## **BOMBARDIER**

Toronto Site

PROPRIETARY INFORMATION

# **PPS Revision Notice**

As of May 10, 2019, the following PPS's have been released, having been revised as noted below:

### PPS 2.17, Issue 26 - Installation of Anchor Nuts

- Revised Figure 3 (Breakdown of MS Anchor Nut Part Numbers) to place part numbers in proper numerical order.
- Replaced Alodine 1200S with Bonderite M-CR 1201 Aero as an acceptable manual chemical conversion coating example.
- For standard hole installations using "T" handle drill jigs, allowed use of #30 screw hole positioner dowels.
- Revised standard to replace reference to MF6000-10 in Table IV (Installation Dimensions for Right Angle Anchor Nuts) with reference to MF6000-3.

## PPS 10.24, Issue 16 - Preparation of Honeycomb Cores for Lay-Up in Sandwich Panel Assemblies

- Added 350°F and 375°F honeycomb core forming temperature data to Table II (Honeycomb Core Heat Forming Schedule).
- Specified that it is also acceptable to use a 1" wide strip of DHMS P1.48 flyscreen only if specified on the engineering drawing.

### PPS 21.20, Issue 34 - Mixing and Handling Two-Part Sealants

- Specified that the BAMS 552-008 Class B sealant specified are also qualified to BAMS 552-009 with the exception of AC 735 B2 which is only qualified to BAMS 552-008.
- Added sealant data for PPG Aerospace PRC-DeSoto PR 2007 two-part sealant to BAMS 552-009 Class B.

This revision notice lists brief summaries of technical changes introduced for each of the revised PPS's. Please note that these summaries are not detailed and are intended only to assist in alerting PPS users to changes which may affect them; refer to the applicable PPS for authorized, detailed procedure and requirements.

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