

As of October 5, 2016, the following PPS's have been released, having been revised as noted below:

PPS 14.04, Issue 12 – Installation of Preload Indicating (PLI) Washers

- Added reference to SPS 62525 PLI washers.
- Added new Dykem Cross Check tamper proof torque mark for torque marking.
- Deleted Bombardier Toronto (de Havilland) specific instruction to only use 3M EC-1252 tamper proof sealant to depletion of existing stock.
- Revised references to tamper proof sealant resistance to hydraulic fluids (e.g., Skydrol) to specify that all the tamper proof sealants specified are resistant to splashes of hydraulic fluid but are not resistant to immersion.
- Added an instruction to allow applied tamper proof sealant to cure undisturbed according to the manufacturer's recommendations.
- Added an instruction to apply tamper proof sealant sparingly, especially in overhead applications.
- Added additional safety precautions relating to tamper proof sealant.
- Added to the Safety Precautions section a statement regarding the safety precautions in general, explaining that the safety precautions specified are specific to Bombardier Toronto (de Havilland) to meet Canadian Federal and Provincial government environmental, health and safety regulations and that suppliers, subcontractors and partners are responsible for ensuring that their own environmental, health and safety precautions satisfy the appropriate local government regulations. Note: This paragraph is taken, with a little modification, from PPS 13.26 and has been added to this PPS to highlight this provision.

PPS 34.07, Issue 15 – Application of F14 Primer to Thermoplastic Surfaces

- Added procedure and requirements for application of Mapaero FR4-45 primer (DHMS C4.22 Type IX).
- Deleted all reference to Bombardier Toronto (de Havilland) internal Quality procedure QDI-09-02.
- Revised requirements for relative humidity recording and/or indicating equipment.
- Added/revised requirements for viscosity and viscometers.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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- Revised abrasive paper for removing damaged or defective F14 coatings to specify 240 – 400 grit.
 - Added to the Safety Precautions section a statement regarding the safety precautions in general, explaining that the safety precautions specified are specific to Bombardier Toronto (de Havilland) to meet Canadian Federal and Provincial government environmental, health and safety regulations and that suppliers, subcontractors and partners are responsible for ensuring that their own environmental, health and safety precautions satisfy the appropriate local government regulations. Note: This paragraph is taken, with a little modification, from PPS 13.26 and has been added to this PPS to highlight this provision.
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