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SOURCE CONTROL DRAWING

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SOURCE CONTROL DRAWING

Table 1: LABEL MATERIALS

PART NO.	MATERIAL	COLOR
DSC85-1	POLYESTER FILM (1) (4)	CLEAR
DSC85-1A		WHITE
DSC85-1B		RED
DSC85-1C		YELLOW
DSC85-1D		BLACK
DSC85-1E		INSIGNIA BLUE
^(R) DSC85-1F		CLEAR, BRUSHED ALUMINUM
DSC85-2	VINADDED ;"NAVADA, MIS-SOURI" TO 3M COMMERICAL GRAPHICS USAYL FILM (1) (4)	CLEAR
DSC85-2A		WHITE
DSC85-2B		RED
DSC85-2C		YELLOW
DSC85-2D		BLACK, MATTE
DSC85-2E		ALUMINUM
DSC85-2F		BLACK, GLOSS
DSC85-2G		INSIGNIA BLUE
DSC85-3	PHOTOLUMINESCENT VINYL (3) (4)	YELLOW
DSC85-4	POLYESTER FILM (2 MIL) (2) (5)	CLEAR, MATTE
^(M) DSC85-4A	POLYESTER FILM (1 MIL) (7)	
DSC85-5	LEXAN FILM (1) (5)	CLEAR
NOTES (1) - DIRECT SCREEN PRINT PROCESS - PPS 22.06 (2) - REVERSE SCREEN PRINT PROCESS - PPS 22.07 (3) - GERBER/EDGE THERMAL PRINT PROCESS - PPS 22.12 (4) - PRESSURE-SENSITIVE ADHESIVE BACKING (5) - WITHOUT ADHESIVE BACKING (6) - TRANSLUSCENT FILM ^(M) (7) - CLEAR OVERLAMINATE FILM WITH ADHESIVE BACKING - PPS 22.12		

LIST OF CURRENT SHEETS

SHEET	1	2	3	4						
REV	T	N	E	E						

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	TITLE: LABEL MATERIALS	DSC 85
CHECKED	W. SIMMONS		
STRESS	---		PAGE 1 OF 4
APPROVED	S. HAMID		

^(T) SHEETS '1', '2', '3' AND '4' WERE RAISED TO ISSUE 'T', 'N', 'E' AND 'E' RESPECTIVELY

APPROVED: 11 FEB 1971 REV: P - 14 JUL 06 REV: R - 29 AUG 06 REV: S - 15 JAN 2008 REV: T - 02 OCT 2015 REV: L - 16 SEP 99 REV: M - 3 AUG 00

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SOURCE CONTROL DRAWING

Table 1: LABEL MATERIALS

PART NO.	MATERIAL	COLOR
DSC85-6	VINYL FILM (3) (4)	CLEAR
DSC85-6A		SILVER (6)
DSC85-6B		WHITE
DSC85-6C		RED
DSC85-6D		YELLOW
DSC85-6E		MATTE BLACK
DSC85-6F		GLOSS BLACK
DSC85-6G		BLUE
(L) DSC85-7A	VINYL FILM (3) (4)	WHITE
(L) DSC85-7B		CLOUD GREY
(M) DSC85-7C		WHITE
(N) DSC85-8	POLYCARBONATE FILM (2) (5)	CLEAR
NOTES (1) - DIRECT SCREEN PRINT PROCESS - PPS 22.06 (2) - REVERSE SCREEN PRINT PROCESS - PPS 22.07 (3) - GERBER/EDGE THERMAL PRINT PROCESS - PPS 22.12 (4) - PRESSURE-SENSITIVE ADHESIVE BACKING (5) - WITHOUT ADHESIVE BACKING (6) - TRANSLUSCENT FILM (7) - CLEAR OVERLAMINATE FILM WITH ADHESIVE BACKING - PPS 22.12		

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DRAWN	B. McDONALD	TITLE: LABEL MATERIALS	DSC 85
CHECKED	W. SIMMONS		
STRESS	---		
APPROVED	S. HAMID		PAGE 2 OF 4

(N) DSC85-8 ADDED

APPROVED: 11 FEB 1971 | REV: N - 02 OCT 2015 | REV: H - 25 FEB 95 | REV: J - 13 NOV 97 | REV: K - 25 JUN 99 | REV: L - 3 AUG 00 | REV: M - 15 JAN 2008

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SOURCE CONTROL DRAWING

Table 2: APPROVED VENDOR LISTING

(C)

(E)

(B)

PART NO.	APPROVED VENDORS					
	FASSON	3M	NAZDAR	DUPONT	GE	GERBER
DSC85-1	700	---	---	---	---	---
DSC85-1A	---	5690	---	---	---	---
DSC85-1B	---	5691	---	---	---	---
DSC85-1C	---	5692	---	---	---	---
DSC85-1D	---	5695	---	---	---	---
DSC85-1E	---	5667	---	---	---	---
DSC85-1F	---	5430	---	---	---	---
DSC85-2	824	7725-114	---	---	---	---
		3669				
DSC85-2A	900	7725-10	---	---	---	---
		3650				
DSC85-2B	903	3650-23	---	---	---	---
		3651				
DSC85-2C	902	7725-25	---	---	---	---
		3652				
DSC85-2D	500G	7725-22	---	---	---	---
		3650-22				
DSC85-2E	---	7725-120	---	---	---	---
		3659				
DSC85-2F	901	7725-12	---	---	---	---
		3655				
DSC85-2G	904	7725-1	---	---	---	---
		3667				
DSC85-3	---	---	GVPH 2410	---	---	P68495A
DSC85-4	---	---	---	---	FR83	---
DSC85-4A	---	7732FL 13 IN WIDTH	---	---	---	---
DSC85-5	---	---	---	---	FR63-112	---
DSC85-6	---	----	---	---	---	220-114
DSC85-6A	---	----	---	---	---	230-121
DSC85-6B	---	----	---	---	---	220-10
DSC85-6C	---	----	---	---	---	220-53
DSC85-6D	---	----	---	---	---	220-25
DSC85-6E	---	----	---	---	---	220-22
DSC85-6F	---	----	---	---	---	220-12
NOTE 1 - REFERENCE ONLY ORDER BY GERBER PRODUCT NUMBER						
NOTE 2 - FOR FLAT NON TEXTURED MEAL TRAY APPLICATIONS ONLY						

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	TITLE: LABEL MATERIALS	DSC 85
CHECKED	W. SIMMONS		
STRESS	---		PAGE 3 OF 4
APPROVED	S. HAMID		

(E) DSC85-4: REVISED DUPONT "FR83" WAS "EB11"

APPROVED: 25 JUN 99 REV: A - 16 SEP 99 REV: B - 3 AUG 00 REV: C - 29 AUG 06 REV: D - 02 OCT 2015 REV: E - 02 OCT 2015 REV:

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SOURCE CONTROL DRAWING
Table 2: APPROVED VENDOR LISTING

PART NO.	APPROVED VENDORS					
	FASSON	3M	NAZDAR	DUPONT	GE	GERBER
(A) DSC85-6G	---	----	---	---	---	220-17
(B) DSC85-6H ⁽²⁾						230-71
(A) DSC85-7A	---	3690 ⁽¹⁾	---	---	---	GBAQ P510
DSC85-7B	---	3690 (VS9543) ⁽¹⁾	---	---	---	GBAT5543
(D) DSC85-7C		280i-10				
(E) DSC85-8					FR65	
NOTE 1 - REFERENCE ONLY ORDER BY GERBER PRODUCT NUMBER						
NOTE 2 - FOR FLAT NON TEXTURED MEAL TRAY APPLICATIONS ONLY						

VENDOR'S ADDRESSES

FASSON CANADA

SCARBOROUGH, ON, CANADA

NAZDAR CANADA

DOWNSVIEW, ON, CANADA

(C)

3M COMMERCIAL GRAPHICS USA

NAVADA, MISSOURI

3M CANADA LTD

NORTH YORK, ON, CANADA

DUPONT CANADA

MISSISSAUGA, ON, CANADA

GE LEXAN DISTRIBUTOR

CADILLAC PLASTIC

REXDALE, ON, CANADA

GERBER EDGE READY MATERIAL

GERBER SCIENTIFIC INC.

MANCHESTER, CT, USA

DISTRIBUTOR: ND GRAPHIC PRODUCTS LTD.

DOWNSVIEW, ON, CANADA

PROCUREMENT INFORMATION

PROCUREMENT DEPT SHALL SPECIFY THE DSC NUMBER AND THE MANUFACTURER'S DESIGNATION ON THE PURCHASE ORDER.

SEE ENGINEERING STANDARDS APPROVAL RECORD FOR ORIGINAL SIGNATURES AND CHANGE SUMMARY

DRAWN	B. McDONALD	TITLE: LABEL MATERIALS	DSC 85
CHECKED	W. SIMMONS		
STRESS	---		PAGE 4 OF 4
APPROVED	S. HAMID		

(E) ADDED :DSC85-8

APPROVED: 25 JUN 99 REV: A - 3 AUG 00 REV: B - 9 JUL 01 REV: C - 14 JUL 06: REV: D - 15 JAN 2008 REV: E - 02 OCT 2015 REV: