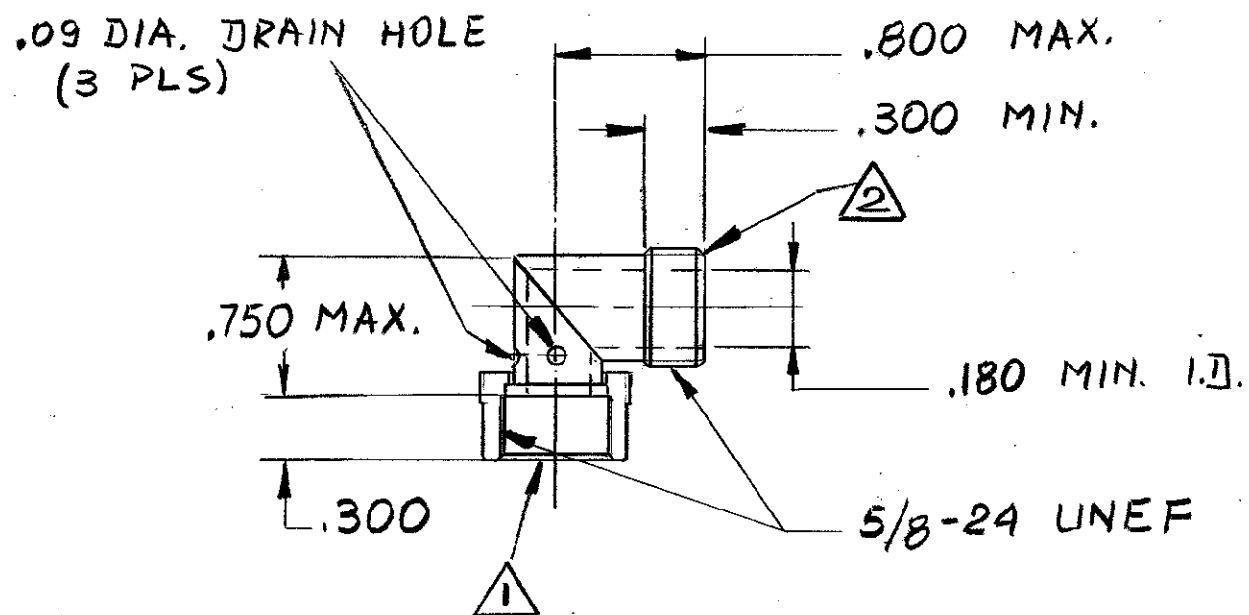


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REPORT ALL DRAWING ERRORS TO
ENGINEERING

REVISIONS

CHANGE	ITEM NO.	ZONE	DESCRIPTION	VA. OPS.	MOD NO.	ENG. REL.	DATE	DRAWN	CHECKED	STRESS	APPROV.
A	I	C4	NOTES 1 AND 2: STAINLESS STEEL REQUIREMENT DELETED				21/09/89	ILIESCU	UNENED		
	II	B4	NOTE ADDED.								
B		B4	IN SUPPLIER TABLE: RAYCHEM ADDED FOR -1				28 JAN. 92	N. DAU	IKENO		
		C4	NOTE 3 ADDED								



1 KNURLED COUPLING NUT, ~~STAINLESS STEEL, PASSIVATED.~~

2 ELBOW, 90°, ~~STAINLESS STEEL, PASSIVATED.~~

3. FINISHED PART TO BE MARKED WITH DSC P/N.

NOTE: IT IS THE RESPONSIBILITY OF THE SUPPLIER TO SUBMIT TO BCDD FOR APPROVAL ANY CHANGE WHICH IMPACTS FIT AND/OR FUNCTION OF THE ASSEMBLY ORIGINALLY APPROVED.

BCDD	APPROVED SOURCE OF SUPPLY		
P/N	SUPPLIER	P/N	CODE IDENT.
DSC 441-1	ICORE INTERNATIONAL SUNNYVALE, CALIFORNIA	151722	
DSC 441-1	RAYCHEM CANADA LIMITED MISSISSAUGA, ONT.	HCAI-AC-U62-090	

DO NOT SCALE DWG				ZONE	SHEET	CODE	PART NO.	DESCRIPTION	MATERIAL	MATL. SPEC.	FINAL HEAT TREAT	PROT. FINISH
				LIST OF MATERIAL								
				REQUIREMENTS - UNLESS OTHERWISE SPECIFIED				MOD NO.	8/1044	Boeing of Canada Ltd. de Havilland Division		
				GENERAL		LIMITS		DRAWN	ILIESCU 21/07/89			
				1. DIMS ARE IN INCHES		1. DECIMALS		CHECKED	VANNUS 21/7/89			
				2. SURFACE ROUGHNESS 125 V MAX.		2. " ± .03		APPROVED	VANNUS 21/7/89			
				3. REMOVE SHARP EDGES .015 MACHINE PARTS		3. " ± .010		STRESS	M. Smith 21/7/89			
				4. EDGE FINISHING OF PARTS IN ACCORDANCE WITH P.P.S. 27-02		2. DIMENSIONS & TOLERANCES APPLY AFTER PLATING		M & S	ROMAMP 21-7-89			
				5. THREADS IN ACCORDANCE WITH MIL-S-7742		3. FOR ANGLES & ADDITIONAL TOLERANCES SEE DS 50.		ENG. RELEASE				
				F19	EPOXY ZINC CHROMATE PRIMER	P.P.S. 34.08		TECH. DES.		DRAWING TITLE ELBOW - 90° COUPLING FOR CONDUIT		
				C1	ALODINE	P.P.S. 32.01		VA. OPS.	McGowan 89374			
				E1	CADMIUM PLATE	P.P.S. 33.01		DWG. SIZE	C			
				A1	ANODIZE	P.P.S. 32.03		CODE IDENT. NO.	71867			
				CODE	PROTECTIVE TREATMENT	DE HAVILLAND PRODUCTION PROCESS SPECN.		DRAWING NO.	DSC 441			
				PRODUCTION PROCESS STANDARDS (P.P.S.) AND OTHER STANDARDS LISTED ON DWG. 28-1010 IN ADDITION TO THOSE STANDARDS CALLED UP IN THE FIELD OF THIS DRAWING SHALL FORM PART OF THIS DRAWING FOR ALL MANUFACTURING AND QUALITY REQUIREMENTS.				SCALE	FULL	WGT. CALC.	ACTUAL	SHT. OF
				NEXT ASSY	USED ON	NO. REQD PER A/C	EFFY.	RELEASE	P	REV. B		
				PART NO.								