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**de HAVILLAND**

**CAGE CODE 71867**

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**SOURCE CONTROL DRAWING**

(A)

**TABLE 1:  
DSC595 \_ SOLGEL COATINGS**

TABLE 1: DSC595 _ SOLGEL COATINGS					
PART NO.	MATERIAL DESCRIPTION	COLOUR	MATERIAL CHARACHTERISTICS		
			POT LIFE	SHELF LIFE	CURE TIME
DSC595-1	2- PART DRY-IN-PLACE ADHESION PROMOTER	CLEAR / TRANSLUCENT	10 HOURS	12 MONTHS	60 MIN AT 75° F --- OR --- 30 MIN AT 130° F
DSC595-2		BLUE / TRANSLUCENT			
DSC595-3					

(A)

**TABLE 2:  
APPROVED SOURCE OF SUPPLY**

DSC PART NO.	VENDOR	VENDOR'S DESIGNATION
DSC595-1	HENKEL TECHNOLOGIES	ALODINE 8800 SG CLEAR PART A / PART B
DSC595-2	3M COMPANY	AC-131 BB PART A / PART B
DSC595-3	PRC-DESOTO INTERNATIONAL INC. PPG AEROSPACE	EAP-12 PART A / PART B

(A)

**LIST OF CURRENT SHEETS**

SHEET	1	2
REVISION	A	NC

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>(A)</b> <b>SOLGEL COATINGS</b>	<b>DSC 595</b>
CHECKED	B. EDWARDS		
STRESS	N/A		
APPROVED	B. EDWARDS		PAGE 1 OF 2

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REV: A - 13 AUG 2012

APPROVED: 21 OCT 2011

TABLE 1 REVISED, DSC595-2 & DSC595-3 ADDED WITH NEW MATERIAL REQUIREMENTS - DSC595 TITLE CHANGED "SOLGEL COATINGS" WAS "ALODINE 8800 SG"  
TABLE 2 UPDATED TO INCLUDE VENDORS NAMES & AND THEIR ASSOCIATED DESIGNATIONS  
PAGE 2 ADDED - APPROVED VENDORS' INFORMATION & NOTES TRANSFERRED TO PAGE 2 - SUPPLIERS INFO UPDATED  
DSC595 TITLE BLOCK REVISED "SOLGEL COATINGS" WAS "ALODINE 8800 SG"  
REVISION TABLE ADDED

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**SOURCE CONTROL DRAWING**

**NOTES:**

1. VENDOR SHALL ISSUE A CERTIFICATE OF COMPLIANCE WITH EACH SHIPMENT.
2. ALL CHANGES TO THE ORIGINAL APPROVED FORMULATION SHALL BE REPORTED TO BOMBARDIER MATERIALS AND PROCESS ENGINEERING.

**PROCUREMENT INFORMATION:**

PROCUREMENT DEPARTMENT SHALL SPECIFY THE DSC NUMBER AND THE MANUFACTURERS PART NUMBER ON THE PURCHASE ORDER.

**APPROVED VENDORS ADDRESSES AND CAGE CODES:**

**HENKEL TECHNOLOGIES**

32100 STEPHENSON HWY.  
MADISON HEIGHTS, MI 48071-5514  
USA  
CAGE CODE: 0V7E6

**3M COMPANY**

7341 ANACONDA AVE.  
GARDEN GROVE, CA 92841-2921  
USA  
CAGE CODE: 1DWR5

PRC-DESOTO INTERNATIONAL INC.  
PPG AEROSPACE

5676 TIMBERLEA BLVD.  
MISSISSAUGA, L4W 4M6  
CANADA  
CAGE CODE: L2429

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	E. DANESH	<b>SOLGEL COATINGS</b>	<b>DSC 595</b>
CHECKED	B. EDWARDS		
STRESS	N/A		
APPROVED	B. EDWARDS		PAGE 2 OF 2

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APPROVED: 13 AUG 2012