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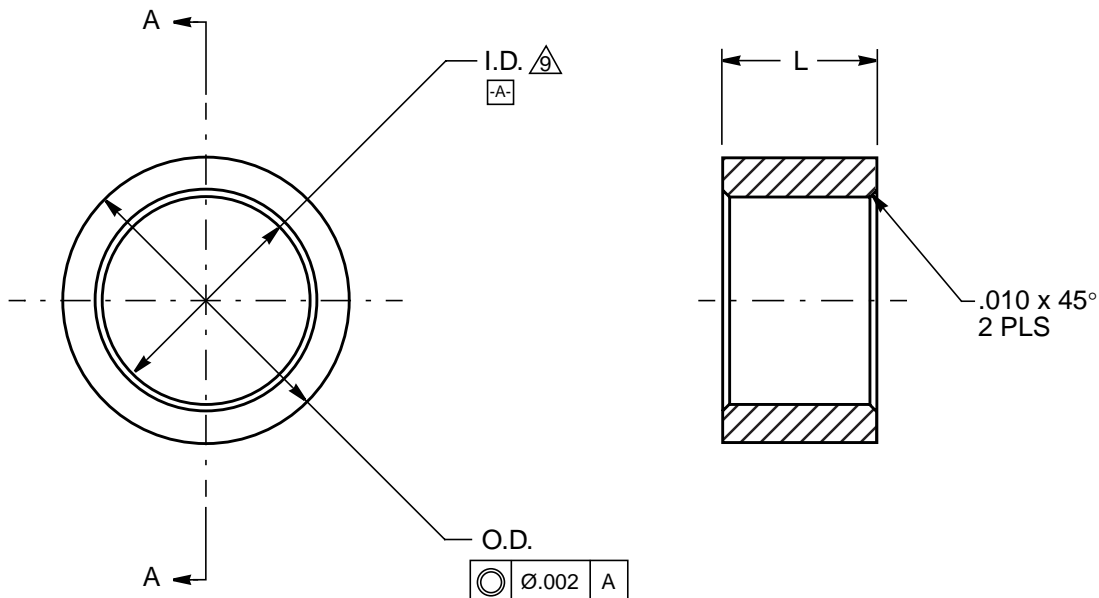
**de HAVILLAND**

**CAGE CODE 71867**

**SOURCE CONTROL DRAWING**

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**SOURCE CONTROL DRAWING**



**SECTION A-A**

DSC 587 - BUSHING, STRAIGHT PLATED						
PART NUMBER	L	REF. TO BE INSTALLED IN HOLE DIA.	BUSHING O.D.	REF. FINAL SIZE DIA.	BUSHING I.D.	APPROVED VENDORS
						FTI
DSC 587-1	.211 $\begin{smallmatrix} +.000 \\ -.002 \end{smallmatrix}$	.4378 $\pm$ .0010	.4348	.315 $\pm$ .002	FTI PROPRIETARY	FMB-1217-45020A
DSC 587-1X		.4691 $\pm$ .0010	.4661			FMB-1217-45120A
DSC 587-1Y		.5003 $\pm$ .0010	.4973			FMB-1217-45220A

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>BUSHING, STRAIGHT PLATED</b>	<b>DSC 587</b>
CHECKED	B. EDWARDS		
STRESS	E. GIOVANNETTI		PAGE 1 OF 2
APPROVED	B. EDWARDS		

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APPROVED: 14 JAN 2010

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**SOURCE CONTROL DRAWING**

**MATERIAL :** 17-4PH CRES PER AMS 5643  
**FINAL CONDITION:** H1025  
**FINISH:** ALUMINUM IVD COAT PER MIL-DTL-83488, CLASS 3, TYPE II.  $\triangle 6$

**NOTES :**

1. ALL DIMENSIONS ARE IN INCHES.
2. TOLERANCES, EXCEPT AS NOTED:
 

.X	$\pm .03$
.XX	$\pm .01$
.XXX	$\pm .005$
.XXXX	$\pm .0005$
ANGLES	$\pm 2^\circ$
3. BREAK SHARP EDGES R .008 MAX. EXCEPT AS NOTED.
4. ALL DIMENSIONS ARE PRIOR TO PLATING.
5. SURFACE ROUGHNESS  $\sqrt{63}$  PER ANSI B46.2.
- $\triangle 6$  COATING SHOULD APPLY TO OD AND ENDS ONLY.
7. HEAT CURING OF LUBRICATION OCCURS ABOVE 140° F & MAY DEGRADE CORROSION RESISTANCE OF IVD COATED PARTS WITH CHROMATE CONVERSION COATING.
8. BUSHING INSTALLATION PER PPS 12.07.
- $\triangle 9$  APPROVED VENDOR SHALL COAT I.D. WITH SUITABLE LUBRICANT.

**PROCUREMENT INFORMATION:**

PROCUREMENT DEPARTMENT SHALL SPECIFY THE DSC NUMBER AND THE MANUFACTURERS PART NUMBER ON THE PURCHASE ORDER.

**APPROVED VENDORS ADDRESSES AND CAGE CODE LISTING:**

**FATIGUE TECHNOLOGY INC.**  
 401 ANDOVER PARK EAST  
 SEATTLE, WASHINGTON 98188  
 USA  
 CAGE CODE: 51439

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>BUSHING, STRAIGHT PLATED</b>	<b>DSC 587</b>
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