

PPS Revision Notice

As of May 20, 2016, the following PPS's have been released, having been revised as noted below:

PPS 15.01, Issue 38 – Part Marking

- Added Brady B-437 tape as an acceptable identification tape.
- Added use of a Raychem TMS-101-RIBBON-4HT with the TMS-101TT thermal transfer printer.
- Removed provision for use of an alternate printer to the Raychem TMS-101TT printer for applying the park mark to Raychem HT-SCE sleeves.
- Added use of a Brady THT Model 300X thermal transfer printer equipped with a Brady R4300 or R6200 series black ribbon for applying part marks to Brady B-437 tape.
- > Revised usage of solvent resistant tape to cover ink stamped part marks on fluid system lines to also include ink-jet part marks on fluid system lines as well.
- Added specific instructions for location of part marks on assemblies which include electrical/electronic wires or cables enclosed within an overbraid shield or non-conductive conduit to specify placement of the identification tape or sleeve with the part mark on the outside of the assembly.
- Clarified section regarding placement of connector identification sleeves and cable markers to specify that for wire bundles within conduit or an overbraid shield to apply the connector identification sleeves or cable markers over the conduit or overbraid shield.

PPS 37.06, Issue 30 – Testing and Certification of Aircraft Fusion Welders

➤ Revised exception allowing use of 6061 (QQ-A-250/11) material in place of 5052 (QQ-A-250/8) material when preparing LAB 057 and LAB 058 test coupons to allow use of 6061-O (AMS4025 or QQ-A-250/11) material in place of 5052 (AMS4015 or QQ-A-250/8) material.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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