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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS TO ENGINEERING

DH PART NO.	THREAD UNJF-3A	A ±.005	B ±.010	D ±.0005	R ±.005	T REF	APPROVED VENDOR'S PART NO.	
							1-'SPS'	2-BRILES
DSC84-10	5/8-18	1.045	.618	.6235	.068	.868	LWB22-10	BM55L22-10

PROCUREMENT NOTES

The manufacturer's part no., as shown in the approved vendor's column, is incomplete.

In order to complete the manufacturer's part no., add the second DSC dash no. to the manufacturer's part no. which is shown in the approved vendor column.

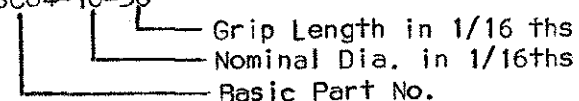
The Procurement Dept. shall specify the DSC part no. and the manufacturer's part no. on the Purchase Order.

- SPS - Standard Pressed Steel Co.,
Jenkintown, Pa., U. S. A.
- Briles Manufacturing,
1415 E. Grand Ave.,
El Segundo, Calif., U. S. A. 90245
- SPS and Briles Code System
1st dash number designates dia. in sixteenths.
2nd dash number designates grip length in sixteenths.

ENGINEERING NOTES

Material - Alloy Steel
Finish - Cadmium Plated (see Note 1)
Heat Treat - 220 KSI Tensile, 125 KSI Shear
Max. Temperature - 450°
For further details of bolt, see Vendor's catalogue.
Other dash numbers will be added as required.

Example of part no. - DSC84-10-30



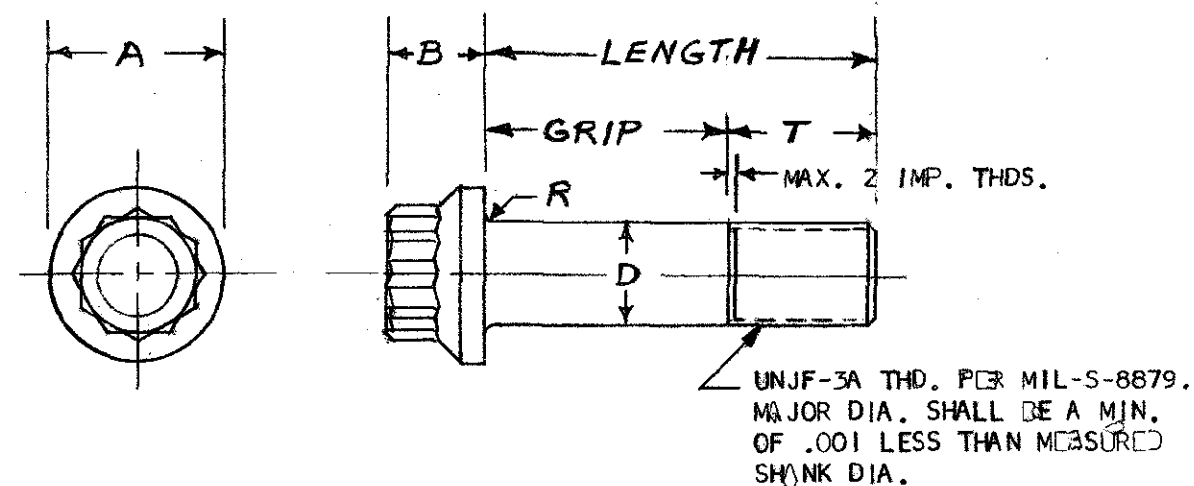
SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROVD.
A		NOTE 1 - ADDED	20/6/88				

NOTE 1: ALL BOLTS SHALL BE BAKED AT A MINIMUM OF 375 + 25°F FOR 23 HOURS OR MORE WITHIN 4 HOURS OF PLATING TO PROVIDE HYDROGEN EMBRITTLEMENT RELIEF.



MOD NO.	THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO						
DRAWN	TUNNEY						
CHECKED	SCHRATNER						
APPROVED							
STRESS							
22.1.70		DRAWING TITLE: BOLT-TWELVE POINT 220,000 PSI MINIMUM, 450°					
CODE IDENT NO. 71867		DWG SIZE B	DRAWING NO. DSC84			RELEASE	REV. A
SCALE		WGT. CALC		ACTUAL		SHEET	