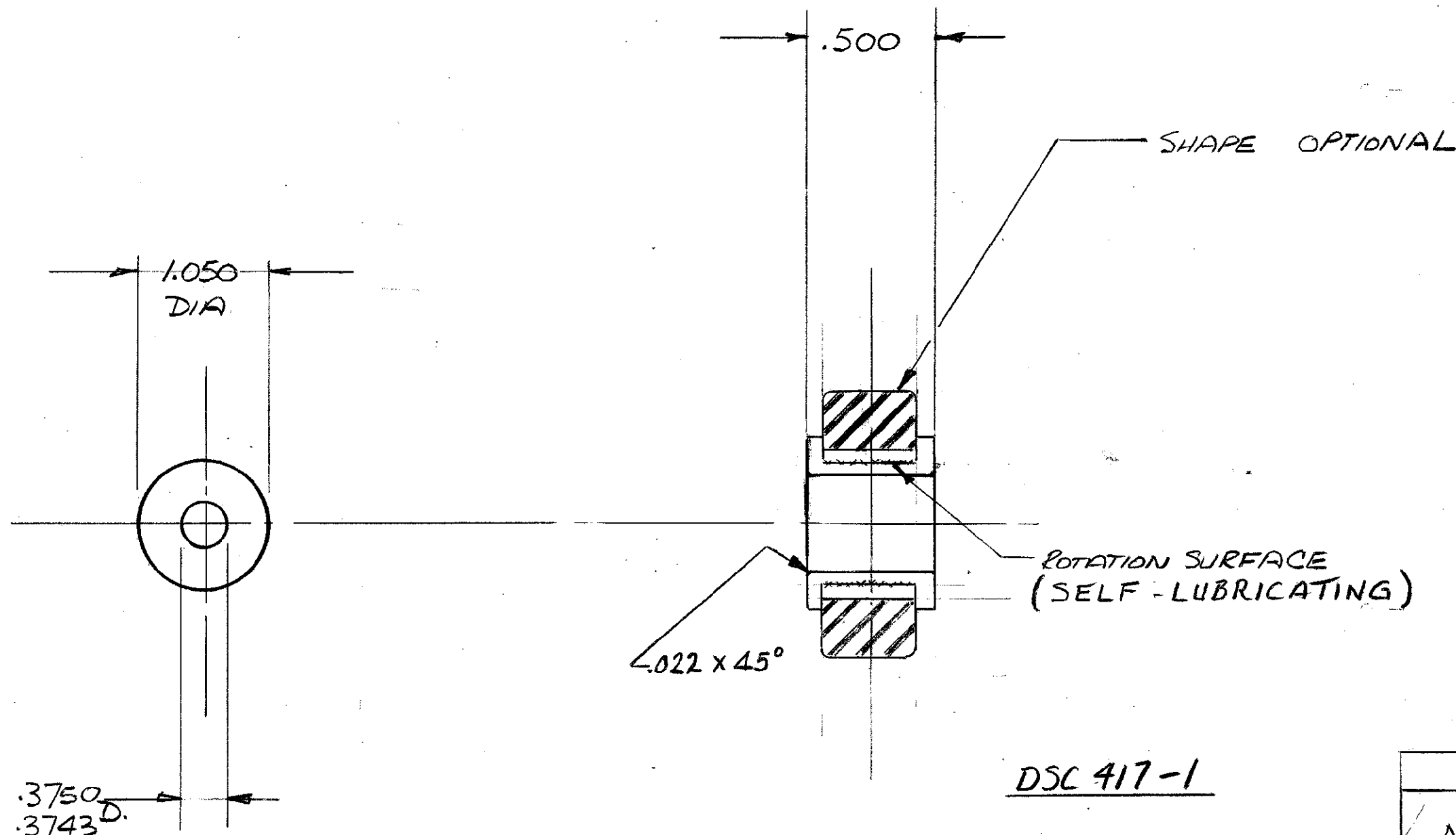


This drawing is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without the prior permission of The de Havilland Aircraft Company of Canada, Downsview, Ontario.

REPORT ALL DRAWING ERRORS TO
ENGINEERING

REVISIONS

CHANGE	ITEM NO.	ZONE	DESCRIPTION	MOD. NO.	DATE	DRAWN	CHECKED	STRESS	APPROVD.
--------	----------	------	-------------	----------	------	-------	---------	--------	----------



REQUIREMENTS:

TEMPERATURE -65°F TO 165°F

SPEED 18 RPM.

LIFE 10,000 CYCLES

1 CYCLE = 9 REVS 30 SEC ON 2 MIN OFF.

POSSIBLE CONTAMINANTS

TURBINE ENGINE OIL MIL-L-23699

PHOSPHATE ESTER HYDRAULIC FLUID

GREASE: MIL-G-23827, MIL-G-81322

MAX. RADIAL PLAY, .003, FREE RUNNING, NO CATCH OR BIND

MAX. AXIAL PLAY, .016

DO NOT SCALE DWG

NEXT ASSY	USED ON	NO. REQD PER A/C	EFFY.
PART NO.			

ZONE	SHEET	CODE	PART NO.	DESCRIPTION	MATERIAL	MATL. SPEC.	FINAL HEAT TREAT	PROT. FINISH
LIST OF MATERIAL								
REQUIREMENTS - UNLESS OTHERWISE SPECIFIED				MOD NO.	deHAVILLAND A BOEING COMPANY CANADA			
GENERAL				DRAWN				
LIMITS				CHECKED				
1. DIMS ARE IN INCHES				APPROVED				
2. SURFACE ROUGHNESS 125 √ MAX.				STRESS				
3. REMOVE SHARP EDGES .015 MACHINE PARTS				STD., M.&P.				
4. EDGE FINISHING OF PARTS IN ACCORDANCE WITH P.P.S. 27-02				CH. DRAFTN.	DRAWING TITLE ROLLER - FLAP DAMPER			
5. THREADS IN ACCORDANCE WITH MIL-S-7742				TECH. DES.				
PRODUCTION PROCESS STANDARDS (P.P.S.) AND OTHER STANDARDS LISTED ON DWG. CB-1010 IN THE FIELD OF THIS DRAWING SHALL FORM PART OF THIS DRAWING FOR ALL MANUFACTURING AND QUALITY REQUIREMENTS.				VA. OPS.	DWG. SIZE C			
					CODE IDENT. NO.	DRAWING NO.	RELEASE	REV.
					71867	DSC417	P	-
					SCALE	WGT. CALC.	ACTUAL	SHT. OF
					FULL			1 OF 1

SOURCE CONTROL DRAWING

NOTE:- THE PROCUREMENT DEPT. SHALL SPECIFY THE DSC AND THE MANUFACTURER'S PART NUMBER ON THE PURCHASE ORDER.