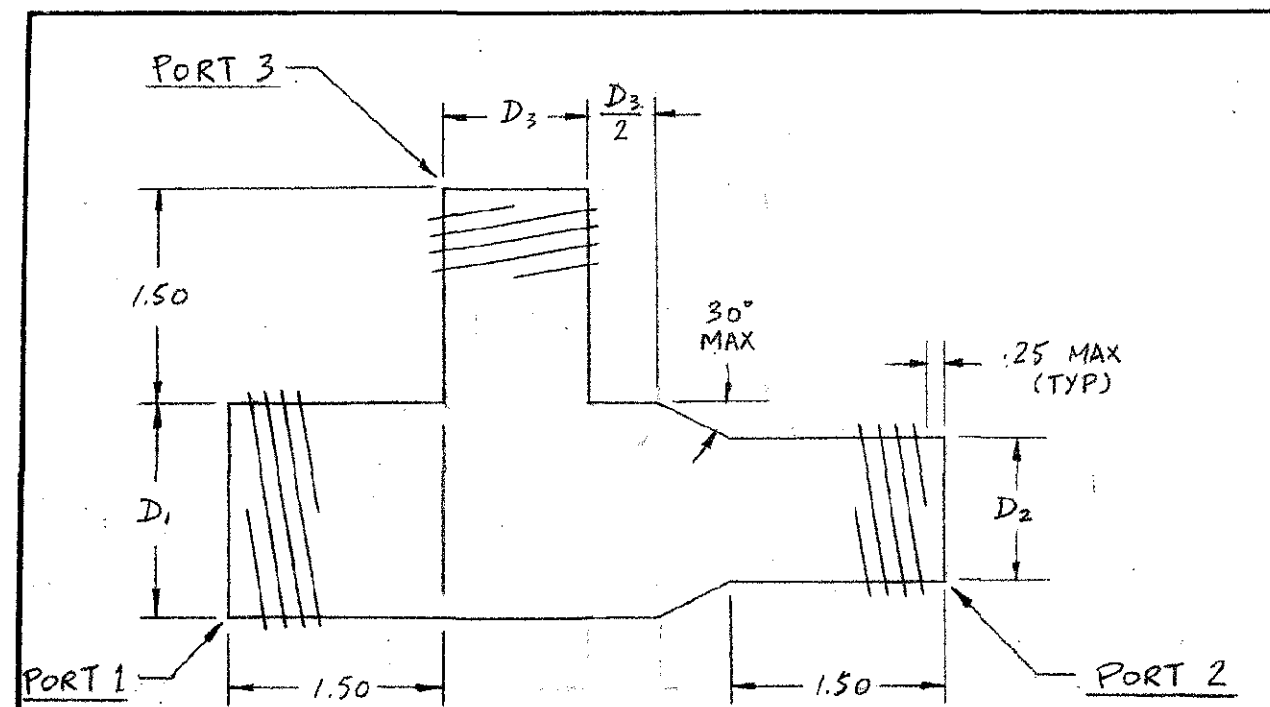




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APPROVED VENDORS	VENDOR PART NO
BAXTER, WOODHOUSE & TAYLOR	X6952 - * - * - *

* PORT SIZE DASH NUMBER

- THERE SHALL BE NO OBJECTIONABLE ODOURS WITHIN NOTED OPERATING TEMPERATURES.
- ALL CONNECTORS SHALL MEET THE FLAMMABILITY REQUIREMENTS OF FAR 25.853 (b) AMEND. 25-51
- SPECIFICATIONS :
 TEMPERATURE -65°C TO +100°C
 PRESSURE 1.5 PSIG MAX
 MATERIAL FIBREGLASS WITH POLYETHER SULPHONE (ADDITIONAL PLY(S) FOR 3.00 INCH DIAMETER AND LARGER)
 LEAKAGE 0.03 CFM PER INCH DIAMETER PER FOOT LENGTH AT INTERNAL PRESSURE OF 1 PSI.
- PORT DIAMETERS ARE SPECIFIED BY DASH NUMBERS IN 1/8 OF AN INCH INCREMENTS.
 MINIMUM DIAMETER .375
 MAXIMUM DIAMETER 6.00
- CODE :
 FIRST DASH NUMBER INDICATES PORT 1 SIZE.
 SECOND DASH NUMBER INDICATES PORT 2 SIZE
 THIRD DASH NUMBER INDICATES PORT 3 SIZE

EXAMPLE OF PART NUMBER : DSC 426 - 20 - 16 - 12

PORT 3 1.50 DIA
 PORT 2 2.00 DIA
 PORT 1 2.50 DIA

- PROCUREMENT SHALL SPECIFY THE DSC AND THE VENDOR PART NUMBERS ON THE PURCHASE ORDER.

REQUIREMENTS-UNLESS OTHERWISE SPECIFIED				SOURCE CONTROL DRAWING			
GENERAL		LIMITS		Only the item(s) listed on this drawing and identified by vendor's name(s), address(es) and part number(s) have been approved by the de Havilland Aircraft Company of Canada for use in DHC aircraft. A substitute item shall not be used without prior approval by the de Havilland Aircraft Company of Canada.			
1. DIMS ARE IN INCHES	1. DECIMALS	1. PLACE ± .1		de HAVILLAND A BOEING COMPANY CANADA			
2. SURFACE ROUGHNESS 125 7 MAX.	2. ± .00						
3. REMOVE SHARP EDGES	3. ± .010						
4. EDGE FINISHING OF PARTS IN ACCORDANCE WITH P.P.S. 57-02	2. DIMENSIONS & TOLERANCES APPLY AFTER FINISHING						
5. THREADS IN ACCORDANCE WITH MIL-57742	3. ANGLES ± 0°-30°						
DRAWN	PLAN	01.11.88		DRAWING TITLE TEE CONNECTOR LIGHTWEIGHT			
CHECKED	1.11.88						
APPROVED	2.11.88						
MTL & STDS	2.11.88						
STRESS	3 NOV. 88						
CH. DRAFTN.				DWG SIZE CODE IDENT NO. DRAWING NO. RELEASE REV.			
REPORT ALL DRAWING ERRORS TO ENGINEERING				B	71867	DSC 426	-
SCALE		WGT CALC		ACTUAL		SHEET	