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**de HAVILLAND**

**CAGE CODE 71867**

**SOURCE CONTROL DRAWING**

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**SOURCE CONTROL DRAWING**

PART NUMBER	COLOUR		FOIL CARTRIDGE (NOTE 3)					
	DESCRIPTION	FED STD 595 COLOUR (NOTE 1 & 2)	VENDOR: GERBER SCIENTIFIC PRODUCTS					
			VENDOR PART NUMBER					
			COLOUR PIGMENT CODE	EDGE 1 & 2	EDGE FX			
45 METER	15 METER	45 METER		91 METER				
DSC465-01	WHITE	37875	GCS-10	P49084		P77788A		
DSC465-02	BLACK	27038	GCS-12	P9085A		P77684A	P77865A	
DSC465-03	LIGHT GREY	16492	GCS-681	P66252A		77716A		
DSC465-04	DARK GREY	16081	GCS-641	66256A		77697A		
DSC465-05	BEIGE	37866 or 13522	GCS-49	P53512A		P77683A		
DSC465-06	YELLOW	13785	GCS-15	P49088A		P77789A	P77709A	
DSC465-07	SUNFLOWER YELLOW	23538	GCS-625	P53502A		P77757A		
DSC465-08	INTENSE RED	----	GCS-663	P66268A		P77709A	P77710A	
DSC465-09	RUBY RED	21105 or 11140	GCS-53	P49091A		P77753A	P77754A	
DSC465-10	INTENSE BLUE	DSC301-00001 or 15180	GCS-47	P53497A		P77707A	P77708A	
DSC465-11	GREEN	14115	GCS-186	P490095A		P77702A	P77703A	
DSC465-12	DARK GREEN	14109	GCS-56	P66260A		P77696A		
DSC465-13	SILVER	17178 or 16492	GCS-620	P60387A		P77755A		
DSC465-14	MATTE CLEAR	---	GCF-334	P66870A (NOTE 4)		P77730A		
DSC465-15	LIME GREEN	14187	GCS-616	P6993A	P77720A	P77721A		
DSC465-16	GREY	36306	GCS-31	P49086A		P77704A		
DSC465-17	APPLE GREEN	---	GCS-196	P66276A		P77679A		
DSC465-18	AQUA	---	GCS-176	P53542A	P77680A			
DSC465-19	ARCTIC WHITE	---	GCS-710	P82885A		P81285A		
DSC465-20	ATOMIC RED	---	GCS-293	P76550A	P78957A	P77682A		
DSC465-21	BRICK RED	---	GCS-603	P60367A	P77867A			
DSC465-22	BROWN	---	GCS-19	P49087A		P77689A		

**LIST OF CURRENT SHEETS**

SHEET	1	2	3							
REV	C	B	-							

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	<b>TITLE:</b> <b>FOIL, COLOUR, GERBER/EDGE</b> <b>THERMAL PRINT PROCESS</b>	<b>DSC 465</b>
CHECKED	W. SIMMONS		
STRESS	N/A		PAGE 1 OF 3
APPROVED	S. HAMID		

C REVISED TABLE: ADDED "DSC465-17" TO "DSC465-22"  
REVISED "DSC465-01", "-02", "-05", "-09", "-10", ad "-13" ACCORDINGLY - SEE APPROVAL SHEET

APPROVED: 14 JUL 99

REV: A - 06 FEB 2003

REV: B - 17 APR 2006

REV: C - 03 SEP 2015

REV:

REV:

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PART NUMBER	COLOUR		FOIL CARTRIDGE (NOTE 3)				
	DESCRIPTION	FED STD 595 COLOUR (NOTE 1 & 2)	VENDOR: GERBER SCIENTIFIC PRODUCTS				
			VENDOR PART NUMBER				
			COLOUR PIGMENT CODE	EDGE 1 & 2	EDGE FX		
				45 METER	15 METER	45 METER	91 METER
<b>DSC465-23</b>	BURGUNDY	---	GCS-58	P53487A		P77690A	
<b>DSC465-24</b>	COBALT BLUE	---	GCS-37	P49093A		P77693A	P77801A
<b>DSC465-25</b>	ELECTRIC GREEN	---	GCS-406	P83442A		P83441A	P80518A
<b>DSC465-26</b>	FIREBALL RED	---	GCS-493	P83443A		P83440A	
<b>DSC465-27</b>	FOREST GREEN	---	GCS-66	P53492A		P77699A	
<b>DSC465-28</b>	KELLY GREEN	---	GCS-46	P60362A		P77712A	
<b>DSC465-29</b>	KUMQUAT	---	GCS-74	P53532A		P77714A	
<b>DSC465-30</b>	LEMON YELLOW	---	GCS-155	P53537A		P77715A	
<b>DSC465-31</b>	LIGHT NAVY	---	GCS-697	P76588A	P78958A	P77717A	
<b>DSC465-32</b>	LIGHT PURPLE	---	GCS-668	P53517A		P77719A	
<b>DSC465-33</b>	NAVY	---	GCS-627	P60382A		P77732A	P80679A
<b>DSC465-34</b>	OLYMPIC BLUE	---	GCS-57	P49094A		P77733A	P77734A
<b>DSC465-35</b>	ORANGE	---	GCS-14	P49089A		P77735A	P80678A
<b>DSC465-36</b>	PEACOCK BLUE	---	GCS-77	P53527A		P77736A	
<b>DSC465-37</b>	PINK	---	GCS-643	P53522A	P77737A		
<b>DSC465-38</b>	PURPLE	---	GCS-38	P49092A		P77748A	
<b>DSC465-39</b>	RASPBERRY	---	GCS-133	P60377A	P77749A		
<b>DSC465-40</b>	ROYAL REFLEX	---	GCS-687	GCS-687		P77752A	
<b>DSC465-41</b>	TAN	---	GCS-39	P60372A		P77758A	
<b>DSC465-42</b>	TEAL	---	GCS-96	P53507A		P77760A	
<b>DSC465-43</b>	TERRA COTTA	---	GCS-24	P66264A	P77761A		
<b>DSC465-44</b>	TOMATO RED	---	GCS-13	P49090A		P77763A	P77764A
<b>DSC465-45</b>	TRAFFIC GREY	---	GCS-151	P78908A	P78905A		

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	<b>TITLE:</b> <b>FOIL, COLOUR, GERBER/EDGE</b> <b>THERMAL PRINT PROCESS</b>	<b>DSC 465</b>
CHECKED	W. SIMMONS		
STRESS	N/A		<b>PAGE 2</b>
APPROVED	S. HAMID		

REV:

REV:

REV:

REV:

REV:

REV: B - 03 SEP 2015

APPROVED: 14 JUL 99

(B)- REVISED TABLE: ADDED "DSC465-23" TO "DSC465-45"

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PART NUMBER	COLOUR		FOIL CARTRIDGE (NOTE 3)				
	DESCRIPTION	FED STD 595 COLOUR (NOTE 1 & 2)	VENDOR: GERBER SCIENTIFIC PRODUCTS				
			VENDOR PART NUMBER				
			COLOUR PIGMENT CODE	EDGE 1 & 2	EDGE FX		
				45 METER	15 METER	45 METER	91 METER
DSC465-46	VIOLET PURPLE	---	GCS-628	P69932A	P77786A		
DSC465-47	VIVID BLUE	---	GCS-107	P78904A	P78901A		
DSC465-48	CHAMPAGNE GOLD	---	GCS-101	P66284A	P77691A		
DSC465-49	COPPER	---	GCS-629	P66280A	P77694A		
DSC465-50	GOLD	---	GCS-631	P60392A		P77700A	
DSC465-51	IMITATION GOLD	---	GCS-105	P66272A	P77705A	P77706A	

**NOTES:**

- ALL COLOURED FOILS PRODUCE SEMI-GLOSS LEGEND ON DSC85-6 FILM MATERIAL
- FEDERAL STANDARD 595 COLOURS SHOWN AS REFERENCE ONLY
- FOIL CARTRIDGES FOR USE WITH THE GERBER/EDGE THERMAL PRINT PROCESS PER PPS 22.12
- THIS PART NUMBER IS FOR 25 METER LENGTH

**PROCUREMENT NOTES:**

PROCUREMENT DEPARTMENT SHALL SPECIFY THE DSC No. AND MANUFACTURER,S PART NUMBER ON THE PURCHASE ORDER.

**VENDORS ADDRESSES:**

GERBER SCIENTIFIC PRODUCTS INC.  
MANCHESTER CT, USA

**DISTRIBUTOR:**

ND GRAPHIC PRODUCTS LTS  
DOWNSVIEW ON. CAN.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. EDWARDS	<b>TITLE:</b> <b>FOIL, COLOUR, GERBER/EDGE</b> <b>THERMAL PRINT PROCESS</b>	<b>DSC 465</b>
CHECKED	C. CHUNG		
STRESS	N/A		PAGE 3
APPROVED	B. EDWARDS		

APPROVED: 03 SEP 2015

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45 METER	15 METER	45 METER		91 METER				
DSC465-01	WHITE	37875	GCS-10	P49084		P77788A		
DSC465-02	BLACK	27038	GCS-12	P9085A		P77684A	P77865A	
DSC465-03	LIGHT GREY	16492	GCS-681	P66252A		77716A		
DSC465-04	DARK GREY	16081	GCS-641	66256A		77697A		
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DSC465-08	INTENSE RED	----	GCS-663	P66268A		P77709A	P77710A	
DSC465-09	RUBY RED	21105 or 11140	GCS-53	P49091A		P77753A	P77754A	
DSC465-10	INTENSE BLUE	DSC301-00001 or 15180	GCS-47	P53497A		P77707A	P77708A	
DSC465-11	GREEN	14115	GCS-186	P490095A		P77702A	P77703A	
DSC465-12	DARK GREEN	14109	GCS-56	P66260A		P77696A		
DSC465-13	SILVER	17178 or 16492	GCS-620	P60387A		P77755A		
DSC465-14	MATTE CLEAR	---	GCF-334	P66870A (NOTE 4)		P77730A		
DSC465-15	LIME GREEN	14187	GCS-616	P6993A	P77720A	P77721A		
DSC465-16	GREY	36306	GCS-31	P49086A		P77704A		
DSC465-17	APPLE GREEN	---	GCS-196	P66276A		P77679A		
DSC465-18	AQUA	---	GCS-176	P53542A	P77680A			
DSC465-19	ARCTIC WHITE	---	GCS-710	P82885A		P81285A		
DSC465-20	ATOMIC RED	---	GCS-293	P76550A	P78957A	P77682A		
DSC465-21	BRICK RED	---	GCS-603	P60367A	P77867A			
DSC465-22	BROWN	---	GCS-19	P49087A		P77689A		

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SHEET	1	2	3							
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DRAWN	B. McDONALD	<b>TITLE:</b> <b>FOIL, COLOUR, GERBER/EDGE</b> <b>THERMAL PRINT PROCESS</b>	<b>DSC 465</b>
CHECKED	W. SIMMONS		
STRESS	N/A		PAGE 1 OF 3
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REVISED "DSC465-01", "-02", "-05", "-09", "-10", ad "-13" ACCORDINGLY - SEE APPROVAL SHEET

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				45 METER	15 METER	45 METER	91 METER
<b>DSC465-23</b>	BURGUNDY	---	GCS-58	P53487A		P77690A	
<b>DSC465-24</b>	COBALT BLUE	---	GCS-37	P49093A		P77693A	P77801A
<b>DSC465-25</b>	ELECTRIC GREEN	---	GCS-406	P83442A		P83441A	P80518A
<b>DSC465-26</b>	FIREBALL RED	---	GCS-493	P83443A		P83440A	
<b>DSC465-27</b>	FOREST GREEN	---	GCS-66	P53492A		P77699A	
<b>DSC465-28</b>	KELLY GREEN	---	GCS-46	P60362A		P77712A	
<b>DSC465-29</b>	KUMQUAT	---	GCS-74	P53532A		P77714A	
<b>DSC465-30</b>	LEMON YELLOW	---	GCS-155	P53537A		P77715A	
<b>DSC465-31</b>	LIGHT NAVY	---	GCS-697	P76588A	P78958A	P77717A	
<b>DSC465-32</b>	LIGHT PURPLE	---	GCS-668	P53517A		P77719A	
<b>DSC465-33</b>	NAVY	---	GCS-627	P60382A		P77732A	P80679A
<b>DSC465-34</b>	OLYMPIC BLUE	---	GCS-57	P49094A		P77733A	P77734A
<b>DSC465-35</b>	ORANGE	---	GCS-14	P49089A		P77735A	P80678A
<b>DSC465-36</b>	PEACOCK BLUE	---	GCS-77	P53527A		P77736A	
<b>DSC465-37</b>	PINK	---	GCS-643	P53522A	P77737A		
<b>DSC465-38</b>	PURPLE	---	GCS-38	P49092A		P77748A	
<b>DSC465-39</b>	RASPBERRY	---	GCS-133	P60377A	P77749A		
<b>DSC465-40</b>	ROYAL REFLEX	---	GCS-687	GCS-687		P77752A	
<b>DSC465-41</b>	TAN	---	GCS-39	P60372A		P77758A	
<b>DSC465-42</b>	TEAL	---	GCS-96	P53507A		P77760A	
<b>DSC465-43</b>	TERRA COTTA	---	GCS-24	P66264A	P77761A		
<b>DSC465-44</b>	TOMATO RED	---	GCS-13	P49090A		P77763A	P77764A
<b>DSC465-45</b>	TRAFFIC GREY	---	GCS-151	P78908A	P78905A		

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DRAWN	B. McDONALD	<b>TITLE:</b> <b>FOIL, COLOUR, GERBER/EDGE</b> <b>THERMAL PRINT PROCESS</b>	<b>DSC 465</b>
CHECKED	W. SIMMONS		
STRESS	N/A		PAGE 2
APPROVED	S. HAMID		

REV:

REV:

REV:

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REV: B - 03 SEP 2015

APPROVED: 14 JUL 99

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DSC465-48	CHAMPAGNE GOLD	---	GCS-101	P66284A	P77691A		
DSC465-49	COPPER	---	GCS-629	P66280A	P77694A		
DSC465-50	GOLD	---	GCS-631	P60392A		P77700A	
DSC465-51	IMITATION GOLD	---	GCS-105	P66272A	P77705A	P77706A	

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**DISTRIBUTOR:**

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CHECKED	C. CHUNG		
STRESS	N/A		PAGE 3
APPROVED	B. EDWARDS		

APPROVED: 03 SEP 2015