BOMBARDIER

Toronto Site

PROPRIETARY INFORMATION

PPS Revision Notice

As of November 25, 2016, the following PPS's have been released, having been revised as noted below:

PPS 25.08, Issue 16 - Bonding using DHMS A6.10 Type II Adhesive

- Deleted QAMTR 007. Receipt, shelf life and extension testing shall be as specified in PPS 13.28.
- Revised Facilities Requirements section wording.
- As this process is no longer being performed in Bombardier Toronto, hence, specified that safety precautions applicable to the materials and procedures specified herein shall be defined by the subcontractor performing the work for Bombardier Toronto.
- Revised Personnel Requirements section wording.
- Specified storage temperature to be 40 to 80°F in place of 60 to 80°F.
- Specified to always use oldest stock first (i.e., first in/first out (FIFO) basis).

PPS 30.04, Issue 34 - Steel Heat Treatment - Carbon and Low Alloy Steels

- Deleted requirement for vacuum furnace TUS.
- Revised Argon gas requirements from CGA specification G-11.1 Grade E to Grade C.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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