BOMBARDIERToronto Site

PROPRIETARY INFORMATION

PPS Revision Notice

As of February 11, 2016, the following PPS's have been released, having been revised as noted below:

PPS 0.01 - Production Process Standard (PPS) Numerical Index

Revised titles of PPS 2.72 (Installation of "Composi-Lok" Titanium Blind Fasteners for Composite Applications) and PPS 20.04 (Ultrasonic Inspection of Metals for Discontinuity Detection and Evaluation) as per recent release and added new PPS 20.11 (Ultrasonic Thickness Measurement).

PPS 0.02 – Production Process Standard (PPS) Alphabetical Index

Revised titles of PPS 2.72 and PPS 20.04 as per recent release and added new PPS 20.11.

PPS 20.04, Issue 13 – Ultrasonic Inspection of Metals for Discontinuity Detection and Evaluation

- Revised reference for ultrasonic thickness measurement to specify referring to PPS 20.11.
- Deleted option of certification of personnel according to AIA NAS-410 or CAN/CGSB 48.9712, such that it is specified that personnel responsible for performing ultrasonic inspection must be certified according to BAERD GEN-012.
- Specified that ultrasonic inspection techniques must be reviewed and approved by Bombardier (Toronto Site) NDT Level 3.
- Added provision that for Bombardier (Toronto Site) only, certification according to WP-001 constitutes certification to BAERD GEN-012.

PPS 20.11, Issue 1 – Ultrasonic Thickness Measurement

This is a new PPS raised to specify the procedure and requirements for measuring the thickness of metallic material using ultrasonic thickness gages.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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