

Table 1:

SUPPLIER:	HUNTSMAN INTERNATIONAL CORP. 4917 DAWN AVENUE EAST LANSING, MI 48823	** DYNAMOLD INC. P.O. BOX 9617 FORT WORTH, TEXAS 76147-2617
(C)	2	3

DASH NO.	SUPPLIER PART NO.	MIX RATIO (RESIN/HARDENER)	MIXED COLOUR	POT LIFE @ 77°F (25°C)	CURE TIME @ 77°F (25°C)	STORAGE	COMPRESSIVE STRENGTH (ASTM D-695)	SPECIFIC GRAVITY
-1	---	---	---	---	---		---	---
-2	EPOCAST 8623A/9861 4	100/20 (weight)	OFF WHITE	50-70 minutes (for 100 gram mix)	24 hours	12 months	4000 psi	.55 - .75
-3	CG 1305R/H 2	100/20 (weight)	OFF WHITE	60-120 minutes (for 50 gram mix)	7 days	12 months	9000 psi	.75 - .95
	SF14A/B 3	100/10 (weight)	OFF WHITE	60-180 minutes	7 days	12 months	9000 psi	.75-.95

NOTES:

1. DSC561-2 AND DSC561-3 SHALL MEET THE ACCEPTANCE REQUIREMENTS OF DHMS P1.30 GRADE 2 AND DHMS P1.30 GRADE 3 RESPECTIVELY.



See Table 1: Supplier.



See Table 1: Supplier.



DSC536-2 MAY BE USED IN LIEU OF DSC561-2.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	P. LAM	SYNTHATIC EPOXY LOW DENSITY	DSC 561
CHECKED	S. GIRI		
STRESSED	A. BOTTUSSI		SHEET: 1 of 1
APPROVED	S. CACOUTIS		

(C) HUNTSMAN WAS VANTICO INC..

REV:

REV:

REV:

REV: C - 2007-06-25

REV: B 2007-02-27

REV: A 2003-9-26

APPROVED: 06 FEB 2002