BOMBARDIER

Toronto Site

PROPRIETARY INFORMATION

PPS Revision Notice

As of January 25, 2019, the following PPS's have been released, having been revised as noted below:

PPS 9.01, Issue 30 - Crimping Electrical Terminal Lugs to Copper Wire

- Deleted Burndy Yav-R and YAV-RS HYLUG lugs from the PPS as these series of lugs are uninsulated.
- Added Burndy YAEV-RS insulated lugs.
- Deleted use of Canon CBT-600 and Pico 400B pneumatic crimp tools.

PPS 10.43, Issue 16 - Fabrication of 350°F Cure Epoxy Resin Pre-Impregnated, Fibre Reinforced Composite Parts

- Specified that all testing and evaluation specified herein must only be performed by Bombardier Toronto Materials Laboratory or by laboratories accredited according to BAERD GEN-018.
- Specified that during the heat up cycle, when each thermocouple reaches 130°F, maintain the heat up rate for that thermocouple at one of the following options until the cure temperature is reached:

  Option 1: Maintain a heat up rate of 2 to 5°F per minute until 355 ± 10°F is reached.

  Option 2: Maintain a heat up rate of 2 to 5°F per minute during heat up at 130 to 335°F followed by a heat up rate of 0.5 to 5°F per minute until 355 ± 10°F is reached.
- Specified that suppliers, subcontractors and partners are responsible for ensuring that their own environmental, health and safety precautions satisfy the appropriate local government regulations.