

de HAVILLAND

CAGE CODE 71867

DSC STANDARD

B

PART NUMBER: F63TXA3195

COLOUR: DOVE

VENDOR DESCRIPTION: POLANE-T

MANUFACTURER: SHERWIN WILLIAMS
11470 ALBERT HUTON, MONTREAL NORTH H1G 3J6

TYPE OF MATERIAL: POLYURETHANE ENAMEL

PART No.	POT LIFE	SHELF LIFE	DRYING TIME (HANDLING)	GLOSS	VISCOSITY
DSC 560	6 - 8 hours	3 years	60 minutes @ 70°F, 50% RH	20 -25 units	30 -35 seconds (Zahn cup #4)

- NOTES:**
1. FLAMMABILITY REQUIREMENT:
A specimen of .025" thick 2024-T3 aluminum panel primed with DSC557 and top coated with DSC560 shall meet FAR 25.853(a), Appendix F, Part I(a)1(i) requirements. Flammability Qualification Report No.: TBA
 2. Vendor shall issue a Certificate of Compliance with each shipment.
 3. Report all changes to the original approved formulation to Bombardier Material Engineering

B P/N F63TXA3195 was F63TXH0504/8716

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	POLYURETHANE ENAMEL POLANE-T	DSC 560
CHECKED	S. GIRI		
STRESSED	A. BOTTUSSI		SHEET: 1 of 1
APPROVED	S. CACOUTIS		

REV: REV: REV: REV: B - 02 JAN 2003 REV: A - 28 NOV 2002 REV: A - 06 FEB 2002