

8765024321

DSC456

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REPORT ALL DRAWING ERRORS TO
ENGINEERING

THIS DRAWING
IS CADAM
CONTROLLED

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), AND PART NUMBER(S) HAVE BEEN APPROVED BY BOEING CANADA DE HAVILLAND DIVISION FOR THE USE IN BCDD AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY BOEING CANADA DE HAVILLAND DIVISION

12.0

6.00 DIA (FLAT)

3, 4, 5

NOTES:

1) THE VENDOR WILL COMPLY WITH EPS 1-3, EPS8/20-1, QAS-002 AND EPS1-18.

2) THIS DUST COVER IS TO BE COMPATIBLE WITH THE SCOTT SIERRA 358/359 SERIES CREW OXYGEN MASK AS DEFINED BY 8SC0529.

3) THE COVER WILL BE BLUE OR GRAY AND CONSTRUCTED OF CLOTH.

4) A CLASP WILL BE PROVIDED TO FACILITATE ATTACHMENT TO THE MASK HANGAR.

5) THE CORD WILL BE BLACK AND CONSTRUCTED OF NYLON.

6) THE DUST COVER WILL MEET FLAMMABILITY REQUIREMENTS OF FAR 25.853(B3).

7) VENDOR WILL ADD THE PART NUMBER AS WELL AS BCDD SPEC. NUMBER TO THE COVER FACE. THIS INFO MAY BE PLACED ON THE STORAGE BAG.

8) THE PROCUREMENT DEPT SHALL SPECIFY THE DSC AND MANUFACTURERS PART NUMBER ON THE PURCHASE ORDER.

APPROVED SOURCE OF SUPPLY

SUPPLIER	MANUFACTURERS P/N	CODE IDENT
02 CORPORATION 3522 NORTH COMOTARA WICHITA, KANSAS 67209	02C107	27045
SCOTT AVIATION 225 ERIE STREET, LANCASTER, NEW YORK 14086	00-5989	53655

REVISIONS

REVISION	ITEM NO.	ZONE	DESCRIPTION	ENG. AUTH.	VA. OPS.	ENG. RELEASE	DATE	DRAWN	CHECKED	STRESS	APPROV.
A	B6		ADDED TO NOTE #1 ADDED TO NOTE #7 "THIS INFO. MAY BE PLACED ON STORAGE BAG"	LCC95000	SHEPPARD	A. STEVENS	11JUNE91	E. SMELLIE	S. RAY	LAU	R. WHITE
B			ADDED DSC456-1. DRAWING OFFICIALLY ISSUED ON LCCR0601	LCCR0601	LESONIS	---	8MAY92	E. SMELLIE	S. RAY	F. LAU	R. WHITE
C			C3 IN BLOCK "APPROVED SOURCE OF SUPPLY" SUPPLIER: 02 CORPORATION 3522 NORTH COMOTARA WICHITA, KANSAS 67209 WAS: SABRE INDUSTRIES, INC. 120 W. PROVIDENCIA BURBANK, CA 91502 B8 IN NOTE 3 "BLUE OR GRAY" WAS "BLUE". REF.: RC23247	LCC95000	J. R. CLARKE	G. BONE	NOV. 23, 95	S. SZTENCEL	G. VEL YVIS	S. CHENG	G. VEL YVIS

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QUANTITY REQ. PER

ZONE	SHEET	CODE	PART NO.	DESCRIPTION	MATERIAL	MATL. SPEC	FINAL HEAT TREAT	PROT. FINISH
			DSC456-1					

DE HAVILLAND
PRODUCTION
PROCESS
SPECN.

CODE	PROTECTIVE TREATMENT
F19	EPOXY PRIMER
C1	ALODINE
E1	CADMIUM PLATE
A1	ANODIZE

REQUIREMENTS-UNLESS OTHERWISE SPECIFIED

GENERAL	LIMITS
1. DIM ARE IN INCHES	1. DECIMALS
2. SURFACE ROUGHNESS 125 ✓ MAX	1 PLACES ± .03
3. REMOVE SHARP EDGES .015 MACHINE PARTS	2 ± .010
4. EDGE FINISHING OF PARTS IN ACCORDANCE WITH P.P.S. 27.02	3 ANGULAR TOLERANCE FOR MACHINED PARTS 40°/50°
5. THREADS IN ACCORD- ANCE WITH MIL-S-7742	4. FOR ADDITIONAL TOLERANCES SEE 0850

PRODUCTION PROCESS STANDARDS (P.P.S.)
AND OTHER STANDARDS LISTED ON DWG.
IN ADDITION TO THOSE STANDARDS CALLED UP
IN THE FIELD OF THIS DRAWING SHALL FORM
PART OF THIS DRAWING FOR ALL MANUFACTURING
AND QUALITY REQUIREMENTS.

ENG. AUTH.

ENG. AUTH.	DATE
LCCR0601	NOV2/90
S. RAY	NOV19/90
WHITE	NOV19/90
LAU	20NOV/90
KROMKAMP	20NOV/90
STEVENS	22NOV/90
SHEPPARD	22NOV/90

DO NOT SCALE DWG

de Havilland Inc.

Downsview, Ontario, Canada

DUST COVER-CREW
OXYGEN MASK

DWG SIZE

DWG SIZE	CODE IDENT. NO.	DRAWING NO.	RELEASE	REV.
D	71867	DSC456	P	C

SCALE

SCALE	WGT. CALC.	ACTUAL	SHT. OF
NTS			

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