

PPS Revision Notice

As of November 14, 2016, the following PPS's have been released, having been revised as noted below:

PPS 0.01 - Production Process Standard (PPS) Numerical Index

Added new PPS 9.51 (Assembly of Terminal Lugs to Terminal Boards, Strain Relief Clamps and Components).

PPS 0.02 - Production Process Standard (PPS) Alphabetical Index

Added new PPS 9.51 (Assembly of Terminal Lugs to Terminal Boards, Strain Relief Clamps and Components).

PPS 6.13, Issue 26 – Installation of Externally Swaged (Permaswage Type) Fittings

- Added new Dykem Cross Check tamper proof torque mark as an acceptable tamper proof sealant.
- Deleted Bombardier Toronto (de Havilland) specific instruction to only use 3M EC-1252 tamper proof sealant to depletion of existing stock.
- Revised references to tamper proof sealant resistance to hydraulic fluids (e.g., Skydrol) to specify that all the tamper proof sealants specified are resistant to splashes of hydraulic fluid but are not resistant to immersion.
- Added an instruction to allow applied tamper proof sealant to cure undisturbed according to the manufacturer's recommendations.
- Added an instruction to apply tamper proof sealant sparingly, especially in overhead applications.
- Added additional safety precautions relating to tamper proof sealant.

PPS 9.51, Issue 1 – Assembly of Terminal Lugs to Terminal Boards, Strain Relief Clamps and Components

This is a new PPS based upon information previously specified in PPS 9.04 Issue 48.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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