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REVISIONS

CHANGE	ITEM NO	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVED
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DSC Part Number	Material Description	Vendor Part Number
DSC 479-1	one part urethane adhesive room temperature cure	74D80

- Note: 1. Acceptance test requirements
Viscosity: 6000 cps $\pm$ 2000 cps
Solids: 79 % $\pm$ 2 %
2. Shelf Life: 6 months

Manufacturer's Address

Synthetic Surfaces Inc.
P.O. Box 241
Scotch Plains, New Jersey
07076
U.S.A.

tel: (908) 233-6803
fax: (908) 233-6844

REQUIREMENTS-UNLESS OTHERWISE SPECIFIED		SOURCE CONTROL DRAWING			
GENERAL		LIMITS			
1. DIMS ARE IN INCHES		1. DECIMALS			
2. SURFACE ROUGHNESS		1 PLACE $\pm .1$			
125 $\sqrt{\text{MAX}}$		2 " $\pm .00$			
3. REMOVE SHARP EDGES		3 " $\pm .010$			
.015 MACHINE PARTS		2. DIMENSIONS & TOLERANCES APPLY AFTER PLATING			
4. EDGE FINISHING OF PARTS IN ACCORDANCE WITH P.P.S. 27-02		2. ANGLES $\pm 0^{\circ}30'$			
5. THREADS IN ACCORDANCE WITH MIL-S-7742					
DRAWN		K. YOUNG		19-05-95	
CHECKED		[Signature]		19-5-95	
APPROVED		[Signature]		19-5-95	
MTL & STDS		[Signature]		19-5-95	
STRESS		S. CHENG		19-05-95	
CH. DRAFTN.					
REPORT ALL DRAWING ERRORS TO ENGINEERING					
DRAWING TITLE		ONE PART URETHANE ADHESIVE			
OWG SIZE	CODE IDENT NO.	DRAWING NO.		RELEASE	REV.
B	71867	DSC 479			-
SCALE	WGT CALC	ACTUAL		SHEET 1 OF 1	