BOMBARDIERToronto Site

PROPRIETARY INFORMATION

PPS Revision Notice

As of April 13, 2016, the following PPS's have been released, having been revised as noted below:

PPS 37.13, Issue 10 – Induction Brazing

- Revised references to radiographic inspection to specify radiographic inspection according to PPS 20.10 and deleted all reference to specific certification requirements for personnel performing radiographic inspection.
- Clarified that metallographic examination may only be performed at the Bombardier Toronto (de Havilland) Materials Laboratory or at a laboratory listed as approved to BAERD GEN-018 according to the Bombardier Approved Supplier Listing (BASL).
- Revised requirements for silver brazing alloy to specify silver brazing alloy to MIL-B-15395 Group VII with Silver Alloy 45 listed as an example.
- Revised requirements for high temperature brazing flux to specify high temperature brazing flux to AMS 3411 with Handy & Harman of Canada Ltd. Handy Flux Type B-1 listed as an example.
- Added to the Safety Precautions section a statement regarding the safety precautions in general, explaining that the safety precautions specified are specific to Bombardier (Toronto Site) to meet Canadian Federal and Provincial government environmental, health and safety regulations and that suppliers, subcontractors and partners are responsible for ensuring that their own environmental, health and safety precautions satisfy the appropriate local government regulations. Note: This paragraph is taken, with a little modification, from PPS 13.26 (para. 3.6) and has been added to this PPS to highlight this provision.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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