

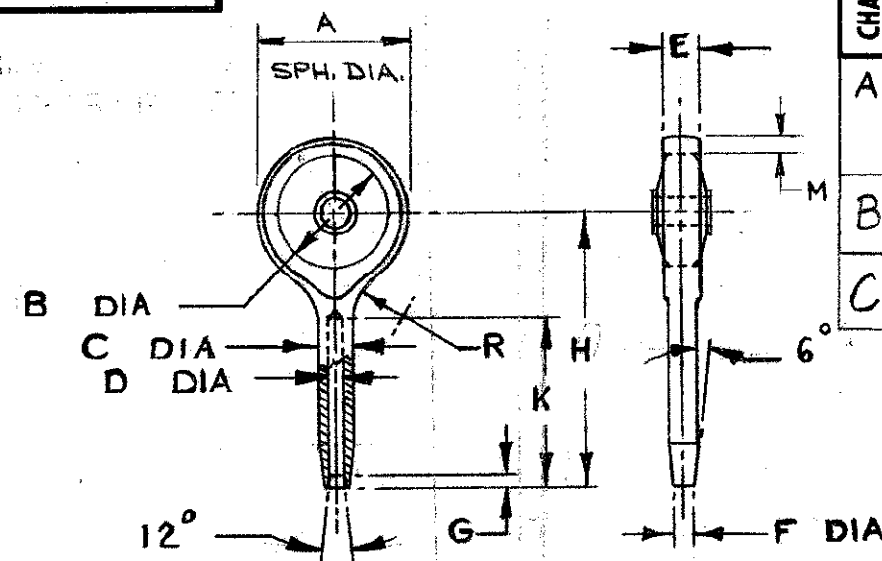
This drawing is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without the permission of THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS
TO ENGINEERING

REVISIONS

NOTES

- Bearings to be retained positively - method optional, subject to approval by De Havilland.
- Shank and Cable hole shall be concentric and parallel to axis within .008 (.016 total indicator reading)



CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROV.
A		HALFCO PART N° ADDED	19/6/73	RR	/	RR	CHERRIE
B		AURORA PART NO ADDED, KSP4 BEARING ADDED AS OPTION.	13/1/89	RR	P. LAM	/	CHERRIE
C		VIKING PART N° ADDED	4/1/95	RR	P. LAM	/	CHERRIE

DASH NO.	CABLE DIA	BEARING NO.	DIMENSIONS											INTER-CHANGEABLE WITH	APPROVED VENDOR'S PART NUMBER			
			A +0.000 -0.010	B REF	C +0.000 -0.005	D +0.000 -0.005	E +0.000 -0.010	F +0.000 -0.010	G +0.000 -0.010	H +0.000 -0.030	K +0.000 -0.060	R	M MIN.		Torco	HALFCO	AURORA	VIKING
-1	5/32	KS-4 OR KSP4	1.245	.901	.297	.177	.350	.250	.088	2.455	1.750	.71	.160		TS 1002	H4-101	ASM-4-2	VALC1093-1
															TS 1002			

Material: QQ-S-7630 GL 303 Se Cond. A
Tensile Strength 115 ksi max.

Torco Manufacturing Company Ltd.,
3289 Lenworth Dr.,
Cooksville, Ontario.

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

MOD NO.		THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO				
DRAWN	M.GHAZAL	DRAWING TITLE: TERMINAL SWAGED TYPE FOR BEARINGS				
CHECKED	SCHRATTNER					
APPROVED	<i>[Signature]</i>					
STRESS	<i>[Signature]</i>					
		CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.
		71867	B	DSC 69	P	C
		SCALE	WGT. CALC	ACTUAL	SHEET	