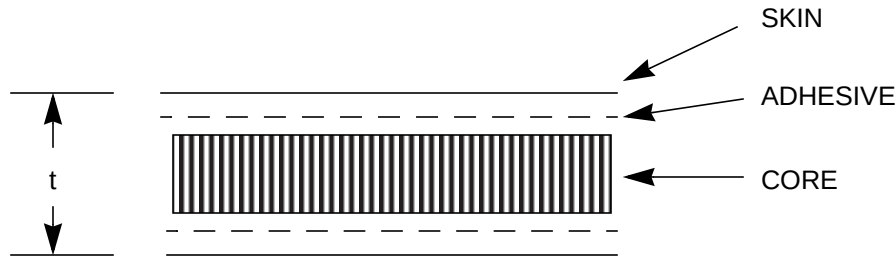


de HAVILLAND

CAGE CODE 71867

DSC STANDARD



SKIN: .020" THICK 2024-T3 CLAD SHEET

ADHESIVE: NEWPORT NB-106, WEIGHT .06 LB/CU FT

CORE: 5052 ALUMINUM HONEYCOMB. 3/16" CELL, 5.7 LB/CU FT
RIBBON PARALLEL TO 48" WIDTH

SUPPLIER: THE NORDAM GROUP - TULSA, OK, USA

SIZE: 48" X 96" (TOLERANCE $\pm .50$ "), RIBBON IS ON 48" DIRECTION

DASH NO.	t THICKNESS (inch) $\pm .010$	VENDOR PART NO.	SHORT FLEXURE (B VALUE) W-DIRECTION (psi)	PEEL STRENGTH L-DIRECTION (in-lb per 3 inch width)	WEIGHT (lb/sq ft)
-1	.750	NL610-10733-750B	244	32	1.08

- NOTES:**
1. FLAMMABILITY REQUIREMENT:
FAR 25.853 Appendix F, Part I(a)1(i) & (a)2(ii)(iii) - (60 sec. vertical and 30 sec. 45°)
 2. PROCESS CONTROL DOCUMENT:
NP4019-08, Revision 'B'
 3. Values per table above and flammability adherence must be demonstrated on batch basis. Test one panel per batch made. Test panels must be made from same core and adhesive batch. Any changes in core and/or adhesive batch will constitute a new batch and further testing is required.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	PANEL, NORDAM	DSC 553
CHECKED	S. GIRI		
STRESSED	A. BOTTUSSI		
APPROVED	S. CACOUTIS		SHEET: 1 of 1

REV:

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APPROVED:06 FEB 2002