## **BOMBARDIER**

Toronto Site

PROPRIETARY INFORMATION

# **PPS Revision Notice**

As of April 22, 2016, the following PPS's have been released, having been revised as noted below:

#### PPS 32.08, Issue 9 - Application of Zinc Phosphate Coatings to Plated Parts (C5)

- Revised Facilities Requirements section to include reference to PPS 13.39 for additional requirements.
- Revised wording in Facilities Requirements section.
- As this process is no longer being performed in Bombardier Toronto, hence, specified that safety precautions applicable to the materials and procedures specified herein shall be defined by the subcontractor performing the work for Bombardier Toronto.
- Revised Personnel Requirements section to refer to PPS 13.39 for additional requirements.

### PPS 36.02, Issue 15 - Bonding Balsa Core to Aluminum Alloy Sheet

- Revised Facilities Requirements section to include reference to PPS 13.39 for additional requirements.
- Revised wording of Facilities Requirements section.
- Specified that all testing and evaluation specified in PPS 36.02 shall only be performed by Bombardier Toronto Materials Laboratory or by laboratories accredited according to BAERD GEN-018.
- As this process is no longer being performed in Bombardier Toronto, hence, specified that safety precautions applicable to the materials and procedures specified herein shall be defined by the subcontractor performing the work for Bombardier Toronto.
- Revised Personnel Requirements section to refer to PPS 13.39 for additional requirements.
- Specified to always use the oldest adhesive stock first (i.e., first in/first out (FIFO) basis).

#### PPS 36.09, Issue 6 - Bonding of Aluminum Pads to DASH 8 Wing Struts

- Added new Facilities Requirements section.
- Added reference to PPS 13.39 for additional requirements as PPS 36.09 is categorized as a controlled critical process.
- Specified to observe general shop floor safety precautions when performing the work specified in the PPS.
- Revised Personnel Requirements section to refer to PPS 13.39 for additional personnel requirements.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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