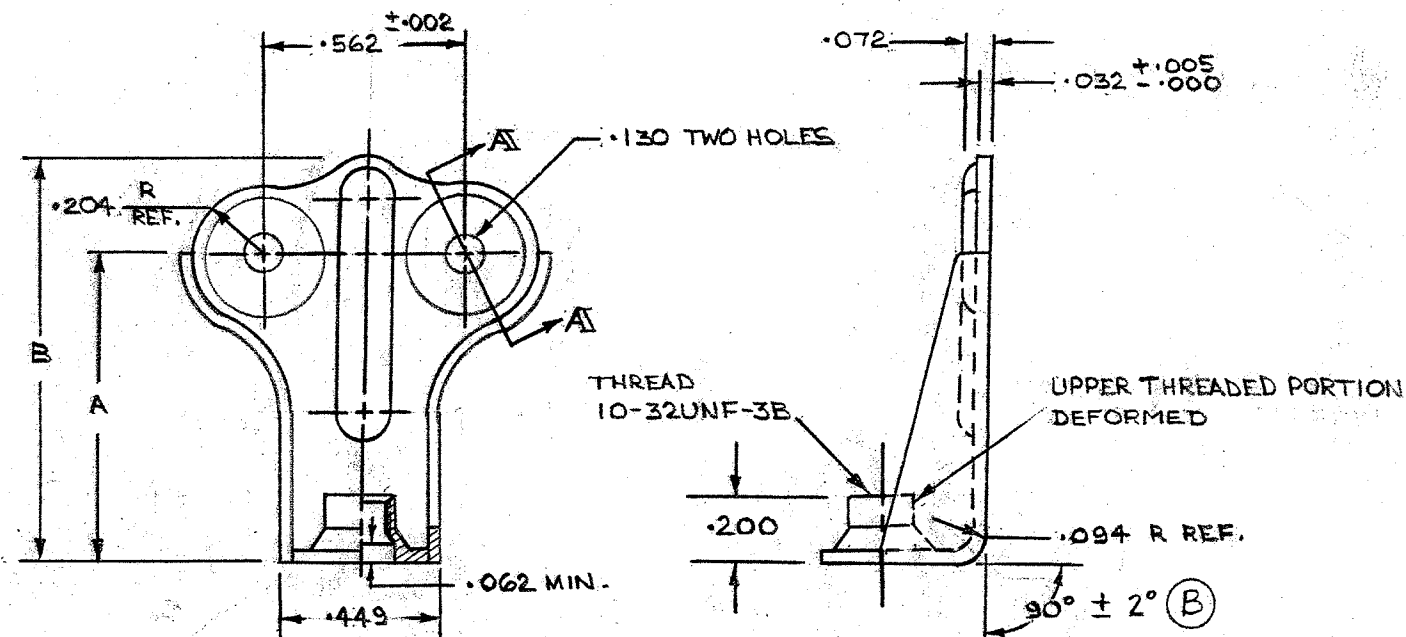
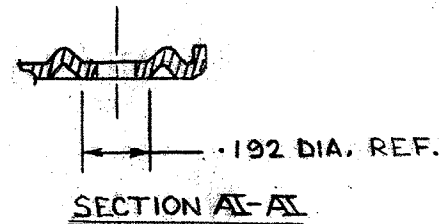
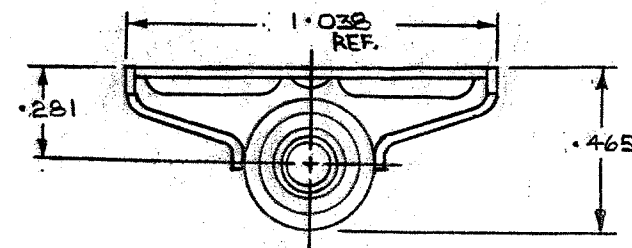


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THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED

REPORT ALL DRAWING ERRORS
TO ENGINEERING



DSC93 CANCELLED
REPLACED BY B0204033

(E)

THE PROCUREMENT DEPT. SHALL SPECIFY THE DSC AND THE MANUFACTURES PART NO ON THE PURCHASE ORDER.

DSC PART NUMBER	A	B	ESNA	BOOTS.	KAYNAR	APPROX WEIGHT (LB/100)
DSC93-1	.450	.730	52LHA71-4-02	TB059S1032-1CPC	K19703-3-4	.50
DSC93-2	.650	.930	52LHA71-6-02	TB059S1032-2CPC	K19703-3-6	.65
DSC93-3	.850	1.130	52LHA71-8-02	TB059S1032-3CPC	K19703-3-8	.80

MATERIAL - HEAT TREATED STEEL CADMIUM PLATED.

APPLICATION - USED PRIMARILY IN THE OFFSET ATTACHMENT OF CABLE AND CONDUIT CLAMPS

(B) STRAIGHTNESS REQUIREMENT : ALLOWABLE DEVIATION FROM STRAIGHT .010

SOURCE CONTROL DRAWING

ONLY THE ITEM(S) LISTED ON THIS DRAWING AND IDENTIFIED BY VENDOR'S NAME(S), ADDRESS(ES) AND PART NUMBER(S) HAVE BEEN APPROVED BY THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED FOR THE USE IN DHC AIRCRAFT. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL BY THE DE HAVILLAND AIRCRAFT OF CANADA LTD.

REVISIONS

CHANGE	ITEM NO.	DESCRIPTION	DATE	DRAWN	CHECKED	STRESS	APPROV.
A		KAYNAR K19703 SERIES & WEIGHT DATA ADDED	20/10/78	P LAM	RK		
B	ON 87846	STRAIGHTNESS REQ'T & ± 2° TOLERANCE ADDED	04/07/90	P LAM	R		
C		NEW BOOTS PART NO ADDED. NEW BOOTS OWNER IDENTIFIED.	8/5/95	RK	P LAM		
D		ADDED BOEING P/N FOR DSC93-2	14/08/95	BE	SM		
E		DSC93 CANCELLED - REPLACED BY B0204033	06 APR 2009	ED	SM		

DSC PART NUMBER	BOOTS (C)	BOEING (D)
DSC93-1	TB059S1032B-1CPC	
DSC93-2	TB059S1032B-2CPC	BACN10MK3-65
DSC93-3	TB059S1032B-3CPC	

BOEING AIRCRAFT CO. SEATTLE WA. CAGE CODE 81205

KAYNAR MFG. CO., INC 800 S STATE COLLEGE, BLVD
FULLERTON, CALIFORNIA 92634

ELASTIC STOP NUT DIVISION, AMERACE ESNA CORPORATION 2330 VAUXHALL ROAD,
UNION, NEW JERSEY 07083.

BOOTS AIRCRAFT NUT DIVISION, TOWNSEND COMPANY 1230 E. WARNER AVE., SANTA
ANA, CALIF. 92707.

(C) BOOTS AIRCRAFT NUT DIV; REPUBLIC FASTENER MFG. CORP.
1300 RANCHO CONEJO BLVD, NEWBURY PARK, CA 91320

MOD NO.		THE DE HAVILLAND AIRCRAFT OF CANADA LIMITED DOWNSVIEW ONTARIO					
DRAWN	N. BRITTON	DRAWING TITLE NUT-ANCHOR, RIGHT ANGLE BRACKET. SIDE BY SIDE RIVET HOLES, 450°F					
CHECKED	SCHRATTNER						
APPROVED							
STRESS							
	15.6.71						
		CODE IDENT NO.	DWG SIZE	DRAWING NO.	RELEASE	REV.	
		71867	B	DSC93		E	
		SCALE	WGT. CALC	ACTUAL	SHEET		