

This drawing is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without the prior permission of the de Havilland Aircraft Company of Canada, Downsview, Ontario.

DSC Part Number	Material Description	Areal Density (oz/yd ²)	Color (DS82 number for reference only)	Approved Vendor And Part Numbers	Unit Of Measure
DSC420-1	Wool face, PBI core fabric with self-adhesive back (water based acrylic adhes.) and flame retardant treatment applied	17 ± 1	Burgundy (DS82-06-2D0-099)	LW40 12103.87.42 PBI/NOVA SA	48" width roll
DSC420-2			Burgundy/Grey (DS82-06-2D0-119)	LW40 12103.87.43 PBI/NOVA SA	X
DSC420-3			Blue/Grey (DS82-06-680-117)	LW40 12103.87.70 PBI/NOVA SA	required length
DSC420-4			Beige (DS82-06-910-118)	LW40 12103.87.72 PBI/NOVA SA	
DSC420-5			Blue Pinpoint (DS82-06-672-174)	LW40 13253.87.2 PBI/NOVA SA	
DSC420-6		11.75 ± 1	Grey (Boeing #401-T-2504-660)	BAC 7800.87.13 37P LW40 PBI/NOVA SA	
DSC420-7			Nocturne Solid	LW40 1000.84.9 PBI/NOVA SA	

REVISIONS					
CHANGE	ITEM NO	DESCRIPTION	DATE	DRAWN	CHECKED
A		Added "PBI/NOVA SA To All Callouts In Vendor Part Number Column	APR 14/88	J. Marko	P. Cowan
B		Added DSC420-5	JUNE 8/88	JM	PC
C		Added DSC420-6	JULY 8/88	PC	-
D		"-6" Changed from "Medium Grey Grant" to "Medium Grey Grant" LW40 12103.87.37" to now read "BAC 7800.87.13, LW40 PBI/NOVA SA	JULY 27/88	JM	PC
E		Added DSC420-7 and Drawing is re-drawn	AUG 2/88	JM	PC
F		DSC 420 information change(-6). Add "Boeing # 401-T-2504-660" reference. British Replin Part No. was "BAC 7800.87.13", now "BAC 7800.87.37P". Sheet 2 Added	SEP 29/88	J. Marko	1

Notes:

- Procurement department shall specify the DSC part No. and the manufacturers part no. on the purchase order.
- All material shall meet the flammability requirements of FAR 25.853(b) Amd 25-51 and test reports shall be submitted with each production batch to confirm.
- A 1 linear yard sample for each production batch shall be submitted to de Havilland for approval prior to shipment of order.
- The shipper's packing slip shall clearly indicate the DSC part no., purchase order no. and the quantity shipped (roll width, length).
- Quality control/inspection procedures shall comply with the requirements of AQAP-4 or MIL-I-45208.
- Upon arrival of the 1 yard sample at de Havilland, a color match test shall be conducted by the materials lab before approval of shipment of production material. De Havilland Quality Assurance shall ensure all requirements of this DSC are met for production batches including all documentation required has been supplied.

British Replin Address:

Place order by telephone at:

Phillips Associates Ltd.
1216 38th Ave. East
Seattle, WA 98112

Attn: Judy Phillips
(206) 325-3838

Mail purchase order to:

British Replin Ltd.
Belvidere Mills
Ayr, Scotland KA8 8Jd

Ph.# : International Tele +
44 292 267271

REQUIREMENTS-UNLESS OTHERWISE SPECIFIED		
GENERAL	LIMITS	
1. DIMS ARE IN INCHES 2. SURFACE ROUGHNESS 125 ✓ MAX. 3. REMOVE SHARP EDGES 4. .015 MAXIMUM PARTS 5. DIMS FINISHING OF PARTS IN ACCORDANCE WITH P.P.A. 27-82 6. THREADS IN ACCORDANCE WITH MIL-S-7742	1. DECIMALS 1 PLACE ± .1 2 " ± .005 3 " ± .010 2. DIMENSIONS & TOLERANCES APPLY AFTER PLATING 3. ANGLES ± 0°-30°	
DRAWN	J. MARKO	FEB 23/88
CHECKED	P. COWAN	23/02/88
APPROVED	L.K. John	23 Fe 88
MTL & STDS	S. Schraffer	24 Fe 88
STRESS		
CH. DRAFTN.		
REPORT ALL DRAWING ERRORS TO ENGINEERING		

SOURCE CONTROL DRAWING			
Only the item(s) listed on this drawing and identified by vendor's name(s), address(es) and part number(s) have been approved by the de Havilland Aircraft Company of Canada for use in DHC aircraft. A substitute item shall not be used without prior approval by the de Havilland Aircraft Company of Canada.			
de HAVILLAND AERIALS CANADA			
DRAWING TITLE FABRIC, DADO PANEL			
DWG SIZE	CODE IDENT NO.	DRAWING NO.	RELEASE
B	71867	DSC 420	F
SCALE	WGT CALC	ACTUAL	SHEET
			1 of 2

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DSC Part Number	Material Description	Areal Density (oz/yd ²)	Color (DS82 number for reference only)	Approved Vendor And Part Numbers	Unit Of Measure
				British Replin	
DSC420-8	Wool face, PBI core fabric with self-adhesive back (water based acrylic adhes.) and flame retardant treatment applied	11.75 ± 1	Brown Hoof (DS82-06-100-155)	LW40 1000.87.3 PBI/NOVA SA BAC #80802	48" width roll roll X required length
DSC 420-9	100% Wool, Multipaint Fabric	-	Grey	Craftex Mills K28885 4747	BFE Supplied
DSC 420-10	Wool face, PBI core fabric with self-adhesive back (water based acrylic adhes.) and flame retardant treatment applied		MAROON/ORANGE (DS82-06-230-113)	LW40 12103.87.44 PBI/NOVA SA	48" width roll X
DSC 420-11			DELFT BLUE (DS82-06-610-191)	LW40 1000.84.18 PBI/NOVA SA	required length

* BFE = Buyer Furnished Equipment

REVISIONS					
CHANGE	ITEM NO	DESCRIPTION	DATE	DRAWN	CHECKED
A		Added DSC 420-9. Note 1 added.	14 May 88	KY JM	
B		Added DSC 420-10	14 May 88	KY JM	
C		Added DSC 420-11	14 May 88	KY JM	

Note:

- These fabrics listed are qualified for use to FAR 121.312(a) And 121-189 only (Interim Rule Only).

REQUIREMENTS-UNLESS OTHERWISE SPECIFIED	
GENERAL	LIMITS
1. DIMS ARE IN INCHES	1. DECIMALS
2. SURFACE ROUGHNESS 125 ✓ MAX.	1 PLACE ± .1
3. REMOVE SHARP EDGES .015 MACHINE PARTS	2 " ± .00
4. EDGE FINISHING OF PARTS IN ACCORDANCE WITH P.P.L. 27-02	3 " ± .010
5. THREADS IN ACCORDANCE WITH MIL-S-7742	2. DIMENSIONS & TOLERANCES APPLY AFTER PLATING
	3. ANGLES ± 0°-30°

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deHAVILLAND
A BOEING COMPANY
CANADA

DRAWN	J. Marko	Oct 11/88
CHECKED		
APPROVED		OCT 12/88
MTL & STDS	S. HARTING	OCT 13/88
STRESS		
CH. DRAFTN.		

DRAWING TITLE

FABRIC, DADO PANEL

REPORT ALL DRAWING ERRORS
TO ENGINEERING

DWG SIZE	CODE IDENT NO.	DRAWING NO.	RELEASE	REV.
B	71867	DSC420		C
SCALE	WGT CALC	ACTUAL	SHEET	
			2 of 2	