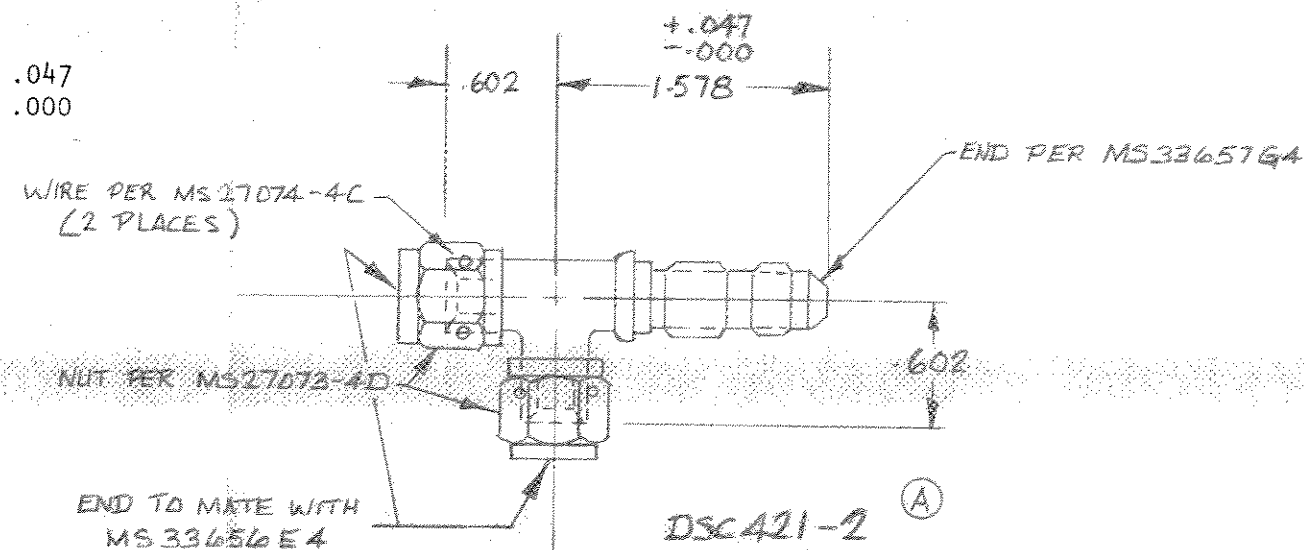
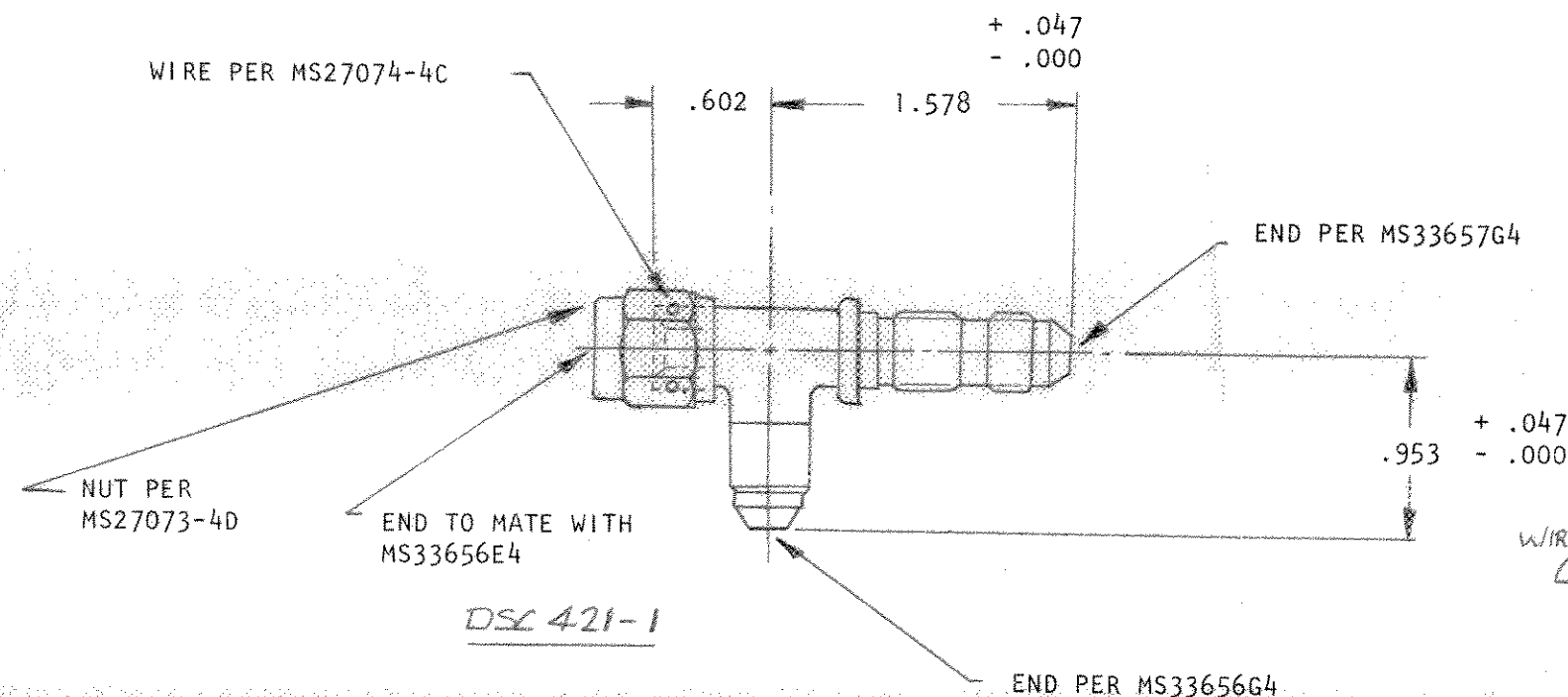


This drawing is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without the prior permission of the de Havilland Aircraft Company of Canada, Downsview, Ontario.

REVISIONS					
CHANGE	ITEM NO	DESCRIPTION	DATE	DRAWN	CHECKED
A		DSC 421-2 ADDED, VENDOR PART NOS ADDED	1.6.88	Marking	J. Buons
B		ADDED "PAMCO" AS AN APPROVED SOURCE	21.6.88	Edwards	MacCall



NOTES:

1. Make from forging AN804-4DF or material QQ-A-367, 2014-T6 aluminum alloy.
2. Finish: Anodize per MIL-A-8625, Type II, Class 2, Clear Blue.
3. Cleaning, port closure, labelling and packaging per BPS-0-1000 or equivalent. Additionally, vendor shall permanently and legibly mark manufacturer's name and part number and the equivalent De Havilland part number.
4. Procurement Dept. shall specify manufacturer's part number and DSC number on the purchase order.
5. Procurement specification MTL-P-5509, latest issue.

DE HAVILLAND NUMBER	APPROVED VENDORS			
	UNITED SUPPLY	AIRDROME	FABER	PAMCO
DSC 421-1	US2619-4D			66566774
DSC 421-2		AP7555D04	3254BDD40404	PDSC421-1 PDSC421-2

REQUIREMENTS-UNLESS OTHERWISE SPECIFIED	
GENERAL	LIMITS
1. DIMS ARE IN INCHES	1. DECIMALS
2. SURFACE ROUGHNESS 125 V MAX.	1 PLACE $\pm .1$
3. REMOVE SHARP EDGES .015 MACHINE PARTS	2 " $\pm .00$
4. EDGE FINISHING OF PARTS IN ACCORDANCE WITH P.F.S. 27-82	3 " $\pm .010$
5. THREADS IN ACCORDANCE WITH MIL-S-7743	2. DIMENSIONS & TOLERANCES APPLY AFTER PLATING
	3. ANGLES $\pm 0^{\circ}30'$

SOURCE CONTROL DRAWING

Only the item(s) listed on this drawing and identified by vendor's name(s), address(es) and part number(s) have been approved by the de Havilland Aircraft Company of Canada for use in DHC aircraft. A substitute item shall not be used without prior approval by the de Havilland Aircraft Company of Canada.

de HAVILLAND
A BOEING COMPANY
CANADA

DRAWN	GILCHRIST	MAY 3/88
CHECKED	REINATE	3 MAY 88
APPROVED	SCHWARTZ	MAY 3/88
MTL & STDS	M. T. L.	4.15.88
STRESS		
CH. DRAFTN.		

DRAWING TITLE

SWIVEL-TEE, SPECIAL RUN
OXYGEN APPLICATION, CLEANED

REPORT ALL DRAWING ERRORS TO ENGINEERING		DWG SIZE	CODE IDENT NO.	DRAWING NO.	RELEASE	REV.
		B	71867	DSC 421		B
		SCALE	WGT CALC	ACTUAL	SHEET	10/1