

BOMBARDIER

Revisions

ISSUE	DATE	DESCRIPTION
AU	2018-02-27	SHEET 5A: ADDED DSC91-27-1 THROUGH DSC91-27-6. ADDED DSC91-27-1A. CREATED NOTE 4. ADDED NOTE 4 TO DSC91-26-*. (REF. RC 3000146574) SHEET 6: REMOVED P424 FROM DSC91-3-1B UNDER NITTO DENKO. (REF. QUERY SHEET XD-85340024-201801-854A) SHEET 10A: ADDED DSC91-27-1 THROUGH 91-27-6 AND DSC91-27-1A WITH LAMART LT-16. (REF. RC 3000146574)
AV	2020-06-11	REDRAWN WITH NEW TEMPLATE. PAGES RENUMBERED. INCORPORATED CO-OWNED STANDARD COVER PAGE. CONSOLIDATED BERRY PLASTICS INTO ONE COLUMN IN APPROVED VENDORS PART NUMBERS TABLE. REVISED 3M MANUFACTURING LOCATIONS. (REF. RC 3000156244) UPDATED NITTO DENKO ADDRESS. UPDATED MYSTIK TAPE CORP ADDRESS. CORRECTED TYPO IN MYSTIK TAPE CORP NAME. UPDATED FLAG NOTES.

APPROVED BY	APPROVED BY
Stephen Mabee	Ken Quon
MATERIALS & PROCESSES	MATERIALS & PROCESSES

THIS DOCUMENT IS CO-OWNED BY DE HAVILLAND AIRCRAFT OF CANADA LIMITED AND BOMBARDIER INC.

TAPES, ADHESIVE BACKED, PRESSURE SENSITIVE & HEAT CURING

DSC 91

ISSUE: AV DATE: 2020-06-11 PAGE: 1A

ı	DSC91 - TAPES, ADHESIVE BACKED,	PRESSURE SENSIT	TIVE & HEAT C	URING
DSC P/N	MATERIAL	THICKNESS (INCHES)	WIDTH (INCHES)	COLOR
91-1-1			1/2	
91-1-2			3/4	
91-1-3		.007	1	BLACK
91-1-4		.007	2	BLACK
91-1-5			3	
91-1-6			4	
91-1-1A			1/2	
91-1-2A	VINYL TAPE		3/4	
91-1-3A			1	YELLOW
91-1-4A			2	YELLOW
91-1-5A		.005	3	
91-1-6A			1 1/2	
91-1-1B			1/2	
91-1-2B			3/4	WHITE
91-1-3B			1	
91-2-1			1/2	
91-2-2	GLASS CLOTH TAPE (RUBBER THERMOSET ADHESIVE)	.007	3/4	WHITE
91-2-3	,		1	
91-2-1A			1/2	
91-2-2A	GLASS CLOTH TAPE (SILICONE ADHESIVE)	.007	3/4	WHITE
91-2-3A	,,		1	

NOTE 1 - MEETS MIL-I-23594 OR EQUIVALENT

NOTE 2 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.853(a), App. F, Part I(ii), AMDT 25-86

NOTE 3 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.856(a)

Dimensions are shown in inches

TAPES, ADHESIVE BACKED, PRESSURE SENSITIVE & HEAT CURING

DSC 91

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I	DSC91 - TAPES, ADHESIVE BACKED,	PRESSURE SENSIT	TIVE & HEAT C	URING			
DSC P/N	MATERIAL	THICKNESS (INCHES)	WIDTH (INCHES)	COLOR			
91-3-1		.006	1				
91-3-1A	TEFLON TAPE	.003	1	GRAY			
91-3-1B	(SILICONE ADHESIVE) REF NOTE 1 &	.011	1	or			
91-3-2	NOTE 2	.004	2	WHITE			
91-3-3		.006	2 1/2				
91-4-0			1/2	WHITE			
91-4-1	POLYESTER TAPE	.003	1	VVIIIIE			
91-4-0A	POLIESTER TAPE	.003	1/2	TRANSPARENT			
91-4-1A			1	TRANSPARENT			
91-5-1		.062	1				
91-5-2		.125	1				
91-5-3	POLYURETHANE FOAM TAPE	.250	1	WHITE			
91-5-1A		.062	1/2	WHILE			
91-5-2A		.125	1/2				
91-5-3A		.250	1/2				
91-6-1	TEFLON THREAD	N/A	1/4	WHITE			
91-6-2	SEALING TAPE	N/A	1/2	WHILE			
91-7-1	ALUMINUM FOIL/CLOTH LAMINATE TAPE		3	ALUMINUM			
91-8-1	CARPET TAPE	0.40	1	WHITE			
91-8-2	REF NOTE 2	.013	2	or BLACK			
91-9-1			1.2				
91-9-2	ALUMINUM FOIL TAPE	.005006	1	ALUMINUM			
91-9-3			2				
91-10-1			1/2				
91-10-2	RULON TAPE (CERAMIC/TEFLON)	.010	1	MAROON			
91-10-3	(0=1.0		2				

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NOTE 3 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.856(a)

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ı	DSC91 - TAPES, ADHESIVE BACKED,	PRESSURE SENSIT	IVE & HEAT C	URING		
DSC P/N	MATERIAL	THICKNESS (INCHES)	WIDTH (INCHES)	COLOR		
91-11-1			1/4			
91-11-2	ADHESIVE TRANSFER TAPE	.002	1/2	TRANSPARENT		
91-11-3	ADDESIVE TRANSFER TAPE	.002	3/4	TRANSPARENT		
91-11-4			1			
91-12-1			3/8			
91-12-2	POLYIMIDE TAPE	.003	1/2	NATURAL		
91-12-3	POLYIMIDE TAPE	.003	3/4	NATURAL		
91-12-4			1			
91-13-1			1/2			
91-13-2		.005	1			
91-13-3	ADHESIVE TRANSFER TAPE (ACRYLIC ADHESIVE)		6	TRANSPARENT		
91-13-4	,		12			
91-13-5			24			
91-14-1			1/2			
91-14-2			1			
91-14-3	ADHESIVE TRANSFER TAPE (MODIFIED ACRYLIC ADHESIVE)	.002	6	TRANSPARENT		
91-14-4	,		12			
91-14-5			24			
91-15-1			3/4			
91-15-2	SOLVENT RESISTANT		1/4			
91-15-3	UHMW POLYETHTYLENE TAPE	.003007	23 3/4	TRANSPARENT		
91-15-4	(ACRYLIC ADHESIVE)		11			
91-15-5			3			

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NOTE 3 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.856(a)

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[DSC91 - TAPES, ADHESIVE BACKED,	PRESSURE SENSIT	IVE & HEAT C	URING		
DSC P/N	MATERIAL	THICKNESS (INCHES)	WIDTH (INCHES)	COLOR		
91-16-1	SOLVENT RESISTANT POLYESTER/		2			
91-16-2	ACRYLIC PROTECTIVE TAPE HIGH-TEMPERATURE REF NOTE 2	.002003	1.5	TRANSPARENT		
91-17-1	ANTI-SLIP, PHOTOLUMINESCENT	.060	2	YELLOW/WHITE		
91-18-2	FLAME RETARDANT, GLASS CLOTH	.006008				
91-18-2A	TAPE (RUBBER/RESIN ADHESIVE) REF NOTE 2	.013	2	WHITE		
91-19-1		.062	1			
91-19-2	51 AME DETARDANT OF 100NE 50AM	.125	1			
91-19-3	FLAME RETARDANT, SILICONE FOAM RUBBER TAPE	.250	1	GREY		
91-19-1A	(ACRYLIC ADHESIVE) REF NOTE 2	.062	1/2	GILLI		
91-19-2A		.125	1/2			
91-19-3A		.250	1/2			
91-20-1	ELAME DETADDANT		4			
91-20-2	FLAME RETARDANT, VINYL PLASTIC TAPE	.005	2	GREY		
91-20-3	(SYNTHETIC RUBBER ADHESIVE) REF NOTE 2	.000	3	JILL 1		
91-20-4 🖄			4			
91-21-1			1			
91-21-1A			1/2			
91-21-2	FLAME RETARDANT,		2			
91-21-3	INSULATION TAPE	.004005	3	WHITE		
91-21-4	(PRESSURE SENSITIVE) REF NOTE 3		4			
91-21-5			5			
91-21-6			7			
91-21-7			12			

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NOTE 3 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.856(a)

⚠ INACTIVE - USE DSC91-23-6 ⚠ INACTIVE - USE DSC91-1-6

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I	DSC91 - TAPES, ADHESIVE BACKED,	PRESSURE SENSIT	IVE & HEAT C	URING		
DSC P/N	MATERIAL	THICKNESS (INCHES)	WIDTH (INCHES)	COLOR		
91-22-1			1			
91-22-2			2			
91-22-3	FLAME RETARDANT, REINFORCED POLYVINYL		3			
91-22-4	FLUORIDE TAPE FOR REPAIR	.004005	4	DULL GRAY		
91-22-5	(PRESSURE SENSITIVE) REF NOTE 2		5			
91-22-6			7			
91-22-1A			1/2			
91-23-1			1			
91-23-2		.005 (MAX)	2			
91-23-3	REINFORCED PEEK TAPE		3			
91-23-4	(PRESSURE SENSITIVE) REF NOTE 3		4	OPAQUE WHITE		
91-23-5	REF NOTE 3		5			
91-23-6			6			
91-23-1A			1/2			
91-24-1	DOUBLE COATED	0.013	1	\\/\ IITE		
91-24-2	FLAME RETARDANT TAPE REF NOTE 2	0.013	2	WHITE		
91-25-1			1			
91-25-2			2			
91-25-3	FLAME RETARDENT GALLEY TAPE	0.040	3	DI ACK		
91-25-4	REF: NOTE 2	0.010	4	BLACK		
91-25-5			12			
91-25-6			18			

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NOTE 3 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.856(a)

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	DSC91 - TAPES, ADHESIVE BACKED,	PRESSURE SENSIT	IVE & HEAT C	URING		
DSC P/N	MATERIAL	THICKNESS (INCHES)	WIDTH (INCHES)	COLOR		
91-26-1			1			
91-26-2			2			
91-26-3	REINFORCED POLYETHER ETHER		3			
91-26-4	KETONE TAPE ACRYLIC ADHESIVE COATED (PRESSURE SENSITIVE) REF NOTE 3, 4	.005 MAX	4	DULL WHITE		
91-26-5			5			
91-26-6			6			
91-26-1A			1/2	1		
91-27-1			1			
91-27-2			2			
91-27-3	REINFORCED POLYETHER ETHER		3			
91-27-4	KETONE TAPE ACRYLIC ADHESIVE COATED	.005 MAX	4	DULL WHITE		
91-27-5	(PRESSURE SENSITIVE) REF NOTE 3, 4		5			
91-27-6			6			
91-27-1A			1/2			

NOTE 1 - MEETS MIL-I-23594 OR EQUIVALENT

NOTE 2 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.853(a), App. F, Part I(ii), AMDT 25-86

NOTE 3 - MEETS FLAMMABILITY REQUIREMENTS OF FAR 25.856(a)

NOTE 4 - DSC91-26-* IS PREFERRED OVER DSC91-27-* FOR INSTALLATION ONTO AIRCRAFT

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					APPR	OVED VE	NDORS PA	RT NUMB	ERS								
DSC P/N	NITTO DENKO	зм	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS CORP	DOMINION	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	н Ж Ш	ORCON	LAMART				
91-1-1																	
91-1-2																	
91-1-3	223S	SUPER					6407	0330		3300	6407						
91-1-4	2235 33+	33+															
91-1-5																	
91-1-6		\triangle															
91-1-1A																	
91-1-2A																	
91-1-3A	29Y																
91-1-4A	291																
91-1-5A		471		0399													
91-1-6A																	
91-1-1B																	
91-1-2B	29W																
91-1-3B		\triangle															
91-2-1		07															
91-2-2	21D	27	7020	0051	G551	510											
91-2-3		27 🛕															
91-2-1A	212	69 🛕	7000G		G561	590											

▲ 3M HUTCHINSON

▲ 3M HARTFORD CITY

△3M MENOMONIE

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					APPR	OVED VE	NDORS PA	RT NUMB	ERS				
DSC P/N	NITTO DENKO	же	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS CORP	DOMINION	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	ж 8	ORCON	LAMART CORPORATION
91-2-2A	212	69	7000G		G561	590							
91-2-3A	212	69 <u>A</u>	7000G		G301	590							
91-3-1	P421	5491 (2) 🛕	7503		HM650TV	4350	9503-2			CTVL TAPE			
91-3-1A	P422	5490 (2)			TV350	4330	9503-3			2045-2			
91-3-1B	P424		7510		TH		9503-10			2045-10			
91-3-2					HM426					2045-3			
91-3-3					TV					2045-5			
91-4-0	951				M50								
91-4-1	951				WISO								
91-4-0A	955	853			M52	480							
91-4-1A	955	₩ 🛕			IVIJZ	400							
91-5-1		4116 🛕											
91-5-2		4108 🛕											
91-5-3		4104 🛕											
91-5-1A		4116 🛕											
91-5-2A		4108 🛕											
91-5-3A		4104 🛕											
91-6-1	P412	48 .	7500				5500						
91-6-2	P412	48	7500				5500						

▲ 3M HARTFORD CITY

▲ 3M SAN LUIS POTOSI

▲ 3M SPRINGFIELD

DSC 91 ISSUE: AV **DATE:** 2020-06-11 **PAGE:** 8 **OF 16**

					APPR	OVED VEI	NDORS PA	RT NUMB	ERS				
DSC P/N	NITTO DENKO	эм	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS CORP	NOINIMOD	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	НХЭ	ORCON	LAMART CORPORATION
91-7-1	12												
91-8-1	P55			230				108FR					
91-8-2	- 00			230				TOOFIX					
91-9-1													
91-9-2	112	425	7453							A662			
91-9-3		A											
91-10-1													
91-10-2					TEMP-R- RULON								
91-10-3													
91-11-1													
91-11-2		465											
91-11-3		465											
91-11-4		A											
91-12-1													
91-12-2	EE6761		7362		K350	24	8603-2						
91-12-3	EE6761		1302		NOOU	24	0003-2						
91-12-4													
91-13-1		460MD											
91-13-2		468MP											

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					APPR	OVED VE	NDORS PA	RT NUMB	BERS				
DSC P/N	NITTO DENKO	3M	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS CORP	DOMINION	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	Е&Н	ORCON	LAMART CORPORATION
91-13-3													
91-13-4		468MP											
91-13-5		\triangle											
91-14-1													
91-14-2													
91-14-3		9471											
91-14-4													
91-14-5		A											
91-15-1													
91-15-2													
91-15-3		5425	130-5A							2302-5R			
91-15-4													
91-15-5		A											
91-16-1		853								M60			
91-16-2		853								UOIVI			
91-17-1									830780				
91-18-2								297		G551			
91-18-2A								290FR					

△3M HUTCHINSON

⚠ 3M KNOXVILLE

▲ 3M HARTFORD CITY

⚠ 3M SAN LUIS POTOSI

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					APP	ROVED V	ENDORS I	PART NUM	IBERS				
DSC P/N	NITTO DENKO	3M	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS	DOMINION	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	Е&Н	ORCON	LAMART CORPORATION
91-19-1										C512AF062/ 1000B			
91-19-2										C512AF125/ 1000B			
91-19-3										C512AF250/ 1000B			
91-19-1A										C512AF062/ 0500B			
91-19-2A										C512AF125/ 0500B			
91-19-3A				-						C512AF250/ 0500B			
91-20-1													
91-20-2		474											
91-20-3		4/4											
91-20-4													
91-21-1													
91-21-1A											70-1C		
91-21-2											743-T		
91-21-3													

1 INACTIVE - USE DSC91-1-6

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		APPROVED VENDORS PART NUMBERS											
DSC P/N	NITTO DENKO	3M	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS CORP	NOININOD	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	H & H	ORCON	LAMART
91-21-4													
91-21-5											70-1C		
91-21-6											743-T		
91-21-7													
91-22-2													
91-22-3												OT- 54CW	
91-22-4													
91-22-5													
91-22-6													
91-22-1A													
91-23-1													
91-23-2													
91-23-3											OT- 258C		
91-23-4													
91-23-5													
91-23-6													
91-23-1A													

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					APPR	OVED VE	NDORS PA	ART NUMB	ERS				
DSC P/N	NITTO DENKO	WE	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS CORP	DOMINION	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	н % п	ORCON	LAMART CORPORATION
91-24-1	P55 *												
91-24-2	P55 *												
91-25-1													
91-25-2													
91-25-3								PATCO 1800					
91-25-4													
91-25-5													
91-25-6													
91-26-1													
91-26-2													
91-26-3													are
91-26-4													ardw
91-26-5													LT Hardware
91-26-6													_
91-26-1A													
91-27-1													16
91-27-2													LT-16

^{*} CAN BE USED AS CARPET TAPE (REF. DSC91-8)

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		APPROVED VENDORS PART NUMBERS											
DSC P/N	NITTO DENKO	3M	MYSTIK	IDEAL	SAINT-GOBAIN PERFORMANCE PLASTICS CORP	NOINIMOD	DRG SELLOTAPE	BERRY PLASTICS	PERMALIGHT	MATRIX TECHNOLOGY	н % ш	ORCON	LAMART CORPORATION
91-27-3													
91-27-4													
91-27-5													LT-16
91-27-6													
91-27-1A													

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PROCUREMENT NOTES:

- 1. SAME AS 3M468 TAPE WIDTH OF MATERIAL CHANGES, SEE 3M CATALOG
- 2. PROCUREMENT DEPARTMENT SHALL SPECIFY THE DSC No. AND MANUFACTURER'S PART No. ON THE PURCHASE ORDER.

APPROVED VENDORS AD	DRESSES & CAGE CODES
NITTO DENKO 1990 RUTGERS UNIVERSITY BLVD. LAKEWOOD, NJ USA 08701 CAGE CODE:	SAINT-GOBAIN PERFORMANCE PLASTICS CORP. 14 MCCAFFREY ST. HOSSICK FALLS, NY USA 12090-1819 CAGE CODE: 1ECV7
A 3M HUTCHINSON 905 ADAMS ST SE HUTCHINSON, MN USA 55350 CAGE CODE:	DOMINION TAPE OF CANADA LTD 104 WILLIAM ST. CORNWALL, ON CANADA K6H 1J2 CAGE CODE: 37007
3M HARTFORD CITY 304 COUNTY RD 75 E HARTFORD CITY, IN USA CAGE CODE:	DRG LTD - DRG SELLOTAPE DIV. 85 LAIRD DRIVE TORONTO, ON CANADA M4G 3B8 CAGE CODE: INACTIVATED
3M MENOMONIE 1425 STOKKE PKWY MENOMONIE, WI USA 54751 CAGE CODE:	DINA MAR 3005411 CDS (PERMALIGHT) 93 BOUL. DES ENTREPRISES BOISBRIAND, QC CANADA 42134-9611 CAGE CODE: UNKNOWN
3M SAN LUIS POTOSI AV. CFE NO. 520 ESQ EJE 130 ZONA INDUSTRIAL SAN LUIS POTOSI SAN LUIS, S.L.P. MEXICO 78395 CAGE CODE:	BERRY PLASTICS CORP P.O. BOX 959 EVANSVILLE, IN USA 47706-0959 CAGE CODE: -TBD
3M SPRINGFIELD 3211 E CHESTNUT EXPY SPRINGFIELD, MO USA 65802 CAGE CODE:	MATRIX TECHNOLOGY LTD. 161 ALDEN RD. MARKHAM, ON CANADA L3R 3W7 CAGE CODE: L0808
⚠ 3M ROCKLAND 30 COMMERCE RD ROCKLAND, MA USA CAGE CODE:	E&H LAMINATING & SLITTING CO. 138 GRAND ST. PATERSON, NJ USA 07501-2639 CAGE CODE: 9U930
3M ABERDEEN 601 22 ND AVE S BROOKINGS, SD USA CAGE CODE: 57006	ORCON CORPORATION 251 ROPE MILL PARKWAY STE 1 WOODSTOCK, GA USA 30188-2453 CAGE CODE: 23788

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APPROVED VENDORS ADDRESSES & CAGE CODES								
⚠ 3M KNOXVILLE 3406 E PLEASANT ST KNOXVILLE, IA USA CAGE CODE:	COVALENCE SPECIALTY ADHESIVES 25 FORGE PARKWAY FRANKLIN, MA USA 02038-3135 CAGE CODE: 80769							
MYSTIK TAPE CORP DES PLAINES, IL USA 60016 CAGE CODE: 1HK12 - INACTIVATED	LAMART CORPORATION 16 RICHMOND ST. CLIFTON, NJ USA 07011 CAGE CODE: 1A319							
IDEAL TAPE CO. 1400 MIDDLESEX ST. LOWELL, MA USA 01851 CAGE CODE: 3X706								

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