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de HAVILLAND **CAGE CODE 71867** DSC STANDARD

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S), HAVE BEEN APPROVED FOR USE IN DE HAVILLAND AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY DE HAVILLAND ENGINEERING STANDARDS

Table 1:

SUPPLIER:

HUNTSMAN INTERNATIONAL CORP.

C

4917 DAWN AVENUE EAST LANSING, MI 48823



** DYNAMOLD INC. P.O. BOX 9617 FORT WORTH, TEXAS 76147-2617



REV

REV: B 2007-02-27

REV: A 2003-9-26

2002

APPROVED: 06 FEB

| DASH NO. | SUPPLIER PART NO. | MIX RATIO (RESIN/ HARDENER) | MIXED COLOUR | POT LIFE @ 77°F (25°C) | CURE TIME @ 77°F (25°C) | STORAGE | COMPRESSIVE STRENGTH (ASTM D-695) | SPECIFIC GRAVITY |
|-------------|-----------------------|-----------------------------------|-----------------|-------------------------------------|-------------------------------|-----------|---|---------------------|
| -1 | | | | | | | | |
| -2 | EPOCAST 8623A/9861 | 100/20 (weight) | OFF WHITE | 50-70 minutes (for 100 gram mix) | 24 hours | 12 months | 4000 psi | .5575 |
| -3 | CG 1305R/H | 100/20 (weight) | OFF WHITE | 60-120 minutes (for 50 gram mix) | 7 days | 12 months | 9000 psi | .7595 |
| | SF14A/B | 100/10 (weight) | OFF WHITE | 60-180 minutes | 7 days | 12 months | 9000 psi | .7595 |

NOTES:

1. DSC561-2 AND DSC561-3 SHALL MEET THE ACCEPTANCE REQUIREMENTS OF DHMS P1.30 GRADE 2 AND DHMS P1.30 GRADE 3 RESPECTIVELY.

✓2.\ See Table 1: Supplier.

See Table 1: Supplier.

4. DSC536-2 MAY BE USED IN LIEU OF DSC561-2.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN P. LAM **CHECKED** S. GIRI **STRESSED** A. BOTTUSSI **APPROVED** S. CACOUTIS

SYNTHATIC EPOXY **LOW DENSITY**

DSC 561

1 of 1 SHEET: